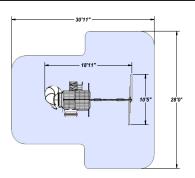
CLARINGTON RESORT – F25675

INSTALLATION AND OPERATING INSTRUCTIONS



WARNING

To reduce the risk of serious injury or death, you must read and follow these instructions. Keep and refer to these instructions To reduce the risk of serious injury or death, you must read and often and give them to any future owner of this play set.

Manufacturer contact information provided below.

OBSTACLE FREE SAFETY ZONE -30'11" x 28' (9.42 x 8.69 m) area requires Protective Surfacing. See page 3. MAXIMUM VERTICAL FALL HEIGHT - 7.1 ft. (2.16 m)

CAPACITY - 11 Users Maximum, Ages 3 to 10; Weight Limit 110 lbs. (49.9 kg) per child.

RESIDENTIAL HOME USE ONLY. Not intended for public areas such as schools, churches, nurseries, day cares or parks.





Cedar Summit c/o ©Solowave Design L.P. Mount Forest, ON Canada NOG 2L0

www.cedarsummitplay.com support@cedarsummitplay.com Customer Service 1-877-817-5682 (toll free) 1-519-323-2258

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Rev 10/28/2014

Warnings and Safe Play Instructions



CONTINUOUS ADULT SUPERVISION REQUIRED. Most serious injuries and deaths on playground equipment have occurred while children were unsupervised! Our products are designed to meet mandatory and voluntary safety standards. Complying with all warnings and recommendations in these instructions will reduce the risk of serious or fatal injury to children using this play system. Go over the warnings and safe play instructions regularly with your children and make certain that they understand and follow them. Remember on-site adult supervision is required for children of all ages.



WARNING

SERIOUS HEAD INJURY HAZARD

Installation over concrete, asphalt, dirt, grass, carpet and other hard surface creates a risk of serious injury or death from falls to the ground. Install and maintain shock absorbing material under and around play-set as recommended on page 3 of these instructions.

COLLISION HAZARD

Place play-set on level ground at least 6 feet from any obstruction such as a garage or house, fences, poles, trees, sidewalks, walls, landscape timbers, rocks, pavement, planters, garden borders, overhanging branches, laundry lines, and electrical wires. (See OBSTACLE FREE SAFETY ZONE on cover)

CHOKING HAZARD/SHARP EDGES & POINTS

Adult assembly required. This product contains small parts and parts with sharp edges and points. Keep parts away from children until fully assembled.

WARNING LABEL

Owners shall be responsible for maintaining the legibility of the warning labels.

STRANGULATION HAZARD

- NEVER allow children to play with ropes, clotheslines, pet leashes, cables, chains or cord-like items when using this play-set or to attach these items to play-set.
- NEVER allow children to wear loose fitting clothing, ponchos, hoods, scarves, capes, necklaces, items with draw-strings, cords or ties when using this play-set.
- NEVER allow children to wear bike or sport helmets when using this play-set.

Failure to prohibit these items, even helmets with chin straps, increases the risk of serious injury and death to children from entanglement and strangulation.

TIP OVER HAZARD

Choose a level location for the equipment. This can reduce the likelihood of the play set tipping over and loose-fill surfacing materials washing away during heavy rains.

DO NOT allow children to play on the play-set until the assembly is complete and the unit is properly anchored.



WARNING – Safe Play Instructions

- Observe capacity limitations of your play-set. See front cover.
- Dress children with well fitting and full foot enclosing footwear.
- Teach children to sit with their full weight in the center of the swing seat to prevent erratic swing motion or falling off.
- Check for splintered, broken or cracked wood; missing, loose, or sharp edged hardware. Replace, tighten and or sand smooth as required prior to playing.
- ✓ Verify that suspended climbing ropes, rope ladders, chain or cable are secured at both ends and cannot be looped back on itself as to create an entanglement hazard.
- On sunny and or hot days, check the slide and other plastic rides to assure that they are not very hot as to cause burns. Cool hot slide and rides with water and wipe dry prior to using.

- ➤ Do not allow children to wear open toe or heel footwear like sandals, flip—flops or clogs.
- So not allow children to walk, in front, between, behind or close to moving rides.
- Do not let children twist swing chains or ropes or loop them over the top support bar. This may reduce the strength of the chain or rope and cause premature failure.
- Do not let children get off rides while they are in motion.
- > Do not permit climbing on equipment when it is wet.
- Do not permit rough play or use of equipment in a manner for which it was not intended. Standing on or jumping from the roof, elevated platforms, swings, climbers, ladders or slide can be dangerous.
- Do not allow children to swing empty rides or seats.
- Do not allow children to go down slide head first or run up slide.

A Protective Surfacing - Reducing Risk of Serious Head Injury From Falls

One of the most important things you can do to reduce the likelihood of serious head injuries is to install shock-absorbing protective surfacing under and around your play equipment. The protective surfacing should be applied to a depth that is suitable for the equipment height in accordance with ASTM F1292. There are different types of surfacing to choose from; whichever product you select, follow these guidelines:

Loose-Fill Materials

- Maintain a minimum depth of 9 inches of loose-fill materials such as wood mulch/chips, engineered wood fiber (EWF), or shredded/recycled rubber mulch for equipment up to 8 feet high; and 9 inches of sand or pea gravel for equipment up to 5 feet high. NOTE: An initial fill level of 12 inches will compress to about a 9-inch depth of surfacing over time. The surfacing will also compact, displace, and settle, and should be periodically raked and refilled to maintain at least a 9-inch depth.
- Use a minimum of 6 inches of protective surfacing for play equipment less than 4 feet in height. If maintained properly, this should be adequate. (At depths less than 6 inches, the protective material is too easily displaced or compacted.)

NOTE: Do not install home playground equipment over concrete, asphalt, or any other hard surface. A fall onto a hard surface can result in serious injury to the equipment user. Grass and dirt are not considered protective surfacing because wear and environmental factors can reduce their shock absorbing effectiveness. Carpeting and thin mats are not adequate protective surfacing. Ground level equipment -- such as a sandbox, activity wall, playhouse or other equipment that has no elevated play surface -- does not need any protective surfacing.

- Use containment, such as digging out around the perimeter and/or lining the perimeter with landscape edging. Don't forget to account for water drainage.
- Periodically rake, check and maintain the depth of the loose-fill surfacing material. Marking the correct depth on the play equipment support posts will help you to see when the material has settled and needs to be raked and or replenished. Be sure to rake and evenly redistribute the surfacing in heavily used areas.
- Do not install loose fill surfacing over hard surfaces such as concrete or asphalt.

Poured-In-Place Surfaces or Pre-Manufactured Rubber Tiles

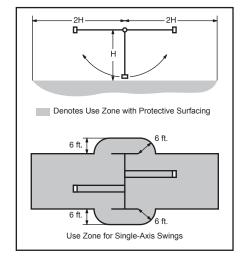
You may be interested in using surfacing other than loose-fill materials - like rubber tiles or poured-in-place surfaces.

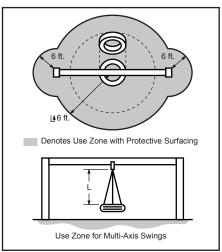
- Installations of these surfaces generally require a professional and are not "do-it yourself" projects.
- Review surface specifications before purchasing this type of surfacing. Ask the installer/manufacturer for a report showing that the product has been tested to the following safety standard: ASTM F1292 Standard Specification for Impact Attenuation of Surfacing Materials within the Use Zone of Playground Equipment. This report should show the specific height for which the surface is intended to protect against serious head injury. This height should be equal to or greater than the fall height - vertical distance between a designated play surface (elevated surface for standing, sitting, or climbing) and the protective surfacing below - of your play equipment.
- Check the protective surfacing frequently for wear.

Placement

Proper placement and maintenance of protective surfacing is essential. Refer to diagram on front cover. Be sure to;

- Extend surfacing at least 6 feet from the equipment in all directions.
- For to-fro swings, extend protective surfacing in front of and behind the swing to a distance equal to twice the height of the top bar from which the swing is suspended.
- For tire swings, extend surfacing in a circle whose radius is equal to the height of the suspending chain or rope, plus 6 feet in all directions.





From the CPSC Outdoor Home Playground Safety Handbook. At http://www.playgroundregs.com/resources/CPSC%20324.pdf

Instructions for Proper Maintenance

Your Cedar Summit Play System is designed and constructed of quality materials with your child's safety in mind. As with all outdoor products used by children, it will weather and wear. To maximize the enjoyment, safety and life of your Play Set, it is important that you, the owner, properly maintain it.

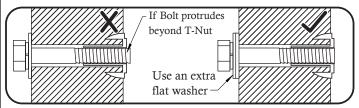
Check the following at the beginning of the play season:

HARDWARE:

- ✓ Check metal parts for rust. If found, sand and repaint using a non-lead paint complying with 16 CFR 1303.
- ✓ Inspect and tighten all hardware. On wood assemblies DO NOT OVER-TIGHTEN as to cause crushing and splintering of wood.



✓ Check for sharp edges or protruding screw threads, add washers if required.



SHOCK ABSORBING SURFACING:

✓ Check for foreign objects. Rake and check depth of loose fill protective surfacing materials to prevent compaction and maintain appropriate depth. Replace as necessary. (See Protective Surfacing, page 3)

GROUND STAKES (ANCHORS):

✓ Check for looseness, damage or deterioration. Should firmly anchor unit to ground during use. Re-secure and or replace, if necessary.

SWING HANGERS:

- ✓ Check that bolts are secure and tight. Quick clips should be completely closed and threaded clips screwed tight.
- ✓ If squeaking occurs lubricate bushings with oil or WD-40®. SWINGS, ROPES AND RIDES:
- ✓ Reinstall if removed during cold season. Check all moving parts including swing seats, ropes, chains and attachments for wear, rust and other deterioration. Replace as needed.
- ✓ Check that ropes are tight, secure at both ends and cannot loop back as to create an entrapment.

WOOD PARTS:

- ✓ Check all wood members for deterioration, structural damage and splintering. Sand down splinters and replace deteriorated wood members. As with all wood, some checking and small cracks in grain is normal.
- ✓ Applying a water repellent or stain (water-based) on a yearly basis is important maintenance to maintain maximum life and performance of the product.

Check twice a month during play season:

HARDWARE:

- ✓ Inspect for tightness. Must be firmly against, but not crushing the wood. DO NOT OVER-TIGHTEN. This will cause splintering of wood.
- ✓ Check for sharp edges or protruding screw threads. Add washers if required.

SHOCK ABSORBING SURFACING:

✓ Rake and check depth of loose fill protective surfacing materials to prevent compaction and maintain appropriate depth. Replace as necessary. (See Protective Surfacing, page 3)

Check once a month during play season:

SWING HANGERS:

- ✓ Check that they are secure and orientated correctly. Hook should rotate freely and perpendicular to support beam.
- ✓ If squeaking occurs lubricate bushings with oil or WD-40®.

SWINGS AND RIDES:

✓ Check swing seats, all ropes, chains and attachments for fraying, wear, excessive corrosion or damage.

Replace if structurally damaged or deteriorated.

Check at the end of the play season:

SWINGS AND RIDES:

✓ To prolong their life, remove swings and store inside when outside temperature is below 32°F/0°C. Below freezing, plastic parts may become more brittle.

SHOCK ABSORBING SURFACING:

✓ Rake and check depth of loose fill protective surfacing materials to prevent compaction and maintain appropriate depth. Replace as necessary.

(See Protective Surfacing, page 3)

If you dispose of your play set: Please disassemble and dispose of your unit so that it does not create any unreasonable hazards at the time it is discarded. Be sure to follow your local waste ordinances.

About Our Wood

Cedar Summit Premium Play Systems uses only premium playset lumber, ensuring the safest product for your children's use. Although we take great care in selecting the best quality lumber available, wood is still a product of nature and susceptible to weathering which can change the appearance of your set.

What causes weathering? Does it affect the strength of my Play System?

One of the main reasons for weathering is the effects of water (moisture); the moisture content of the wood at the surface is different than the interior of the wood. As the climate changes, moisture moves in or out of the wood, causing tension which can result in checking and or warping. You can expect the following due to weathering. These changes will not affect the strength of the product:

- 1. **Checking** is surface cracks in the wood along the grain. A post (4" x 4") will experience more checking than a board (1" x 4") because the surface and interior moisture content will vary more widely than in thinner wood.
- 2. **Warping** results from any distortion (twisting, cupping) from the original plane of the board and often happens from rapid wetting and drying of the wood.
- 3. Fading happens as a natural change in the wood color as it is exposed to sun-light and will turn a grey over time.

How can I reduce the amount of weathering to my Play System?

At the factory we have coated the wood with a water repellent or stain. This coating decreases the amount of water absorption during rain or snow thus decreasing the tension in the wood. Sunlight will break down the coating, applying a water repellant or stain on a yearly basis is important maintenance. (see your local stain and paint supplier for a recommended product)

Most weathering is just the normal result of nature and will not affect safe play and enjoyment for your child. However if you are concerned that a part has experienced a severe weathering problem please call our consumer relations department for further assistance.

Complete and mail registration card to receive important product notifications and assure prompt warranty service.

10 Year Limited Warranty

Solowave Design warrants that this product is free from defect in materials and workmanship for a period of one year from the original date of purchase. In addition, lumber is warranted for 10 years against structural failure due to rot and insect damage. All other parts, such as hardware, swings, rides, accessories, and slides carry a one-year warranty only.

This warranty applies to the original owner and registrant and is non-transferable.

Regular maintenance is required to assure the integrity of your Play System. Failure by the owner to maintain the product according to the maintenance requirements may void this warranty. This warranty does not cover any inspection cost.

This Limited Warranty does not cover:

- Labor for replacement of any defective item(s);
- Incidental or consequential damages;
- Cosmetic defects which do not affect performance or integrity;
- Vandalism; improper use or installation; acts of nature;
- Minor twisting, warping, checking, or any other natural occurring properties of wood that do not affect performance or integrity.

Solowave Design products have been designed for safety and quality. Any modifications made to the original product could damage the structural integrity of the unit leading to failure and possible injury. Solowave Design Inc. cannot assume any responsibility for modified products. Furthermore, modification voids any and all warranties.

This product is warranted for **RESIDENTIAL USE ONLY**. Under no circumstance should a Solowave Design Play System be used in public settings such as schools, churches, playgrounds, parks, day cares and the like. Such use may lead to product failure and potential injury. Any and all public use will void this warranty.

Solowave Design disclaims all other representations and warranties of any kind, express or implied.

This Warranty gives you specific legal rights. You may have other rights as well which vary from state to state or province to province. This warranty excludes all consequential damages, however, some states do not allow the limitation or exclusion of consequential damages, and therefore this limitation may not apply to you.

Keys to Assembly Success

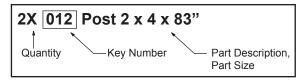
Tools Required

- Tape Measure
- Carpenters Level
- Carpenters Square
- Claw Hammer
- Standard or Cordless Drill
- #1 Philips, #2 Robertson, and Screwdriver
- Ratchet with extension (1/2" & 9/16" sockets)
- Open End Wrench (1/2" & 9/16")
- Adjustable Wrench
- 1/8" & 3/16" Drill Bits
- Pencil

- 3/16" Hex Key
- 8' Step Ladder
- Safety Glasses
- Adult Helpers

Part Identification Key

On each page, you will find the parts and quantities required to complete the assembly step illustrated on that page. Here is a sample.



Key Number: The first two digits represent the step number. The third digit represents the piece. Note that if the part is used in multiple steps then the number only reflects the first step

Symbols

Throughout these instructions symbols are provided as important reminders for proper and safe assembly.

This identifies information that requires special attention. Improper assembly could lead to an unsafe or dangerous condition.



Assembly



Measure Distance



Help

Use

complete the step. To avoid injury or damage to the assembly make sure to get help! Square

Where this is shown, 2 or 3

people are required to safely

Check that assembly is square before tightening bolts.

Use a measuring tape to assure proper location.

Check that set or assembly is properly level before proceeding.

Use Level

Pre-drill 1/8" & 3/16" Bit





Pre-drill a pilot hole before fastening screw or lag to prevent splitting of wood.

Tighten Bolts

This indicates time to tighten bolts, but not too tight! Do not crush the wood. This may create splinters and cause structural damage.



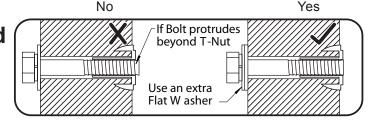
Before mounting Lag Screw,

guides to drill 1/8" pilot holes

use factory drilled holes as



Once the assembly is tightened, watch for exposed threads. If a thread protrudes from the T-Nut, remove the bolt and add washers to eliminate this condition. Extra washers have been provided for this purpose.

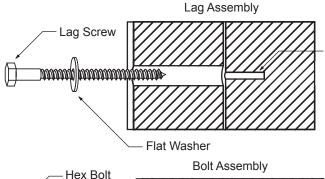


Proper Hardware Assembly

Lag screws require drilling pilot holes to avoid splitting wood. Only a flat washer is required. For ease of installation liquid soap can be used on all lag-type screws.

For bolts, tap T-Nut into hole with hammer. Insert the hex bolt through lock washer first then flat washer then hole. Because the assemblies need to be squared do not completely tighten until instructed. Pay close attention to diameter of the bolts. 5/16" is slightly larger than 1/4".

Note: Wafer head bolts with blue lock tight or a bolt with a Ny-Lok nut do NOT require a lock washer.



Bolt Assembly T-Nut (Hammer into place) Do not crush wood!

Lock

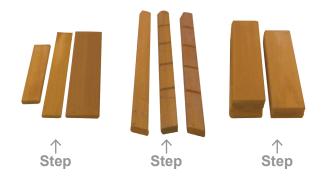
Washer

Flat

Washer

Your Key To Quick Assembly

SORTING WOOD PARTS INTO EACH ASSEMBLY STEP WILL SAVE TIME!



SAVE TIME - TIP #1:

Wood parts are found in Box 2, 3, 4 & 5. Open each box with wood parts and look for the **Key Number** stamped on the end of the wood part (see chart below). Sort each wood part into the different assembly steps.





Key Number: The first two digits represent the step number. The third digit represents the order in which the part is listed in the step.

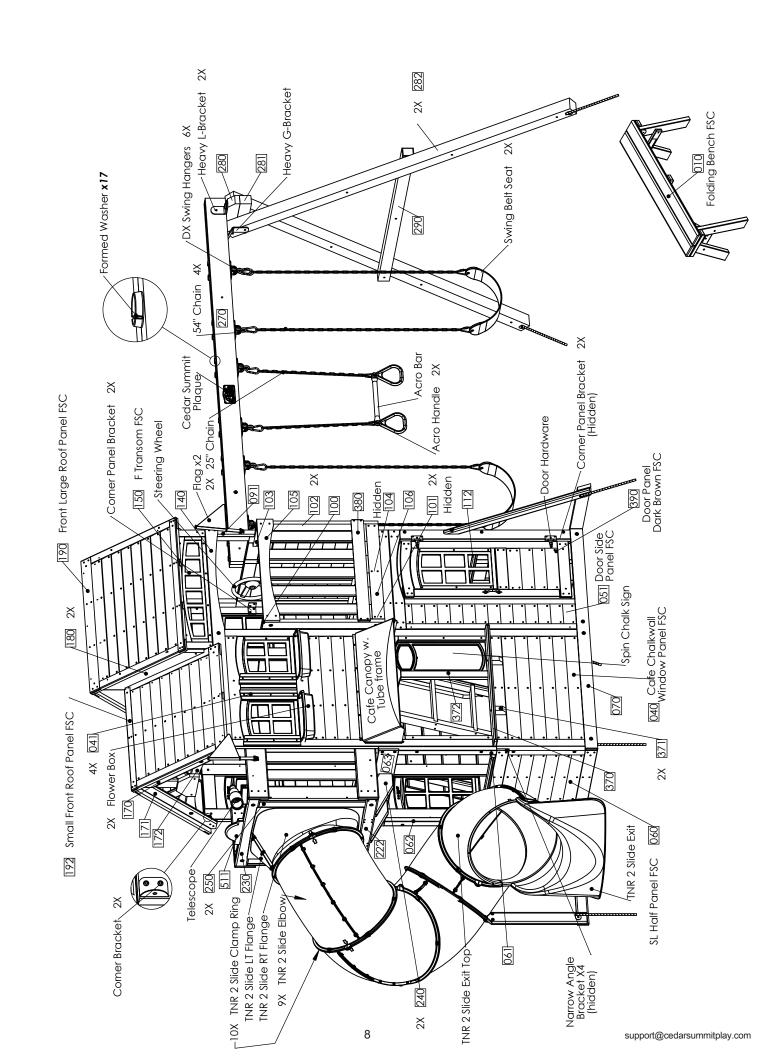
Note that if the part is used in multiple steps then the key number only reflects the first step it is used in.

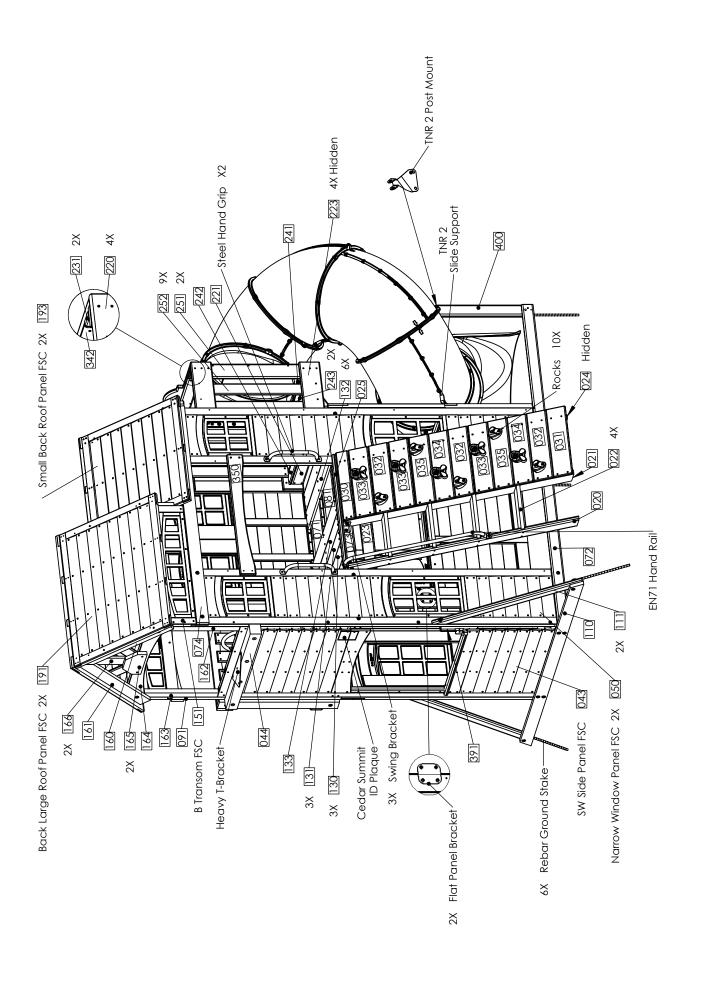
SAVE TIME - TIP #2:

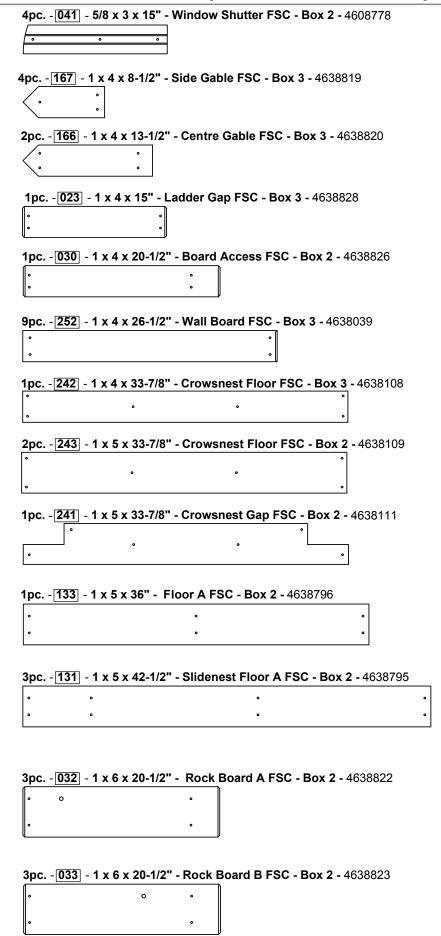
In addition to the key number stamp, you can also identify the wood parts by using the Parts Identification pages in the manual or the Parts Identification weather resistant poster.

HARDWARE:

The majority of each hardware part comes packed in a separate bag so you do not need to sort the hardware. Each assembly step indicates which hardware (bolt, screw, washer etc.) you will require to complete the step.







Nominal Size Actual Size

19/32 x 3 5/8 x 3-1/4

5/8 x 4-1/4

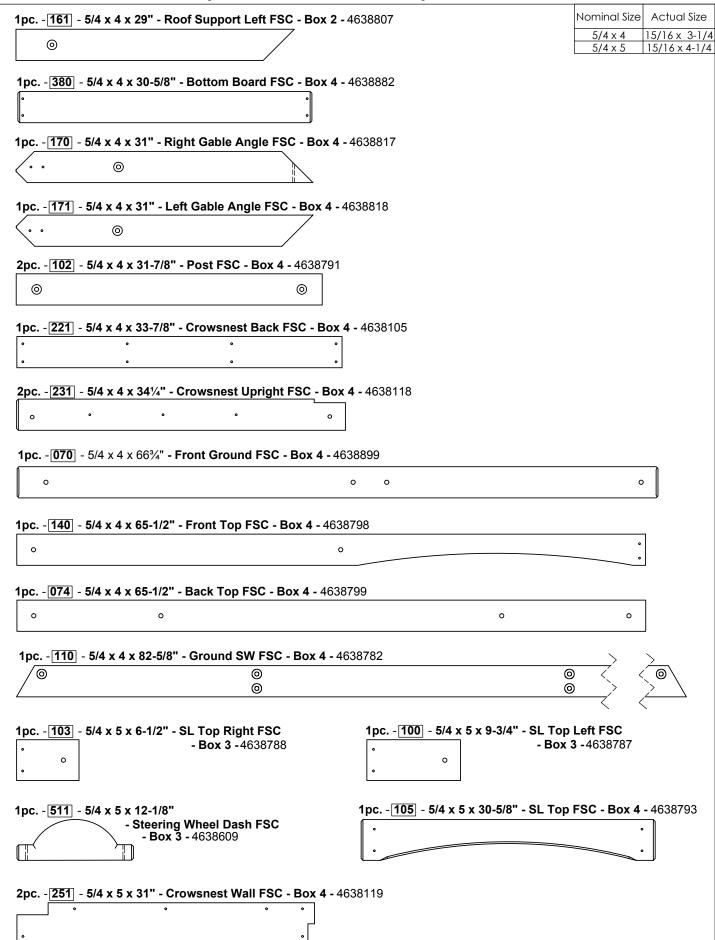
5/8 x 5-1/4

5/8 x 3

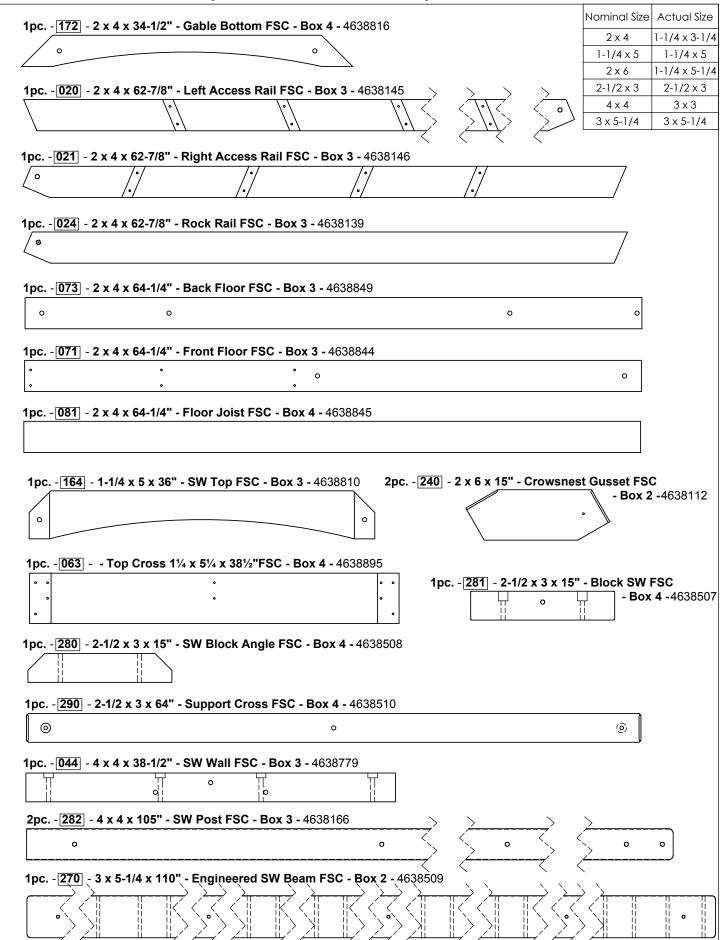
1 x 4 1 x 5

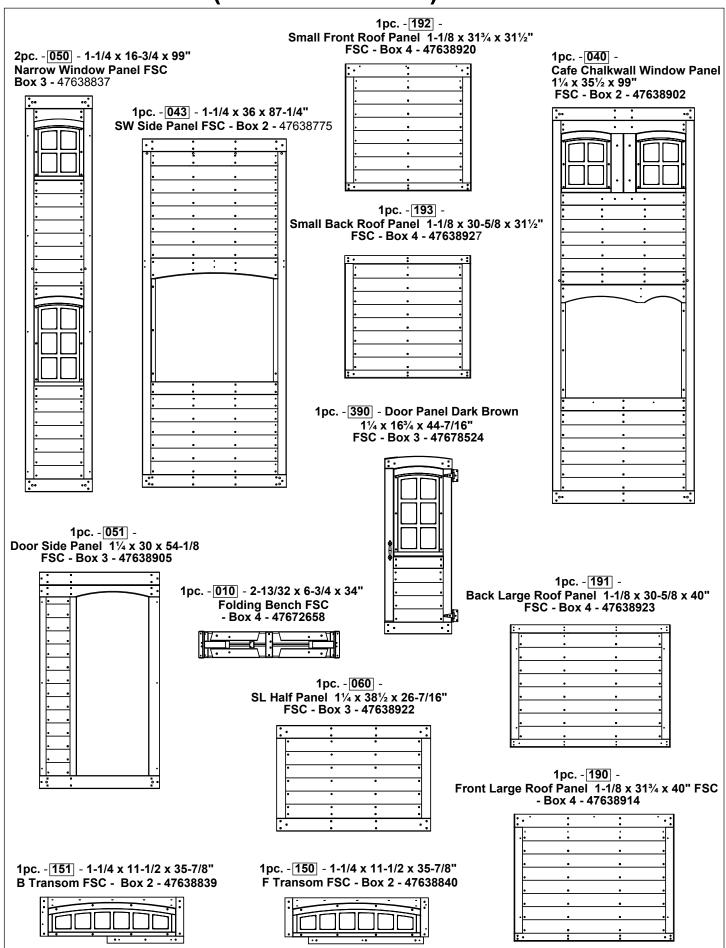
1 x 6

	•	•		
2pc035 - 1 x 6 x 20-1/2	2" - Rock Board D FSC - Box 2 - 4638825		Nominal Size	Actual Size
	0 •		1 x 6	5/8 x 5-1/4
	•		5/4 x 3 5/4 x 31/8	15/16 x 2-1/4 15/16 x 31/8
•			5/4 x 4	15/16 x 3/8
pc 031 - 1 x 6 x 20-1/2	2" - Rock Bottom FSC - Box 2 - 4638827			
•	•			
•				
nc 034 1 x 6 x 20 1/2	2" - Rock Board C FSC - Box 3 - 4638824			
<u>- </u>				
• 0	•			
•	•			
pc 132 - 1 x 6 x 36" -	Floor FSC - Box 2 - 4638797			
•	•			
•				
3pc <u>130</u> - 1 x 6 x 42□"	- Slidenest Floor FSC - Box 2 - 4638794			
o 0	0	•		
• •	•	•		
pc025 - 5/4 x 3 x 34-1	/4" - Top Ladder FSC - Box 3 - 4638829			
•	•			
	V			
1pc 072 - 5/4 x 31/8 x 90	6-3/8" - Back Ground FSC- Box 2 - 4638900			
0			0	0
0	-			
pc391 - Door Stop 5	/4 x 4 x 10" FSC - Box 3 - 4638625			
•				
1pc <u>022</u>] - 5/4 x 4 x 13-3	8/4" - Ladder Tread FSC - Box 4 - 4638517			
pc 232 - 5/4 x 4 x 25-1	/2" - Crowsnest Short FSC - Box 2 - 463811	5		
	•			
• •	•			
pc 160 - 5/4 x 4 x 29"	- Roof Support FSC - Box 3 - 4638806			
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-				

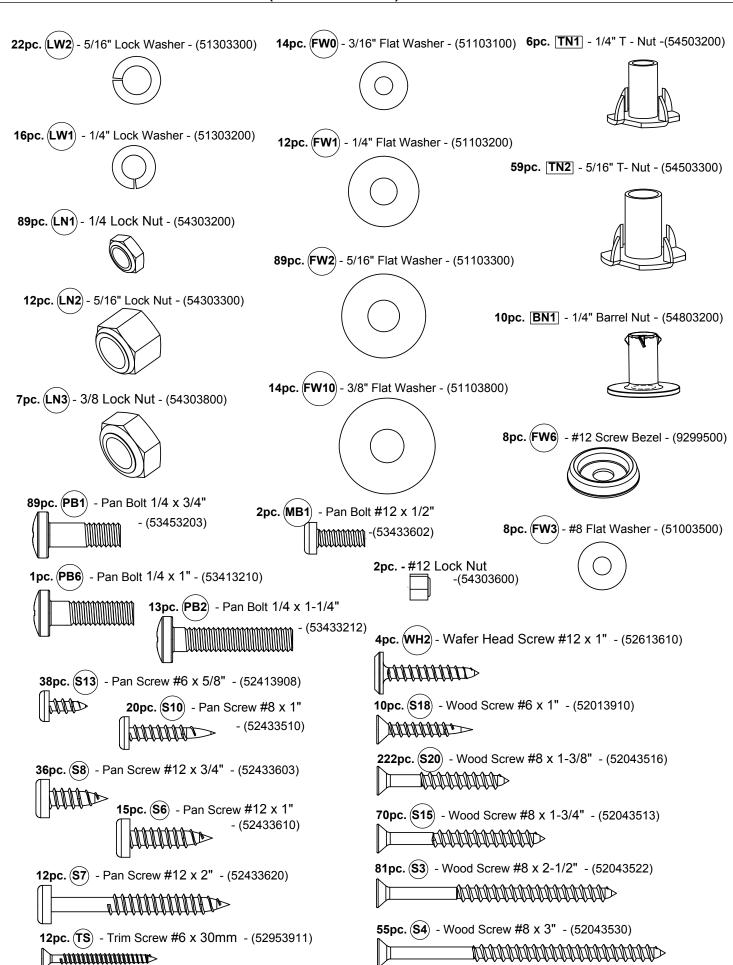


•	
1pc 370 - 5/4 x 5 x 35-1/2" - Table Top FSC - Box 4 - 463	8898 Nominal Size Actual Size
	5/4 x 5 15/16 x 4-1/4
•	5/4 x 6 15/16 x 5-1/4 1-1/4 x 1-1/4 1-1/4 x 1-1/4
	1-1/4 x 2 1-1/4 x 2
1pc 350 - 5/4 x 5 x 36-1/4" - Middle Arch 5/4 x 5 x 36-1/4"	"FSC - Box 4- 4638800 1-1/4 x 2-1/8 1-1/4
•	° 2 x 3 1-1/4 x 2-1/4
	2 x 4 1-1/4 x 3-1/4
2pc 165 - 5/4 x 6 x 10" - Sunburst FSC	4pc 220 - 5/4 x 6 x 18" - Crowsnest Side FSC
- Box 3 - 4638614	- Box 4 -4638843
	•
2pc 180 - 5/4 x 6 x 32-1/4" - Roof Spacer FSC - Box 4 -	4638901
·	
<u></u>	
1pc[091] - 1-1/4 x 1-1/4 x 44-7/8" - SL Post FSC - Box 4 - 4	4638790
0 0	0 0
	63 - 1-1/4 x 2-1/8 x 24-5/8" - Top Post Left FSC - Box 2 - 4638808
Box 2 - 4638896 .	0
4no 1004 Well Boot 41/ x 21/ x 20 45/46"ESC	1pc 062 - Post 11/4 x 21/4 x 30-15/16"FSC - Box 2 - 4638894
1pc 061 - Wall Post 11/4 x 21/4 x 30-15/16"FSC • Box 2 - 4638893	
	• • •
1pc 162 - 1-1/4 x 2-1/8 x 24-5/8" - Top Post Right FSC - E	3ox 2 - 4638809 2pc 371 - 2 x 3 x 3" - Table Gusset FSC - Box 3 - 4638805
0	- BOX 3 - 4030003
2pc 111 - 2 x 3 x 42-1/4" - Diagonal FSC - Box 3 - 46385	87
0	
4 700 0 4 7 440 0 4 7 1 1 4 7 0 0	0 [404] 045.4/4/ 0h.art laint 500
1pc 104 - 2 x 4 x 5-1/4" - Short Floor Joist FSC - Box 2 - 4638623	2pc101 - 2 x 4 x 5-1/4" - Short Joist FSC - Box 2 -4638789
30X 2 4000020	0
4pc 223 - 2 x 4 x 14-5/16" - Crowsnest Joist FSC	lpc 400 - 2 x 4 x 26-1/4" - SL Support 2 x 4 x 261/4" FSC - Box
- Box 2 -4638113	-4638897
2pc 250 - 2 x 4 x 27-3/4" - Crowsnest Face FSC - Box 2	1pc 106 - 2 x 4 x 28-3/4" - SL End FSC - Box 2 - 4638792
-4638107	
	·
Ama 1920 1 m A m 20 7/01 1 m m m m m m m m m m m m m m m m m	4 [200] 04 20 7/21 04 7
1pc 230 - 2 x 4 x 33-7/8" - Crowsnest SL Top FSC - Box 3 - 4638117	1pc222 - 2 x 4 x 33-7/8" - Crowsnest Front FSC • • • • • • • • • • • • • • • • • • •
⊚	(e) (e) (e)

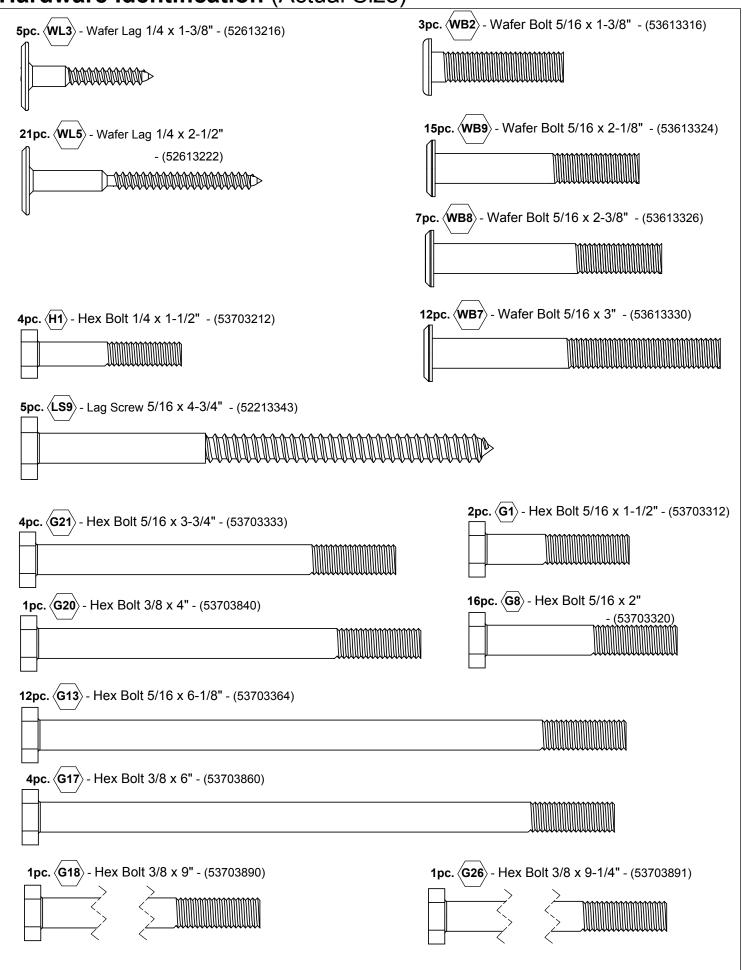


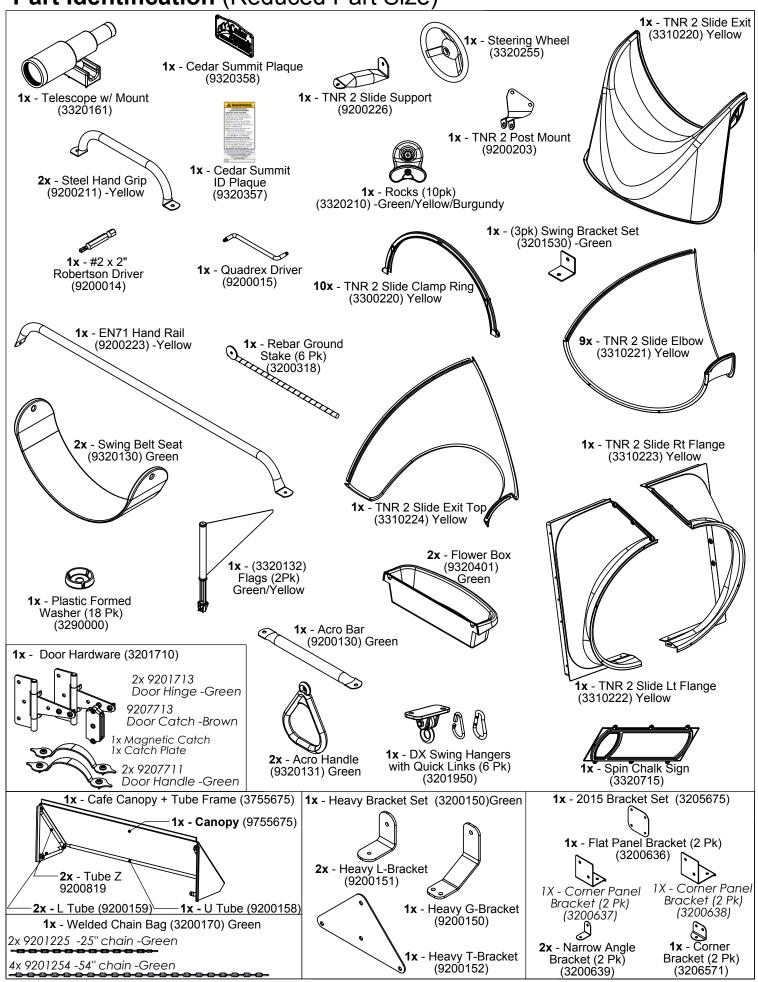


Hardware Identification (Actual Size)

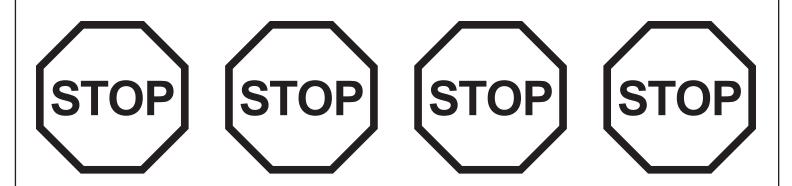


Hardware Identification (Actual Size)

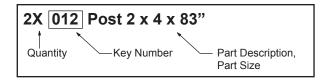




First Step: Inventory Parts - Read This Before Starting Assembly



- **A.** This is the time for you to inventory all your hardware, wood and accessories, referencing the parts identification sheets. This will assist you with your assembly.
 - The wood pieces will have the key number stamped on the ends of the boards. Organize the wood pieces by step, as per the key numbering system below.



Key Number: The first two digits represent the step number. The third digit represents the piece. Note that if the part is used in multiple steps then the number only reflects the first step it is used in.

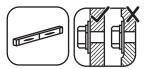
- Please refer to Page 6 for proper hardware assembly.
- Each step indicates which bolts and/or screws you will need for assembly, as well as any flat washers, lock washers, t-nuts or lock nuts.
- **B.** If there are any missing or damaged pieces or you need assistance with assembly please contact the consumer relations department directly. <u>Call us before going back to the store.</u>

1-877-817-5682 support@cedarsummitplay.com

- **C.** Read the assembly manual completely, paying special attention to ANSI warnings; notes; and safety/maintenance information on pages 1 6.
- **D.** Before you discard your cartons fill out the form below.
 - The carton I.D. stamp is located on the end of each carton. The tracking number is located on the Cedar Summit ID Plaque (9320357).
 - Please retain this information for future reference. You will need this information if you contact the Consumer Relations Department.

MODEL NUMBER: F25675				
CARTON I.D. STAMP:	14459 (Box 1)	CARTON I.D. STAMP:	14459 (Box 4)	
CARTON I.D. STAMP:	14459 (Box 2)	CARTON I.D. STAMP:	14459 (Box 5)	
CARTON I.D. STAMP:	14459 (Box 3)	CARTON I.D. STAMP:	14459 (Box 6)	
TRACKING NUMBER (from ID Plaque):				

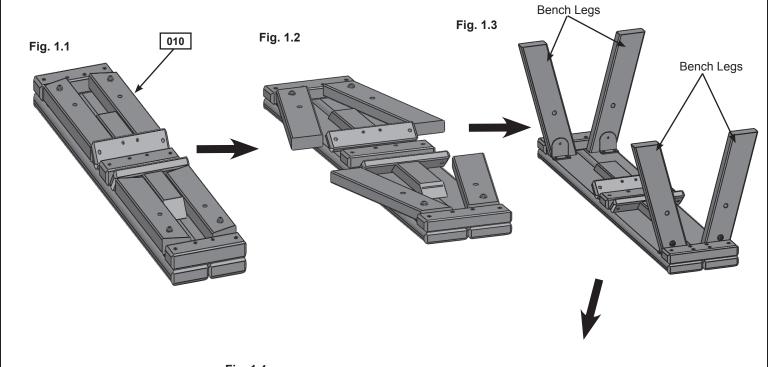
Step 1: Bench Assembly



A: Open the Folding Bench Assembly. (fig. 1.1, 1.2 and 1.3)

B: Make sure assembly is level then secure with 2 (H1) 1/4 x 1-1/2" Hex Bolts (with lock washer, flat washer and t-nut) per side. (fig. 1.4)

C: Tighten the top screws in all 4 Bench Legs. (fig. 1.4)



Tighten these screws - all 4 legs

H1

1/4" t-nut

Fig. 1.4

Tighten these screws - all 4 legs

Wood Parts

1 x 010 Folding Bench FSC 2-13/32 x 6-3/4 x 34"

Hardware

4 x (H1) 1/4 x 1-1/2" Hex Bolt (1/4" lock washer, 1/4" flat washer, 1/4" t-nut)

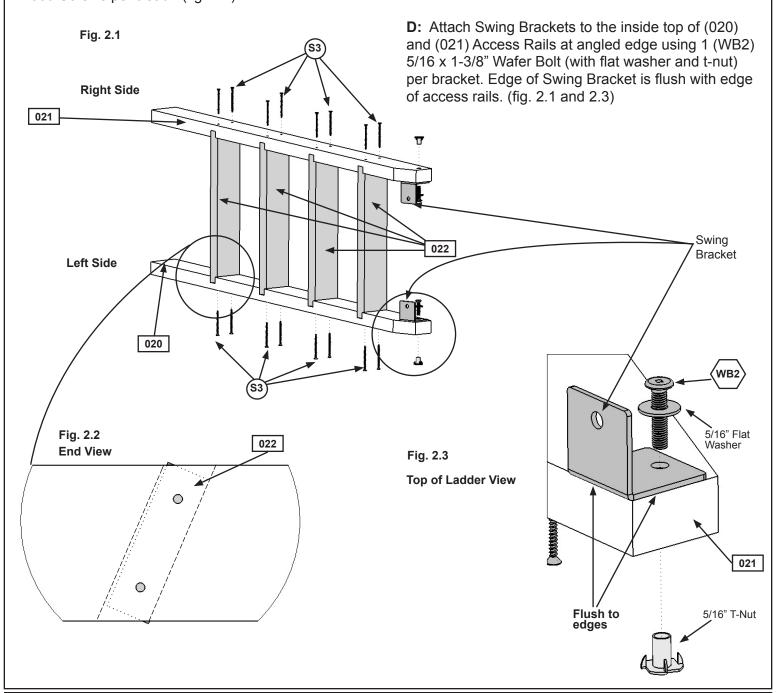
Step 2: Access Ladder / Rockwall Assembly Part 1



A: Place (020) Left Access Rail on left hand side of 4 (022) Ladder Treads and (021) Right Access Rail on right hand side with the grooves facing in. (fig. 2.1)

B: Fit each (022) Ladder Tread into grooves on both (020) and (021) Access Rails, make sure the top edge of the treads are flush to the front of the Access Rails. (fig. 2.1 and 2.2)

C: Pre-drill pilot holes with a 1/8" drill bit and attach Rails and Ladder Treads together using 4 (S3) #8 x 2-1/2" Wood Screws per tread. (fig. 2.1)



Wood Parts

1 x 020 Left Access Rail FSC 2 x 4 x 62-7/8"

1 x 021 Right Access Rail FSC 2 x 4 x 62-7/8"

4 x 022 Ladder Tread FSC 5/4 x 4 x 13-3/4"

<u>Hardware</u>

16 x (s3) #8 x 2-1/2" Wood Screw

2 x (WB2) 5/16 x 1-3/8" Wafer Bolt (5/16" flat washer, 5/16" t-nut)

Other Parts 2 x Swing Bracket

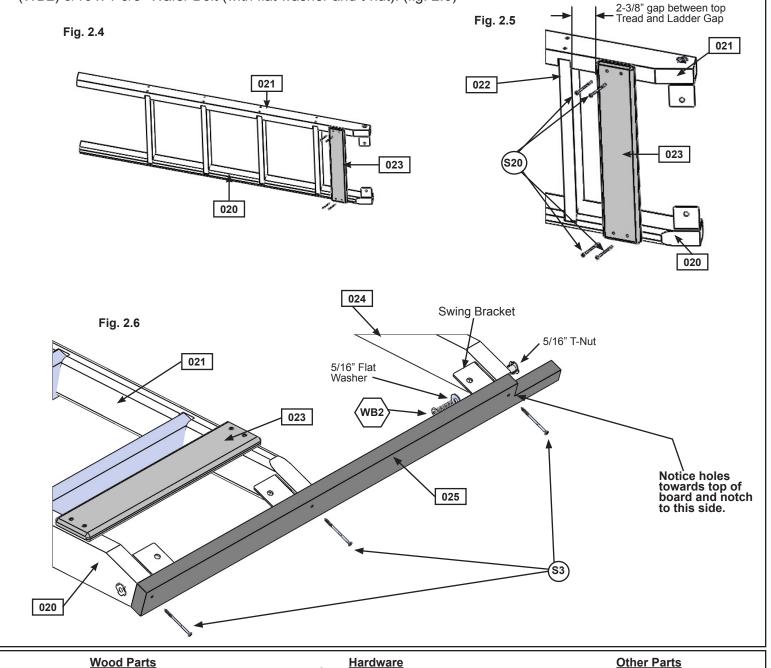
Step 2: Access Ladder / Rockwall Assembly Part 2



E: Place (023) Ladder Gap on each access rail so there is a 2-3/8" gap between (023) Ladder Gap and the top (022) Ladder Tread. Attach using 4 (S20) #8 x 1-3/8" Wood Screws. (fig. 2.4 and 2.5)

F: Place (024) Rock Rail on the ground next to (021) Right Access Rail so it matches the orientation of the two access rails as shown in fig. 2.6. Attach (025) Top Ladder to top of Access Ladder assembly and (024) Rock Rail using 3 (S3) #8 x 2-1/2" Wood Screws. Notice that the holes in the board are towards the top and notched end is at (024) Rock Rail. (fig. 2.6)

G: Attach 1 Swing Bracket to the top angled edge of (024) Rock Rail, making sure the bracket faces out. Use 1 (WB2) 5/16 x 1-3/8" Wafer Bolt (with flat washer and t-nut). (fig. 2.6)



1 x 025 Top Ladder FSC 5/4 x 3 x 34-1/4"

1 x 023 Ladder Gap FSC 1 x 4 x 15" 1 x 024 Rock Rail FSC 2 x 4 x 62-7/8" Hardware 3 x (§3) #8 x 2-1/2" Wood Screw

1 x (ws2) 5/16 x 1-3/8" Wafer Bolt (5/16" flat washer, 5/16" t-nut) 4 x (s20) #8 x 1-3/8" Wood Screw Other Parts
1 x Swing Bracket

Step 3: Rockwall Assembly Part 1





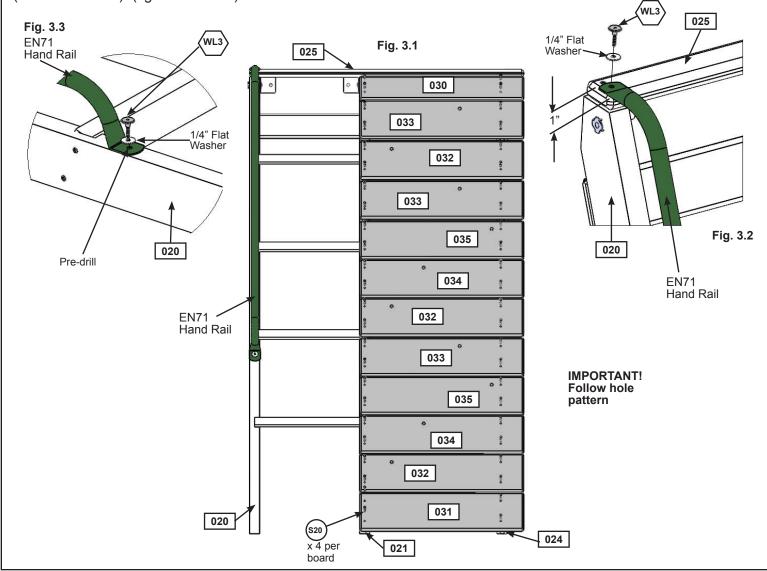


A: Place (030) Board Access at top of the Access Ladder/Rockwall Assembly and (031) Rock Bottom at the bottom of the assembly as shown in fig. 3.1. Then place (032) Rock Board A, (033) Rock Board B, (034) Rock Board C and (035) Rock Board D as shown in fig. 3.1. Do not screw boards down yet. Rock holes are to be staggered so they do not form a straight line and are at the top of the boards. *Note: Rock Boards are to be flush to (021) Right Access Rail and pilot holes are centred over (024) Rock Rail. (fig. 3.1)*

B: Make sure all boards fit together snugly and the assembly is square, then attach (030) Board Access and (031) Rock Bottom using 4 (S20) #8 x 1-3/8" Wood Screws per board. (fig. 3.1)

C: Fasten all the other boards with 4 (S20) #8 x 1-3/8" Wood Screws per board. (fig. 3.1)

D: Place EN71 Hand Rail 1" from front edge of (025) Top Ladder and on (020) Left Access Rail. **Pre-drill hole in** (020) Left Access Rail using a 3/16" drill bit then attach EN71 Hand Rail using 2 (WL3) 1/4 x 1-3/8" Wafer Lags (with flat washer). (fig. 3.2 and 3.3)



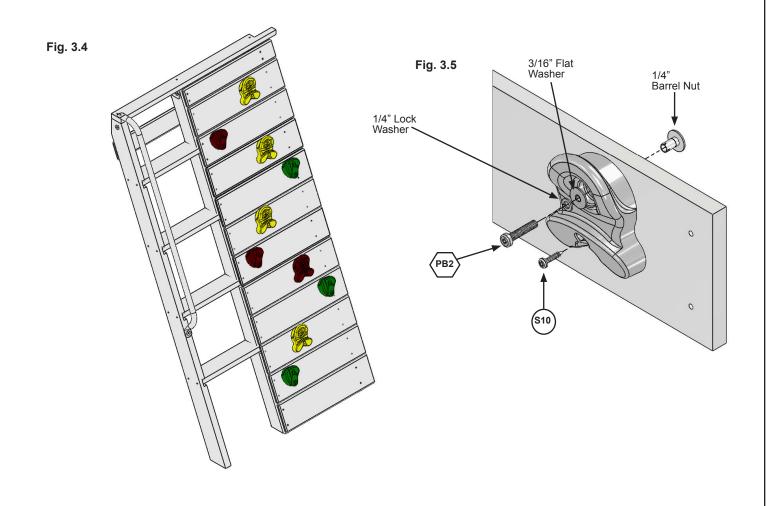
Wood Parts Hardware Other Parts 1 x □33 Board Access FSC 1 x 4 x 20-1/2" 2 x □34 Rock Board C FSC 1 x 6 x 20-1/2" 48 x □32 #8 x 1-3/8" Wood Screw 1 x EN71 Hand Rail 1 x □31 Rock Board A FSC 1 x 6 x 20-1/2" 2 x □35 Rock Board D FSC 1 x 6 x 20-1/2" 2 x □35 Rock Board D FSC 1 x 6 x 20-1/2" 3 x □32 Rock Board B FSC 1 x 6 x 20-1/2" 3 x □33 Rock Board B FSC 1 x 6 x 20-1/2"

Step 3: Rockwall Assembly Part 2

E: Alternating colours and shapes, attach 1 rock to each rock board using 1 (PB2) 1/4 x 1-1/4" Pan Bolt (with lock washer, flat washer and barrel nut) and 1 (S10) #8 x 1" Pan Screw per rock. (fig. 3.4 and 3.5)

The Pan Screw is placed in the hole beneath the Pan Bolt. (fig. 3.4 and 3.5)

Note: Make sure all hardware is used to secure each rock properly.





1/4 x 1-1/4 Pan Bolt

(1/4" lock washer, 3/16" flat washer & 1/4" barrel nut)

10 x (S10) #8 x 1" Pan Screw

Other Parts

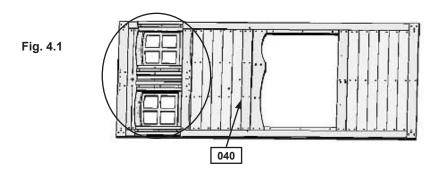
10 x Rocks (green/yellow/burgundy)

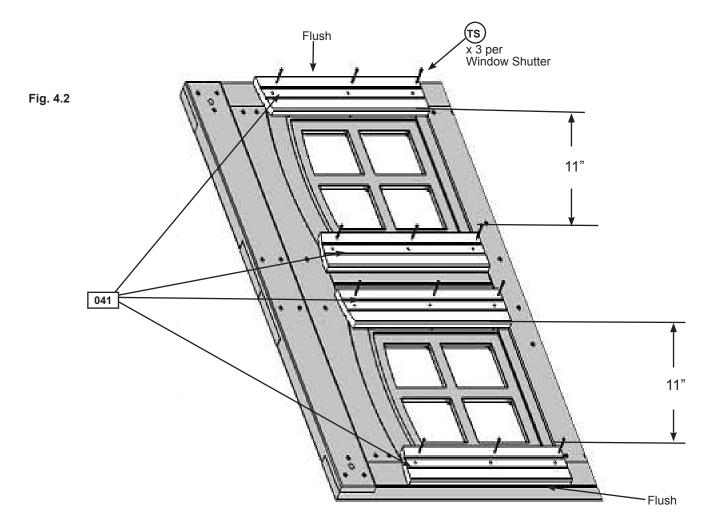
Step 4: Panel Preparation Part 1



A: On the outside of (040) Cafe Chalkwall Window Panel place 2 (041) Window Shutters on each side of both windows. This distance between the shutters should be 11". (fig. 4.1 and 4.2)

B: Attach each (041) Window Shutter to (040) Cafe Chalkwall Window Panel with 3 (TS) #6 x 30 mm Trim Screws per shutter. (fig. 4.2) **Note: 2 outer Shutters need to be flush to outside edge of panel. (fig.4.2)**





Wood Parts

<u>Hardware</u>

1 x 040 Cafe Chalkwall Window Panel FSC 1-1/4 x 35-1/2 x 99" 12 x (TS) #6 x 30 mm Trim Screw

4 x 041 Window Shutter FSC 5/8 x 3 x 15"

Step 4: Panel Preparation Part 2



C: Place (044) SW Wall at the top of the front of (043) SW Fig. 4.3 Side Panel and attach with 4 (G21) 5/16 x 3-3/4" Hex Bolts (with lock washer, flat washer and t-nut). (fig. 4.3 and 4.4) 044 043 G21 Fig. 4.4 **Front Side** 043 5/16" Lock Washer 5/16" Flat Washer 044 - 5/16" t-nut



1 x 043 SW Side Panel FSC 1-1/4 x 36 x 87-1/4"

1 x 044 SW Wall FSC 4 x 4 x 38-1/2"

Hardware

4 x (G21) 5/16 x 3-3/4" Hex Bolt (5/16" lock washer, 5/16" flat washer & 5/16" t-nut)



A: Place 1 (050) Narrow Window Panel on the ground. Measure 3-1/4" up from the bottom of the panel on the right side and attach a 2 x 2-1/4" Corner Panel Bracket to the panel with 2 (S8) #12 x 3/4" Pan Screws. The flat edge of the bracket must be facing up and it must be installed on the correct side. (fig. 5.1 and 5.2)

B: Measure 78" from the bottom of (050) Narrow Window Panel and attach a second 2 x 2-1/4" Corner Panel Bracket with 2 (S8) #12 x 3/4" Pan Screws. The flat edge of the bracket must be facing up and it must be installed on the correct side. (fig. 5.1 and 5.2)

Note: Bottom of 2 x 2-1/4" Corner Panel Bracket must sit at 78".

C: With a helper hold (043) SW Side Panel up against the right side edge of (050) Narrow Window Panel so the bottom edges are flush. Attach both Corner Panel Brackets to (043) SW Side Panel with 2 (S8) #12 x 3/4" Pan Screws per bracket. (fig. 5.1 and 5.2)

050 Fig. 5.1 2 x 2-1/4" Corner Panel Bracket 043 78" Flat edge 043 3-1/4 x 2-1/4" Flush Corner Panel 2 x 2-1/4" **Bracket** Corner Panel Bracket Inside View

043

2 x 2-1/4"
Corner Panel
Bracket

\$8

x 4 per
bracket

Fig. 5.2

050

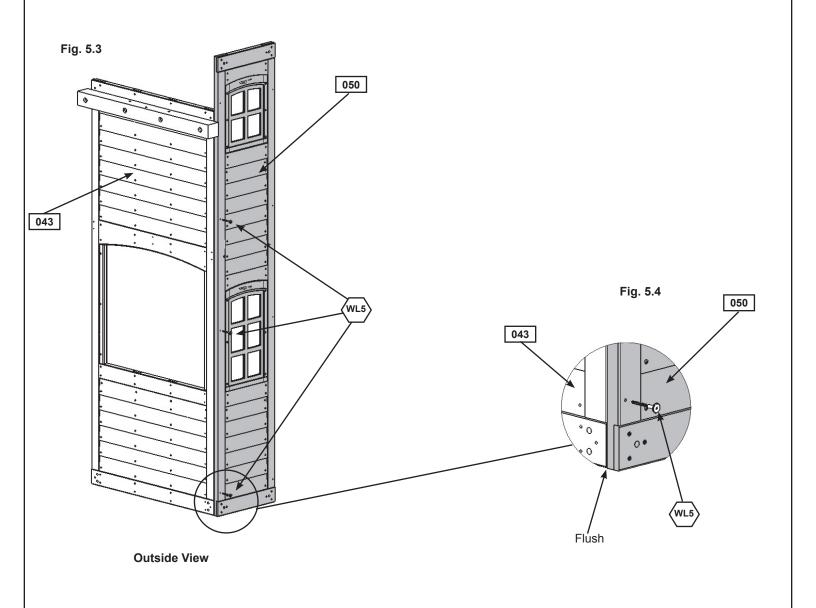
Wood Parts Hardware Other Parts

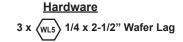
1 x 050 Narrow Window Panel FSC 1-1/4 x 16-3/4 x 99" 8 x (\$\sigma\$) #12 x 3/4" Pan Screw 2 x 2 x 2-1/4" Corner Panel Bracket



Note: Make sure panels are square and flush to each other.

D: Pre-drill with a 3/16" drill bit, then fasten the (050) Narrow Window Panel to (043) SW Side Panel with 3 (WL5) 1/4 x 2-1/2" Wafer Lags. (fig. 5.3 and 5.4)





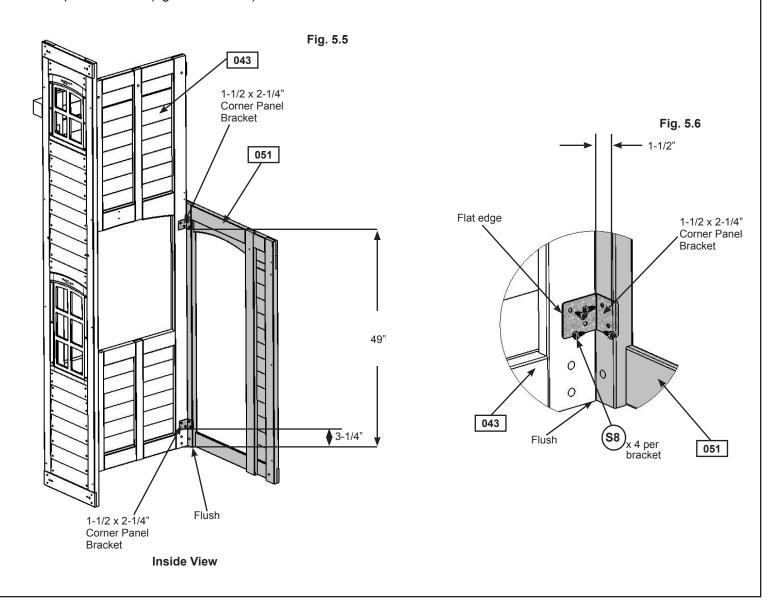


E: Place (051) Door Side Panel on the ground. Measure 3-1/4" up from the bottom of the panel on the left side and attach a $1-1/2 \times 2-1/4$ " Corner Panel Bracket to the panel with 2 (S8) #12 x 3/4" Pan Screws. The flat edge of the bracket must be facing up and it must be installed on the correct side. (fig. 5.5 and 5.6)

F: Measure 49" from the bottom of (051) Door Side Panel and attach a second 1-1/2 x 2-1/4" Corner Panel Bracket with 2 (S8) #12 x 3/4" Pan Screws. The flat edge of the bracket must be facing up and it must be installed on the correct side. (fig. 5.5 and 5.6)

Note: Bottom of 1-1/2 x 2-1/4" Corner Panel Bracket must sit at 49".

G: With a helper hold (051) Door Side Panel up against the right side edge of (043) SW Side Panel so the bottom edges are flush. Attach both Corner Panel Brackets to (043) SW Side Panel with 2 (S8) #12 x 3/4" Pan Screws per bracket. (fig. 5.5 and 5.6)



1 x 051 Door Side Panel FSC 1-1/4 x 30 x 54-1/8"

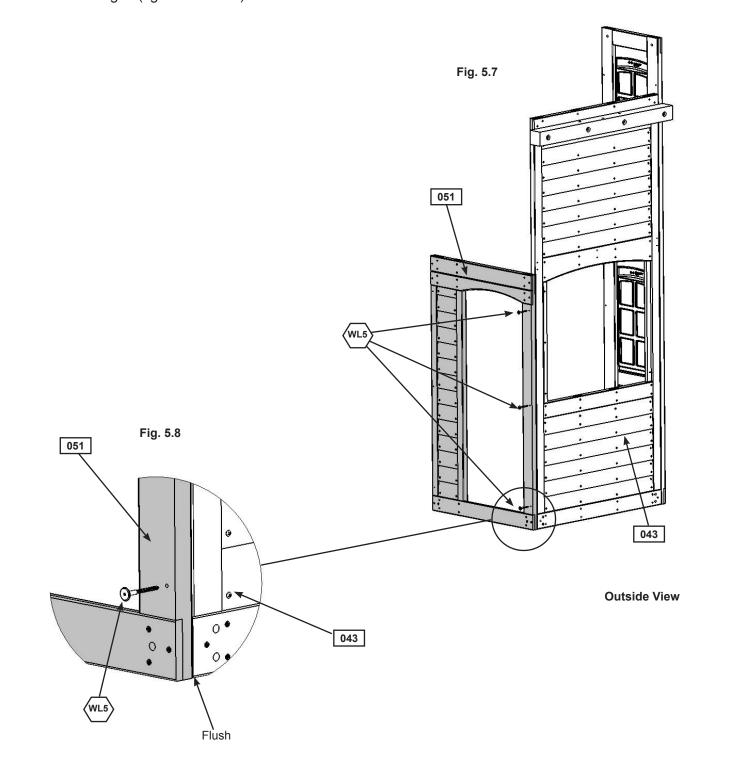
Wood Parts

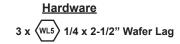
Hardware 8 x (S8) #12 x 3/4" Pan Screw Other Parts
2 x 1-1/2 x 2-1/4" Corner Panel Bracket



Note: Make sure panels are square and flush to each other.

H: Pre-drill with a 3/16" drill bit, then fasten the (051) Door Side Panel to (043) SW Side Panel with 3 (WL5) 1/4 x 2-1/2" Wafer Lags. (fig. 5.7 and 5.8)





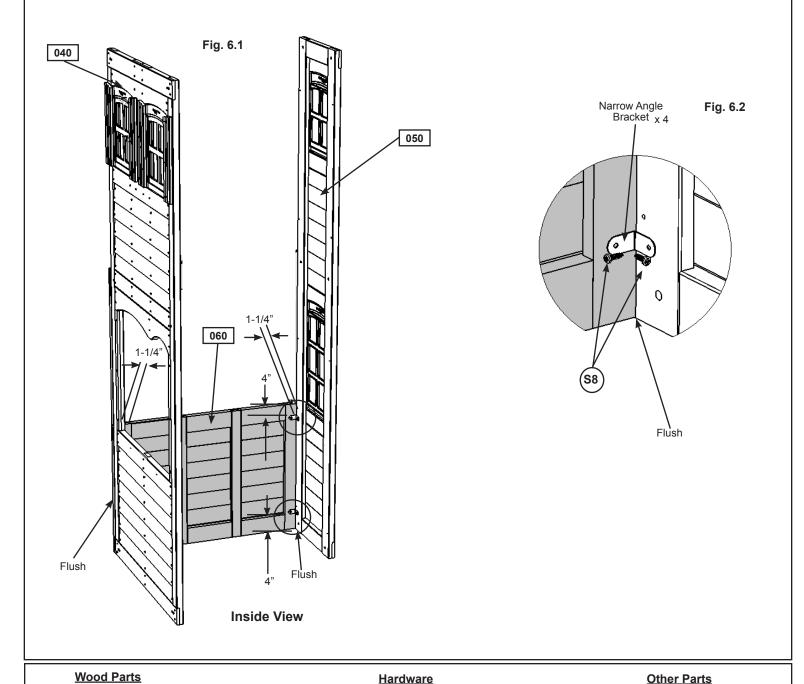
Step 6: Slide Side Wall Assembly Part 1





A: On both sides of (060) SL Half Panel measure 1-1/4" in from each edge, 4" up from the bottom, and 4" down from the top and attach one Narrow Angle Bracket at each location with 1 (S8) #12 x 3/4" Pan Screw per bracket. (fig. 6.1 and 6.2)

B: With a helper on the right hand side of (060) SL Half Panel place (050) Narrow Window Panel and on the left hand side place (040) Cafe Chalkwall Window Panel on top of (060) SL Half Panel flush to the outside and bottom edges as shown in fig. 6.1. Attach Narrow Angle Brackets to (050) Narrow Wall Panel and (040) Cafe Chalkwall Window Panel with 1 (S8) #12 x 3/4" Pan Screw per bracket. (fig. 6.1 and 6.2)



1 x 060 SL Half Panel FSC 1-1/4 x 38-1/2 x 26-7/16" 1 x 050 Narrow Window Panel FSC 1-1/4 x 16-3/4 x 99" Hardware
8 x (S8) #12 x 3/4" Pan Screw

4 x Narrow Angle Bracket

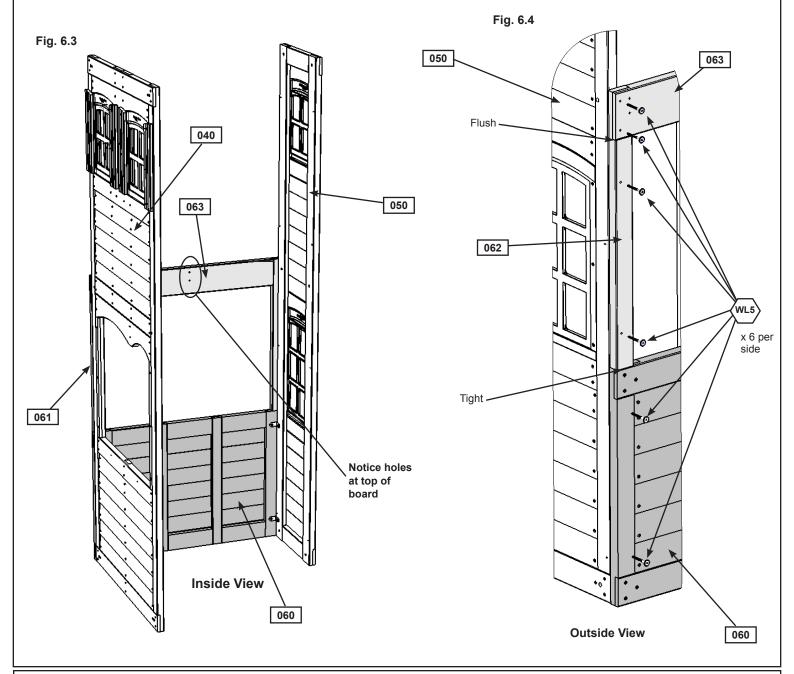
Step 6: Slide Side Wall Assembly Part 2



C: Tight to the top of (060) SL Half Panel place (061) Wall Post flush to the outside edge of (040) Cafe Chalkwall Window Panel and (062) Post flush to the outside edge of (050) Narrow Window Panel. Tight to the top of each post place (063) Top Cross. (fig. 6.3 and 6.4)

Note: Make sure panels are square and flush to each other.

D: Pre-drill with a 3/16" drill bit, then fasten (060) SL Half Panel, (061) Wall Post, (062) Post and (063) Top Cross to (050) Narrow Window Panel and (040) Cafe Chalkwall Window Panel 6 (WL5) 1/4 x 2-1/2" Wafer Lags per side. (fig. 6.4)



1 x 061 Wall Post FSC 1-1/4 x 2-1/4 x 30-15/16" 1 x 062 Post FSC 1-1/4 x 2-1/4 x 30-15/16"

Wood Parts

1 x 062 Post FSC 1-1/4 x 2-1/4 x 30-15/16" 1 x 063 Top Cross FSC 1-1/4 x 5-1/4 x 38-1/2" <u>Hardware</u>

12 x (wL5)1/4 x 2-1/2" Wafer Lag

Step 7: Front and Back Wall Assembly Part 1

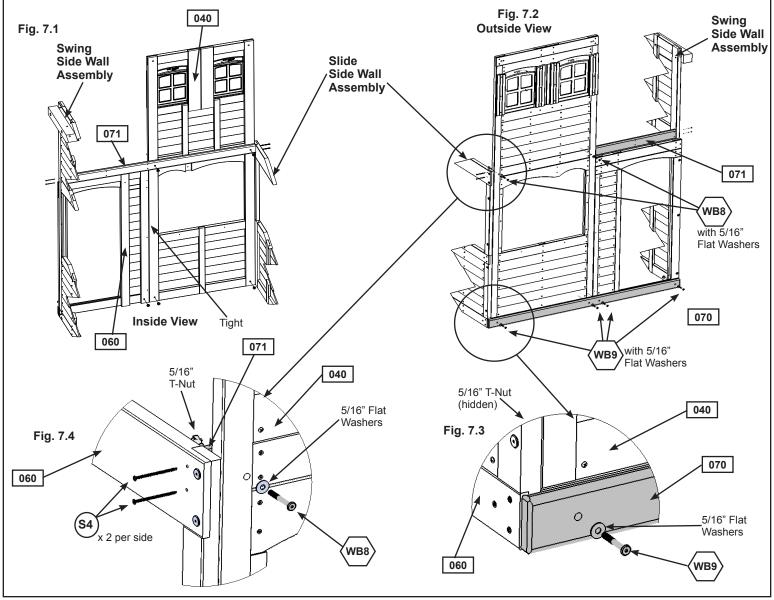


A: With at least two helpers lift the Slide Side Wall Assembly and Swing Side Wall Assembly so the (040) Cafe Chalkwall Window Panel and (051) Door Side Panel meet and are tight together as shown in fig. 7.1 and 7.2.

B: On the outside of the assembly loosely attach (070) Front Ground to (051) Door Side Panel and (040) Cafe Chalkwall Window Panel with 4 (WB9) 5/16 x 2-1/8" Wafer Bolts (with flat washer and t-nut) as shown in fig. 7.1, 7.2 and 7.3.

C: On the inside of the assembly loosely attach (071) Front Floor to (040) Cafe Chalkwall Window Panel with 2 (WB8) 5/16 x 2-3/8" Wafer Bolts (with flat washer and t-nut) as shown in fig. 7.1, 7.2 and 7.4.

D: Make sure the assembly is square then attach (060) SL Half Panel and (043) SW Side Panel to (071) Front Floor with 2 (S4) #8 x 3" Wood Screws per side then tighten bolts. (fig. 7.1, 7.2 and 7.4)



Wood Parts Front Groun

1 x 070 Front Ground FSC 5/4 x 4 x 66-3/4"

1 x 071 Front Floor FSC 2 x 4 x 64-1/4"

Hardware

2 x (WB8) 5/16 x 2-3/8" Wafer Bolt (5/16" flat washer, 5/16" t-nut)

4 x (WB9) 5/16 x 2-1/8" Wafer Bolt (5/16" flat washer, 5/16" t-nut)

4 x (\$4) #8 x 3" Wood Screw

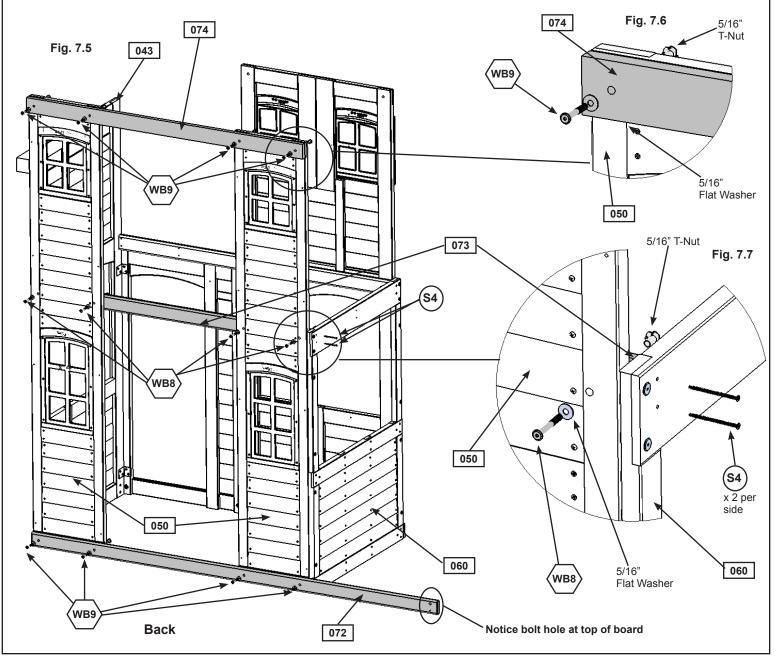
Step 7: Front and Back Wall Assembly Part 2



E: From outside the assembly loosely attach (072) Back Ground and (074) Back Top to each (050) Narrow Window Panel with 4 (WB9) 5/16 x 2-1/8" Wafer Bolts (with flat washer and t-nut) per board as shown in fig. 7.5 and 7.6.

F: From inside the assembly loosely attach (073) Back Floor to each (050) Narrow Window Panel with 4 (WB8) 5/16 x 2-3/8" Wafer Bolts (with flat washer and t-nut) as shown in fig. 7.5 and 7.7.

G: Make sure the assembly is square then attach (060) SL Half Panel and (043) SW Side Panel to (073) Back Floor with 2 (S4) #8 x 3" Wood Screws per side then tighten all bolts. (fig. 7.5 and 7.7)



Wood Parts

1 x 072 Back Ground FSC 15/16 x 3-1/8 x 96-3/8"

1 x 074 Back Top FSC 5/4 x 4 x 65-1/2"

1 x 073 Back Floor FSC 2 x 4 x 64-1/4"

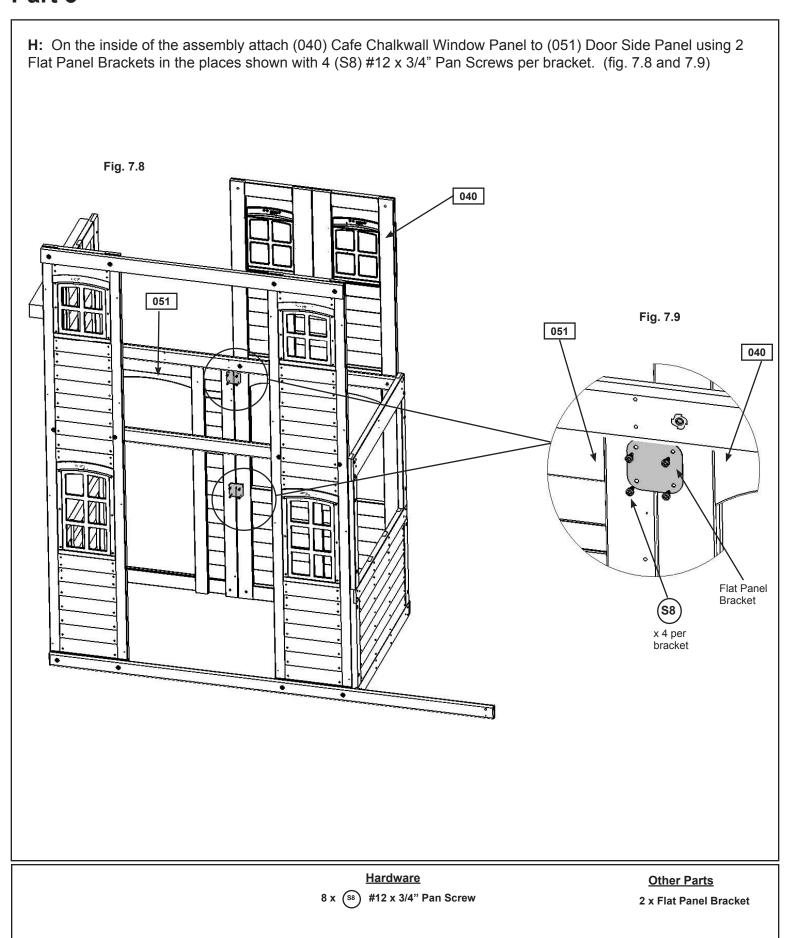
Hardware

4 x (WB8) 5/16 x 2-3/8" Wafer Bolt (5/16" flat washer, 5/16" t-nut)

8 x (WB9) 5/16 x 2-1/8" Wafer Bolt (5/16" flat washer, 5/16" t-nut)

4 x (S4) #8 x 3" Wood Screw

Step 7: Front and Back Wall Assembly Part 3

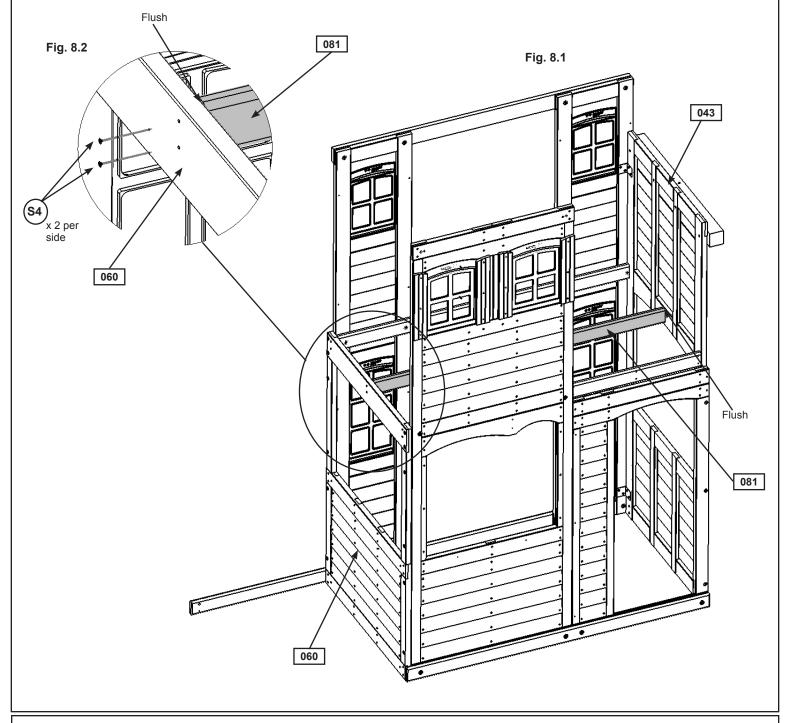


Step 8: Attach Floor Joist



A: With one person inside the assembly hold (081) Floor Joist up against (060) SL Half Panel, flush to the top and lined up with the pilot holes then attach with 2 (S4) #8 x 3" Wood Screws. (fig. 8.1 and 8.2)

B: Line (081) Floor Joist up to the pilot holes on the (043) SW Side Panel, making sure the top of the joist is flush to the top of the panel board shown in fig. 8.1 then attach with 2 (S4) #8 x 3" Wood Screws.



Wood Parts

1 x 081 Floor Joist FSC 2 x 4 x 64-1/4"

Hardware

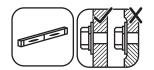
4 x (S4) #8 x 3" Wood Screw

Step 9: Attach SL Post

A: Tight to the top of (051) Door Side Panel and tight against (044) SW Wall attach (091) SL Post to (043) SW Side Panel with 3 (S3) #8 x 2-1/2" Wood Screws as shown in fig. 9.1 and 9.2. 043 091 Fig. 9.1 044 091 Fig. 9.2 Tight **Front** 051 044 043 051 Tight

 Wood Parts
 Hardware

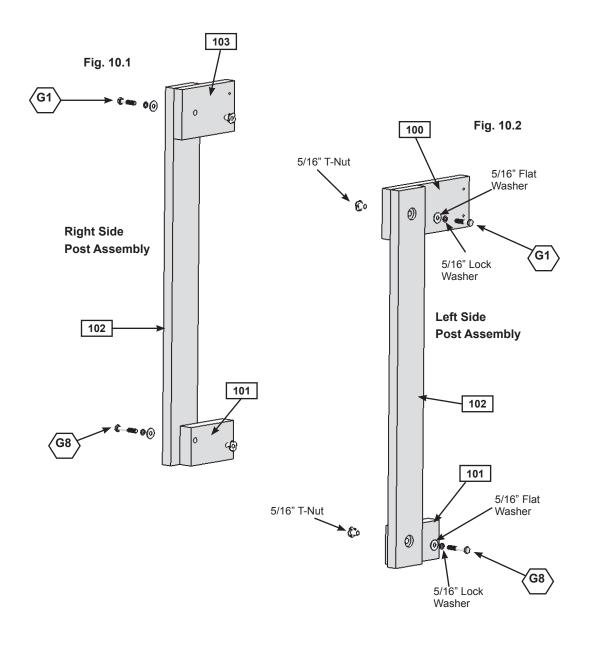
 1 x 091
 SL Post FSC 1-1/4 x 1-1/4 x 44-7/8"
 3 x (s3) #8 x 2-1/2" Wood Screw



A: Loosely attach (100) SL Top Left to 1 (102) Post and (103) SL Top Right to another (102) Post with 1 (G1) 5/16 x 1-1/2" Hex Bolt (with lock washer, flat washer and t-nut) per post. (fig. 10.1 and 10.2)

B: Loosely attach 1 (101) Short Joist to the bottom of both (102) Posts with 1 (G8) 5/16 x 2" Hex Bolt (with lock washer, flat washer and t-nut) per post. (fig. 10.1 and 10.2)

Note: Make sure (100) SL Top Left, (103) SL Top Right and (101) Short Joists are level to the top and bottom of (102) Posts.



Wood Parts

1 x 100 SL Top Left FSC 5/4 x 5 x 9-3/4"

2 x 101 Short Joist FSC 2 x 4 x 5-1/4"

2 x Post FSC 5/4 x 4 x 31-7/8"

1 x 103 SL Top Right FSC 5/4 x 5 x 6-1/2"

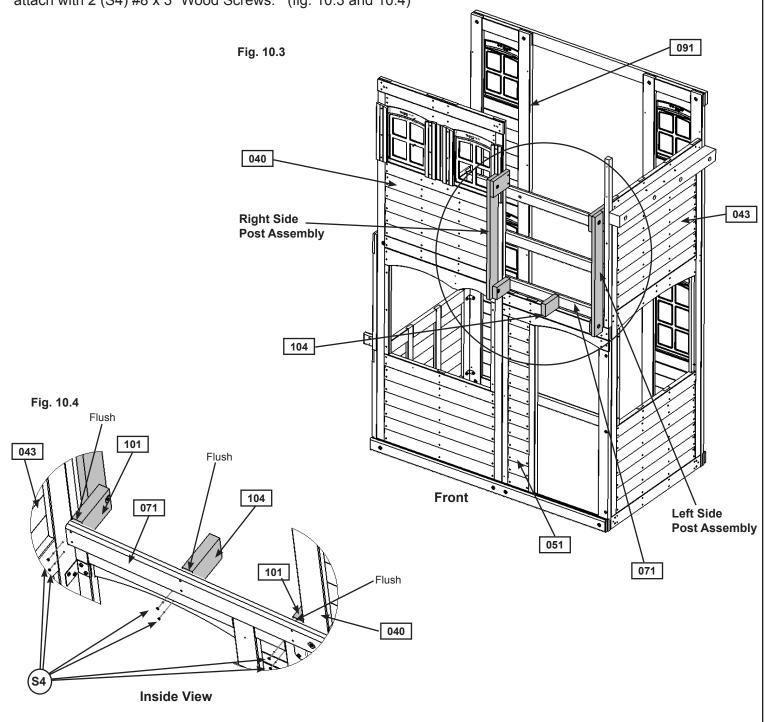
Hardware

2 x (G1) 5/16 x 1-1/2" Hex Bolt (5/16" lock washer, 5/16" flat washer, 5/16" t-nut)

2 x (G8) 5/16 x 2" Hex Bolt (5/16" lock washer, 5/16" flat washer, 5/16" t-nut)

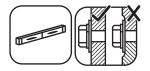
C: Place Left Side Post Assembly tight to (043) SW Side Panel and (091) SL Post and Right Side Post Assembly tight to (040) Cafe Chalkwall Window Panel so both (101) Short Joists are flush to the top of (071) Front Floor and centred over the pilot holes then attach with 2 (S4) #8 x 3" Wood Screws per assembly. (fig. 10.3 and 10.4)

D: Place (104) Short Floor Joist flush to the top of (071) Front Floor and centred over the middle pilot holes then attach with 2 (S4) #8 x 3" Wood Screws. (fig. 10.3 and 10.4)

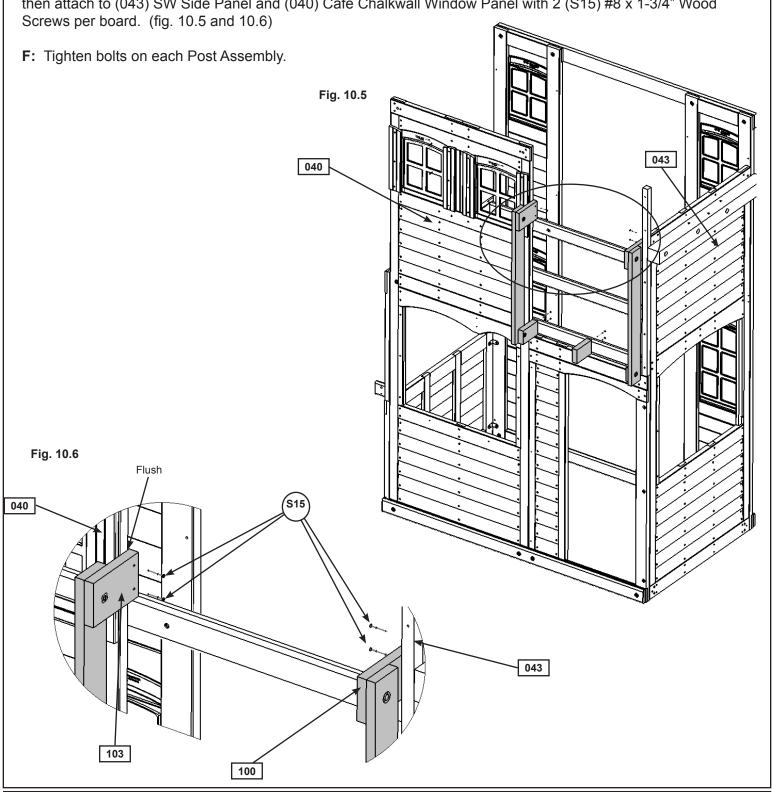


Wood Parts
1 x 104 Short Floor Joist FSC 2 x 4 x 5-1/4"

Hardware
6 x (S4) #8 x 3" Wood Screw



E: Make sure (100) SL Top Left is flush to the inside edge of the panel support on (043) SW Side Panel and (103) SL Top Right is flush to the inside edge of (040) Cafe Chalkwall Window Panel and both boards are level then attach to (043) SW Side Panel and (040) Cafe Chalkwall Window Panel with 2 (S15) #8 x 1-3/4" Wood Screws per board. (fig. 10.5 and 10.6)

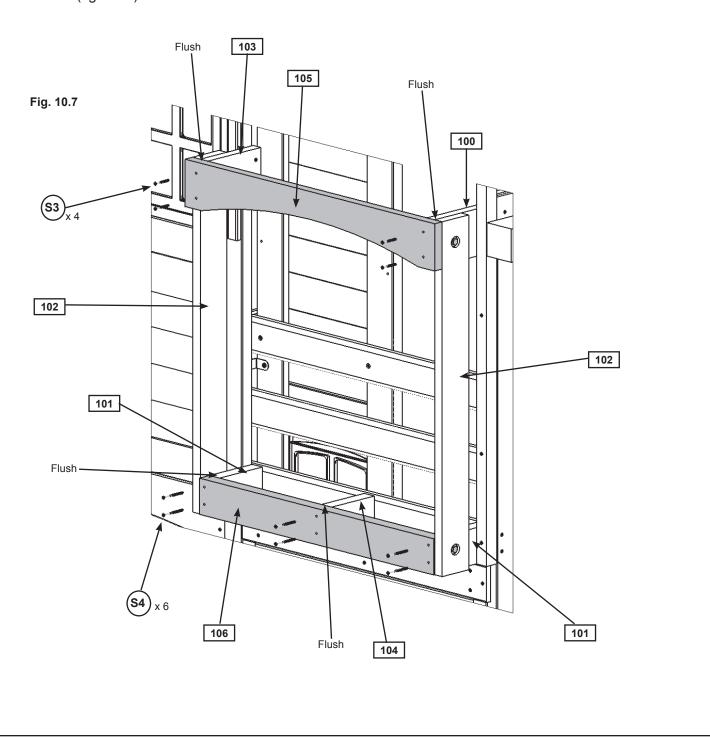




4 x (S15) #8 x 1-3/4" Wood Screw

G: Flush to the tops of each (102) Post attach (105) SL Top to (100) SL Top Left and (103) SL Top Right with 4 (S3) #8 x 2-1/2" Wood Screws. (fig. 10.7)

H: Flush to the tops of (101) Short Joists and (104) Short Floor Joist attach (106) SL End with 6 (S4) #8 x 3" Wood Screws. (fig. 10.7)



Wood Parts

1 x 105 SL Top FSC 5/4 x 5 x 30-5/8"

1 x 106 SL End FSC 2 x 4 x 28-3/4"

Hardware

4 x (S3) #8 x 2-1/2" Wood Screw

6 x (S4) #8 x 3" Wood Screw

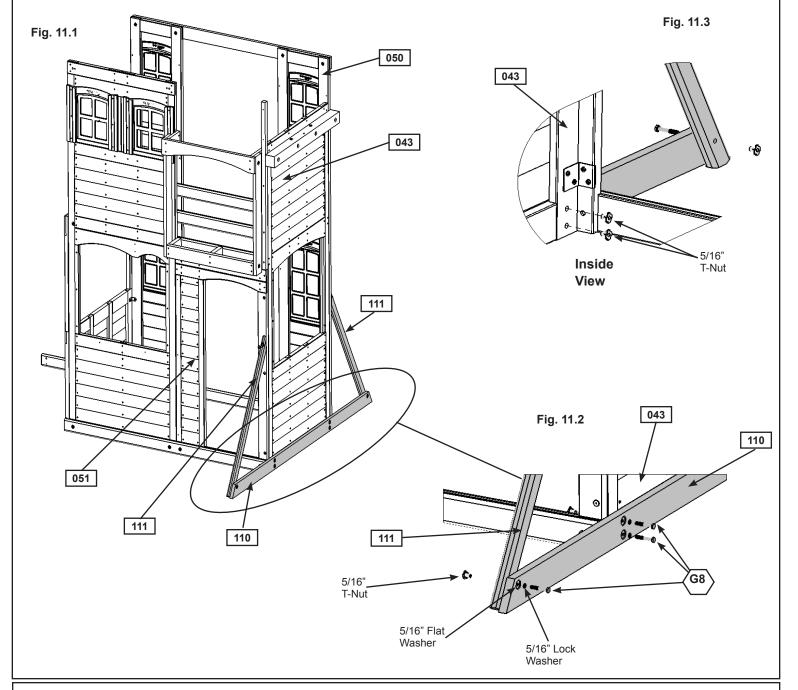
Step 11: Swing Wall Assembly Part 1



Keep all bolts loose in this step.

A: Loosely attach (110) Ground SW to the bottom of (043) SW Side Panel using 4 (G8) 5/16 x 2" Hex Bolts (with lock washer, flat washer and t-nut). (fig. 11.1, 11.2 and 11.3)

B: At each end of (110) Ground SW loosely attach 1 (111) Diagonal with 1 (G8) 5/16 x 2" Hex Bolt (with lock washer, flat washer and t-nut) per side. (fig. 11.1 and 11.2)



Wood Parts

1 x 110 Ground SW FSC 5/4 x 4 x 82-5/8"

2 x 111 Diagonal FSC 2 x 3 x 42-1/4"

Hardware

6 x (G8) 5/16 x 2" Hex Bolt (5/16" lock washer 5/16" flat v

(5/16" lock washer, 5/16" flat washer, 5/16" t-nut)

Step 11: Swing Wall Assembly Part 2

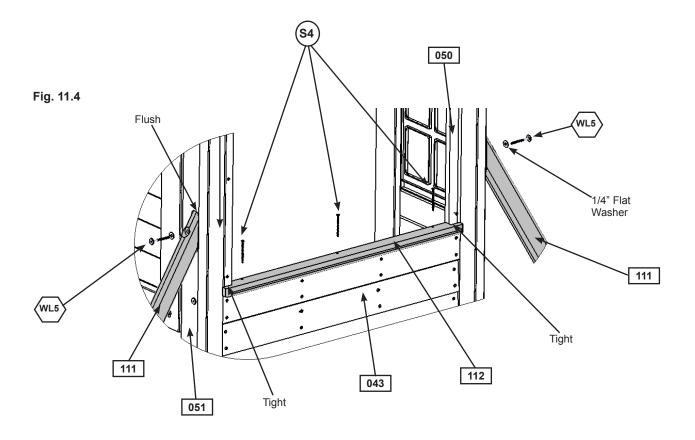


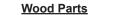


C: Pre-drill pilot holes with a 3/16" drill bit then attach (111) Diagonal flush to outside edge of (050) Narrow Window Panel and (051) Door Side Panel with 1 (WL5) 1/4 x 2-1/2" Wafer Lag (with flat washer) per diagonal. (fig. 11.4)

D: Tighten all 6 (G8) 5/16 x 2" Hex Bolts from Step 11 A and B.

E: In the opening of (043) SW Side Panel attach (112) SW Table Top, tight to the corner of the panels, with 3 (S4) #8 x 3" Wood Screws as shown in fig. 11.4.





1 x 112 SW Table Top FSC 5/4 x 3 x 31-3/4"

Hardware

2 x (WL5) 1/4 x 2-1/2" Wafer Lag (1/4" flat washer)

3 x (S4) #8 x 3" Wood Screw

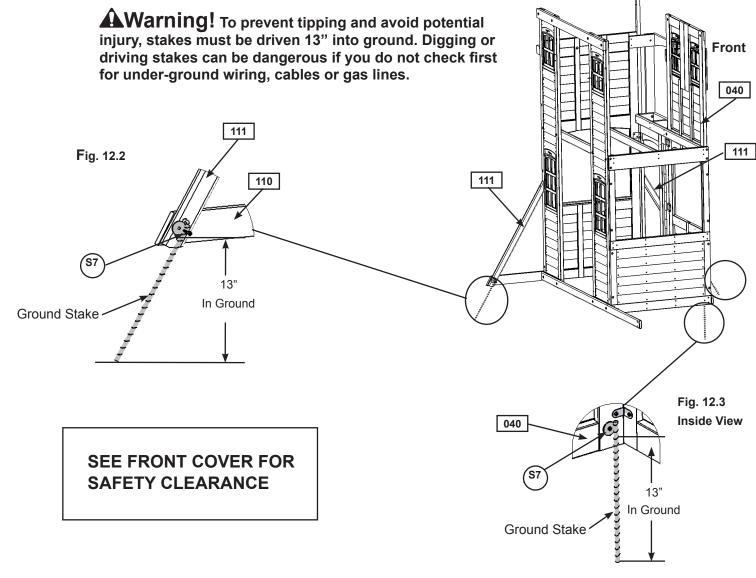
Step 12: Install Fort Ground Stakes

MOVE FORT TO FINAL LOCATION PRIOR TO STAKING FINAL LOCATION MUST BE LEVEL GROUND

A: In the 3 places shown in fig. 12.1 drive the Rebar Ground Stakes 13" into the ground against (040) Cafe Chalkwall Window Panel and both (111) Diagonals. Be careful not to hit the washer while hammering stakes into the ground as this could cause the washer to break off.

B: Attach ground stakes to (040) Cafe Chalkwall Window Panel and both (111) Diagonals using 1 (S7) #12 x 2" Pan Screw per ground stake as shown in fig. 12.2 and 12.3.

C: After driving stakes into the ground, check for sharp edges caused by the impact of the hammer. Smooth any sharp edges from impact area and touch up with outdoor paint.



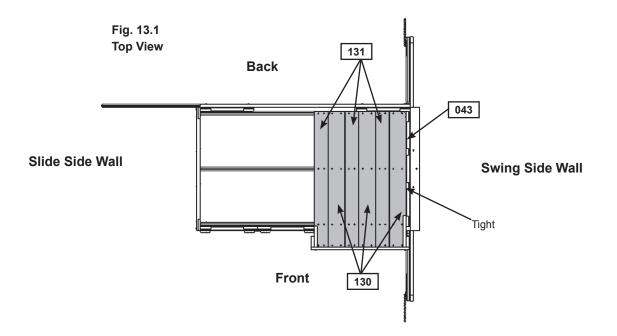
Hardware
3 x (S7) #12 x 2" Pan Screw

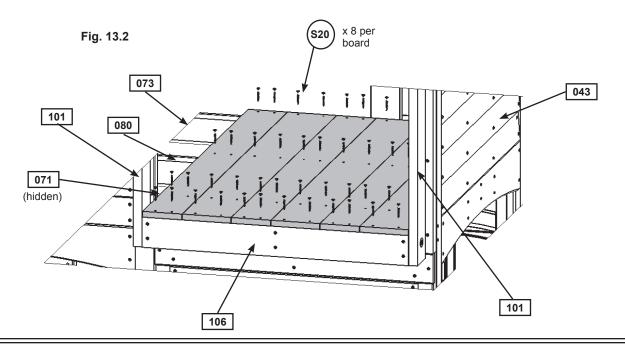
Other Parts
3 x Rebar Ground Stake

Step 13: Floor Board Assembly Part 1

A: Stagger 3 (130) Slidenest Floors and 3 (131) Slidenest Floor As on (106) SL End, (071) Front Floor, (080) Floor Joist and (073) Back Floor. The first board should be tight to (043) SW Side Panel. (fig. 13.1 and 13.2)

B: These floor boards are between both (101) Posts and evenly spaced. Attach all 6 boards with 8 (S20) #8 x 1-3/8" Wood Screws per board. (fig. 13.2)



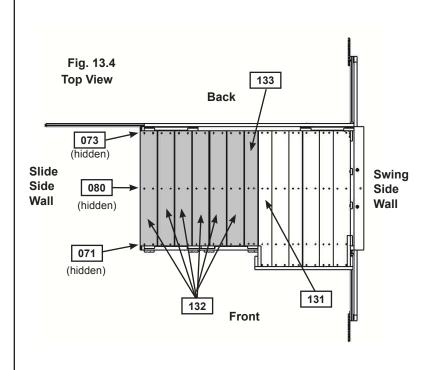


Hardware 48 x (520) #8 x 1-3/8" Wood Screw

Step 13: Floor Board Assembly Part 2

C: Next to (131) Slidenest Floor A place 1 (133) Floor A followed by 6 (132) Floors. Make sure all boards are evenly spaced and the last (132) Floor is flush to the front of (060) SL Half Panel. (fig. 13.3, 13.4 and 13.5)

D: Attach the 7 unfastened floor boards to (071) Front Floor, (080) Floor Joist and (073) Back Floor with 6 (S20) #8 x 1-3/8" Wood Screws per board. (fig. 13.5)



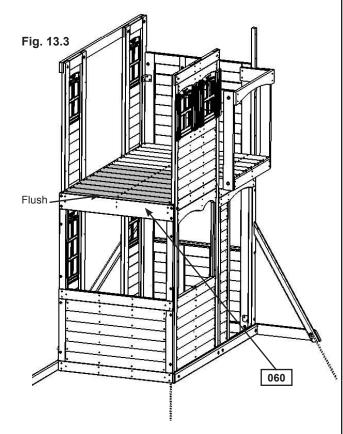
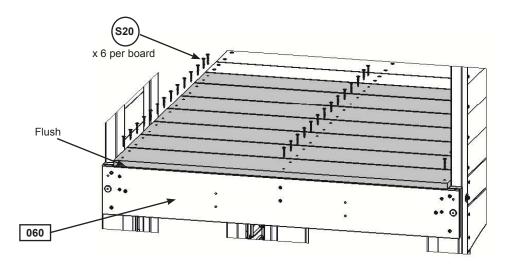


Fig. 13.5



Wood Parts	
6 x 132	Floor FSC 1 x 6 x 36"
1 x 133	Floor A FSC 1 x 5 x 36

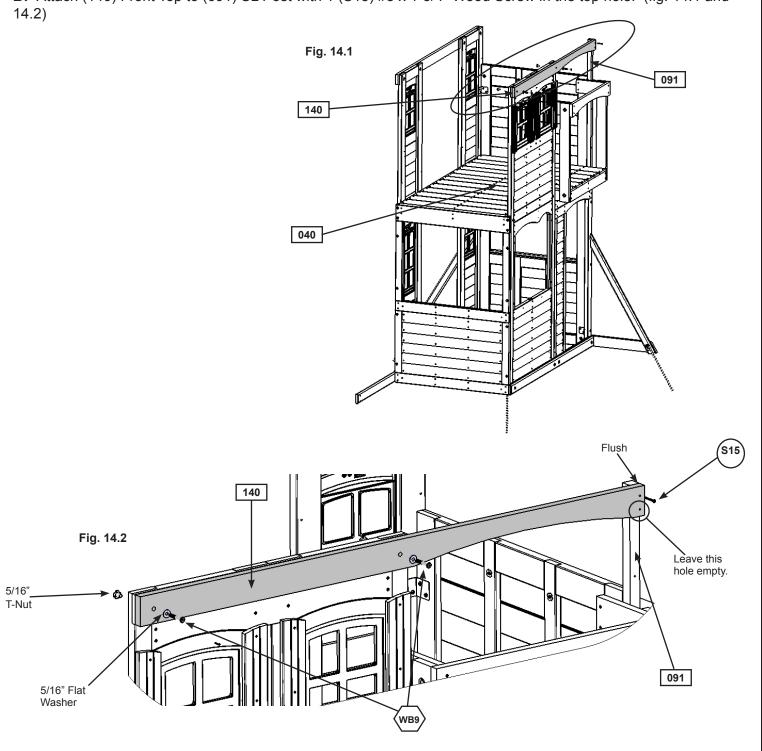
<u>Hardware</u> 42 x (\$20) #8 x 1-3/8" Wood Screw

Step 14: Attach Front Top



A: Attach (140) Front Top to (040) Cafe Chalkwall Window Panel with 2 (WB9) 5/16 x 2-1/8" Wafer Bolts (with flat washer and t-nut) as shown in fig. 14.1 and 14.2.

B: Attach (140) Front Top to (091) SL Post with 1 (S15) #8 x 1-3/4" Wood Screw in the top hole. (fig. 14.1 and



Wood Parts

1 x 140 Front Top FSC 5/4 x 4 x 65-1/2"

Hardware

#8 x 1-3/4" Wood Screw

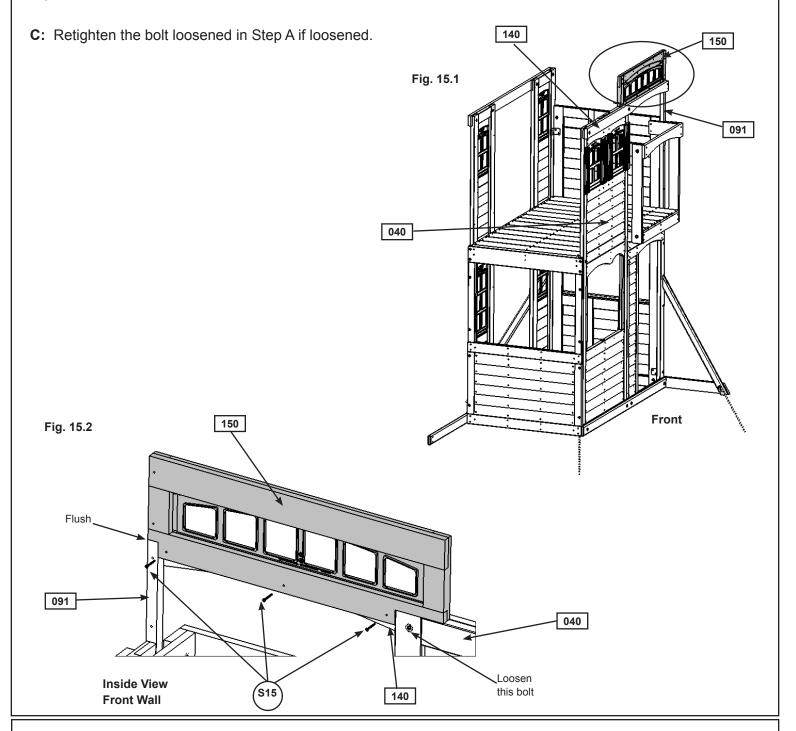
5/16 x 2-1/8" Wafer Bolt (5/16" flat washer, 5/16" t-nut)

Step 15: Attach Transom Front and Back Part 1



A: Place (150) F Transom on top of (091) SL Post and (040) Cafe Chalkwall Window Panel, behind (140) Front Top so the outside edge is flush to the outside edge of (091) SL Post as shown in fig. 15.1 and 15.2. If the space is too tight, loosen the bolt at the front of the assembly, as shown in fig. 15.2.

B: From inside the assembly attach (150) F Transom to (140) Front Top with 3 (S15) #8 x 1-3/4" Wood Screws. (fig. 22.2)



1 x 150 F Transom FSC 1-1/4 x 11-1/2 x 35-7/8"

Wood Parts

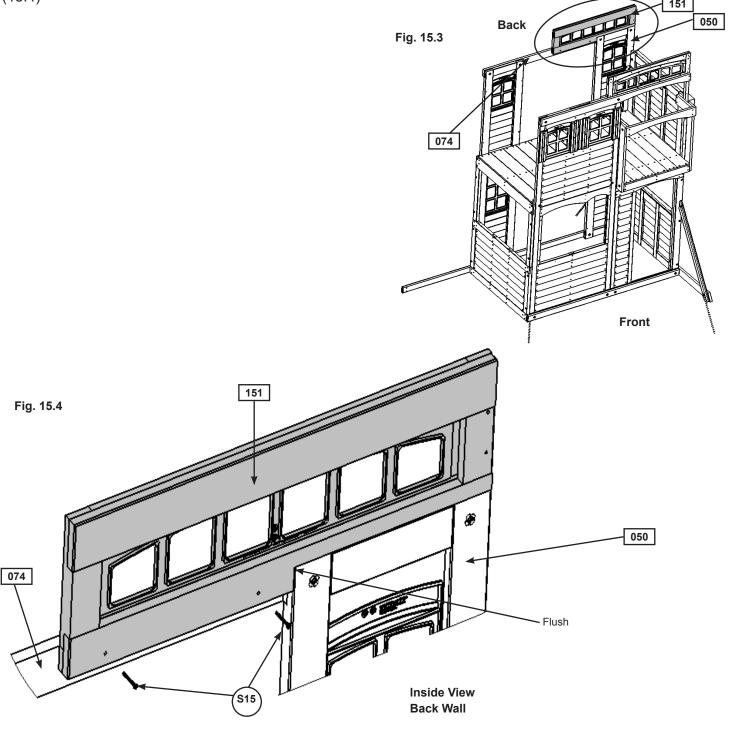
Hardware
3 x (S15) #8 x 1-3/4" Wood Screw

Step 15: Attach Transom Front and Back Part 2



D: Place (151) B Transom on top of (050) Narrow Window Panel, behind (074) Back Top so the outside edge is flush to the outside edge of (050) Narrow Window Panel as shown in fig. 15.3 and 15.4.

E: From inside the assembly attach (151) B Transom to (074) Back Top with 2 (S15) #8 x 1-3/4" Wood Screws. (15.4)



Wood Parts

1 x 151 B Transom FSC 1-1/4 x 11-1/2 x 35-7/8"

Hardware

2 **x (**S15) #8

#8 x 1-3/4" Wood Screw

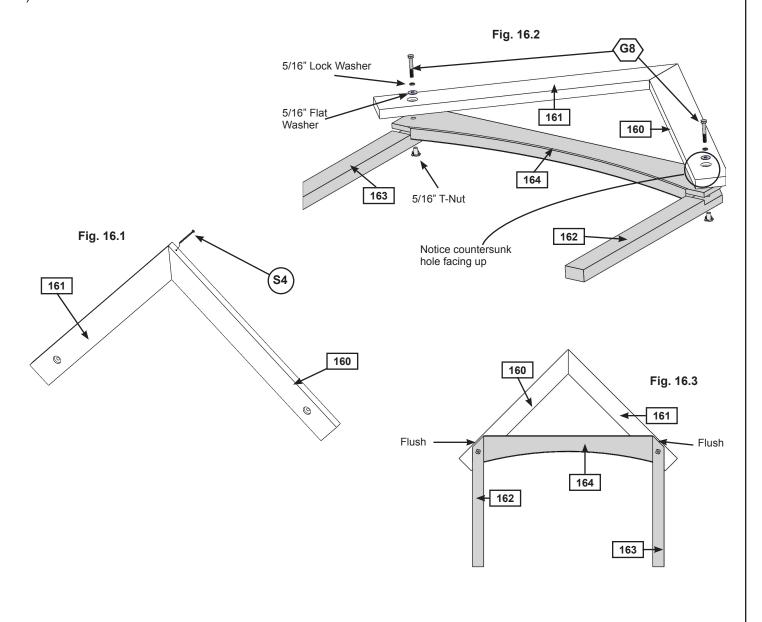
Step 16: Roof Support Assembly Part 1



A: Attach (160) Roof Support to (161) Roof Support Left at peak using 1 (S4) #8 x 3" Wood Screw. (fig. 16.1)

B: Place (162) Top Post Right and (163) Top Post Left on the ground with the notched out side facing up. Place (164) SW Top over (162) and (163) Top Post Right and Left so the notches fit together. (fig. 16.2 and 16.3)

C: Place Roof Support Assembly over (164) SW Top with the counter sunk holes facing up then attach with 2 (G8) 5/16 x 2" Hex Bolts (with lock washer, flat washer and t-nut). The angled edges of (162) and (163) Top Post Right and Left should be flush to the outside edges of (160) Roof Support and (161) Roof Support Left and the tips of each (162) and (163) Top Post Right and Left should be flush to the top of (164) SW Top. (fig. 16.2 and 16.3)



Wood Parts

- 1 x 160 Roof Support FSC 5/4 x 4 x 29"
- 1 x 161 Roof Support Left FSC 5/4 x 4 x 29"
- 1 x 162 Top Post Right FSC 1-1/4 x 2-1/8 x 24-5/8"
- 1 x 163 Top Post Left FSC 1-1/4 x 2-1/8 x 24-5/8"
- 1 x 164 SW Top FSC 1-1/4 x 5 x 36"

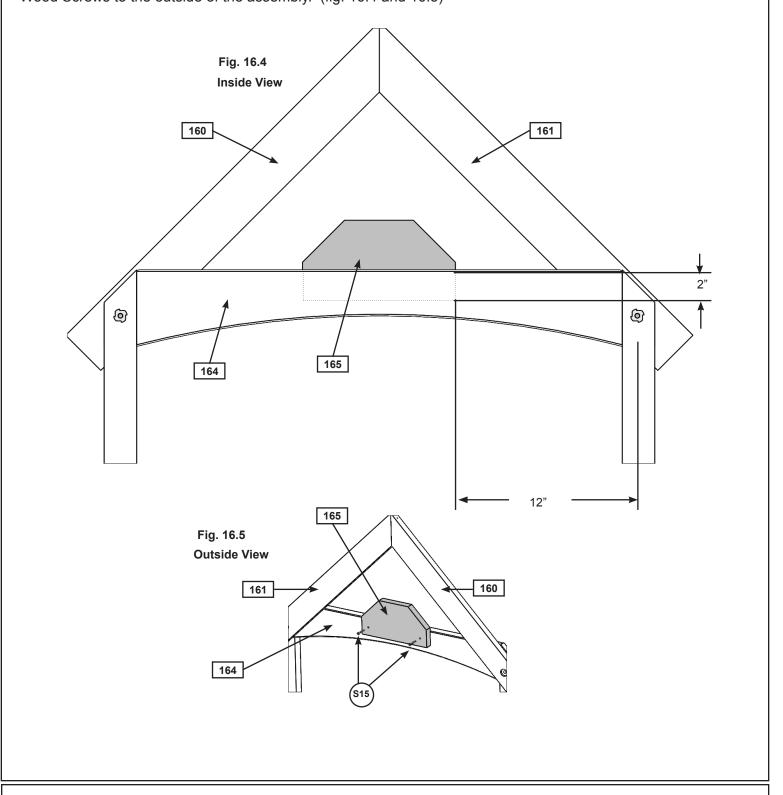
Hardware

- 1 x (S4) #8 x 3" Wood Screw
- 2 x (5) 5/16 x 2" Hex Bolt (5/16" lock washer, 5/16" flat washer, 5/16" t-nut)

Step 16: Roof Support Assembly Part 2



D: Place Roof Support Assembly on the ground with the front facing down then measure 12" from the centre of either bolt hole and 2" down from the top of (164) SW Top and attach 1 (165) Sunburst with 2 (S15) #8 x 1-3/4" Wood Screws to the outside of the assembly. (fig. 16.4 and 16.5)



Wood Parts
1 x Sunburst FSC 5/4 x 6 x 10"

Hardware

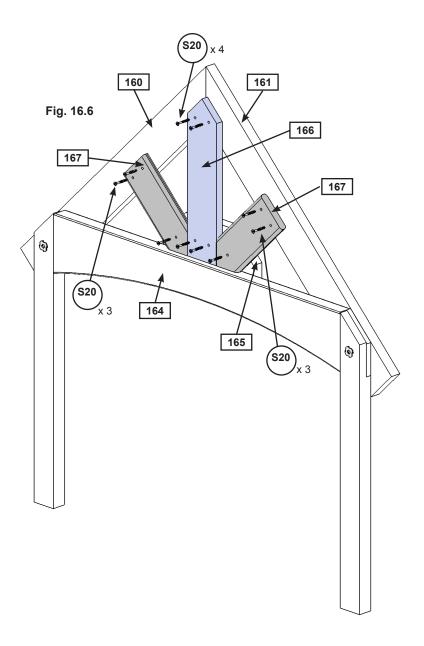
2 x (\$15) #8 x 1-3/4" Wood Screw

Step 16: Roof Support Assembly Part 3

E: Place (166) Centre Gable on (165) Sunburst, tight to the top of (164) SW Top so the tip is centred at the peak of the Roof Support Assembly. (fig. 16.6)

F: Place 1 (167) Side Gable tight to each side of (166) Centre Gable so they are tight to the top of (164) SW Top. (fig. 16.6)

G: Attach (166) Centre Gable with 4 (S20) #8 x 1-3/8" Wood Screws, and both (167) Side Gables, with 3 (S20) #8 x 1-3/8" Wood Screws per board, to (165) Sunburst, (160) Roof Support and (161) Roof Support Left, as shown in fig. 16.6.



Wood Parts

1 x 166 Centre Gable FSC 1 x 4 x 13-1/2"

2 x 167 Side Gable FSC 1 x 4 x 8-1/2"

Hardware

10 x (\$20) #8 x 1-3/8" Wood Screw

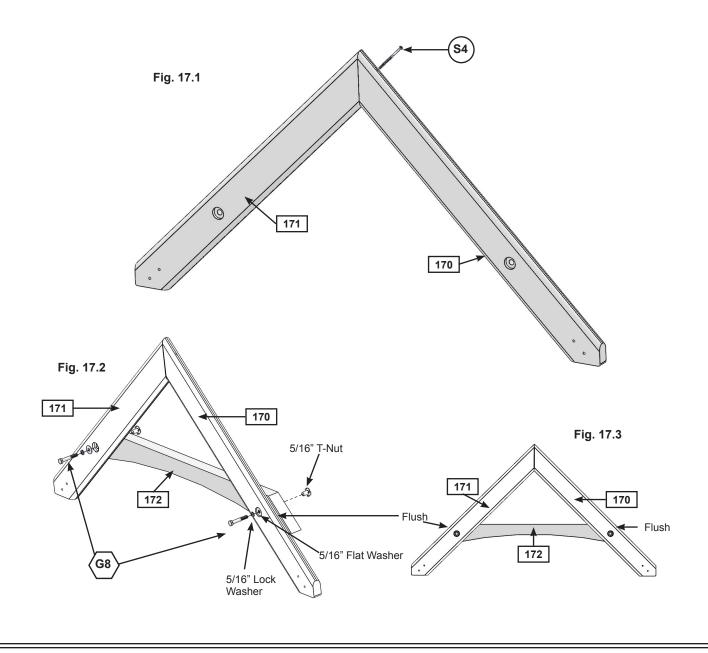
Step 17: Gable Angle Support Assembly Part 1



A: Attach (170) Right Gable Angle to (171) Left Gable Angle at peak using 1 (S4) #8 x 3" Wood Screw. (fig. 17.1)

B: In the bolt holes on (172) Gable Bottom tap in 2 - 5/16" t-nuts then place (172) Gable Bottom on (170) Right Gable Angle and (171) Left Gable Angle so it is flush to the outside edges of the boards. (fig. 17.2)

C: Flip the assembly over so the large counter sunk holes are facing up. Attach (172) Gable Bottom to (170) Right Gable Angle and (171) Left Gable Angle with 2 (G8) 5/16 x 2" Hex Bolts (with lock washer and flat washer). (fig. 17.2 and 17.3)



Wood Parts

- 1 x 170 Right Gable Angle FSC 5/4 x 4 x 31"
- 1 x 171 Left Gable Angle FSC 5/4 x 4 x 31"
- 1 x 172 Gable Bottom FSC 2 x 4 x 34-1/2"

Hardware

- 1 x (S4) #8 x 3" Wood Screw
- 2 x (68) 5/16 x 2" Hex Bolt (5/16" lock washer, 5/16" flat washer, 5/16" t-nut)

Step 17: Gable Angle Support Assembly Part 2



D: Measure 8-1/2" from the centre of either bolt hole then place 1 (165) Sunburst on (172) Gable Bottom making sure it is flush to the bottom of (172) Gable Bottom, then attach with 2 (S15) #8 x 1-3/4" Wood Screws to the outside of the assembly. (fig. 17.4 and 17.5)

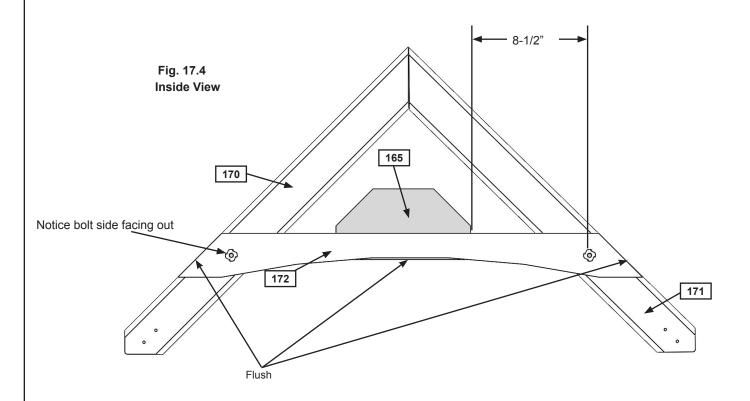
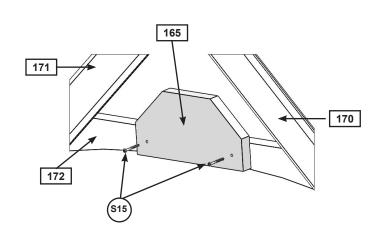


Fig. 17.5 Outside View



Wood Parts

1 x 165 Sunburst FSC 5/4 x 6 x 10"

Hardware

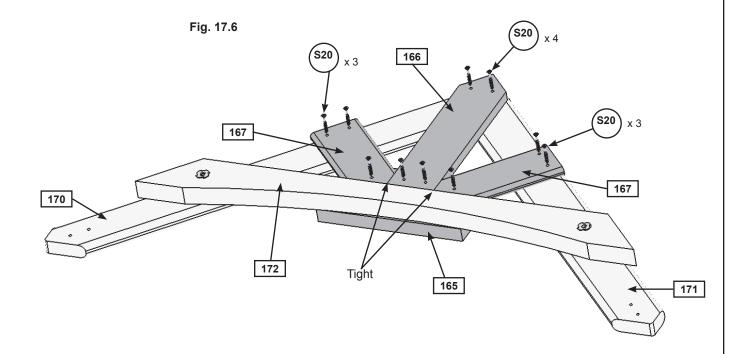
2 x (S15) #8 x 1-3/4" Wood Screw

Step 17: Gable Angle Support Assembly Part 3

E: Place (166) Centre Gable on (165) Sunburst, tight to the top of (172) Gable Bottom so the tip is centred at the peak of the Gable Angle Support Assembly. (fig. 17.6)

F: Place 1 (167) Side Gable tight to each side of (166) Centre Gable so they are tight to the top of (172) Gable Bottom. (fig. 17.6)

G: Attach (166) Centre Gable with 4 (S20) #8 x 1-3/8" Wood Screws and both (167) Side Gables with 3 (S20) #8 x 1-3/8" Wood Screws per board as shown in fig.17.6.



Wood Parts

1 x 166 Centre Gable FSC 1 x 4 x 13-1/2"

2 x 167 Side Gable FSC 1 x 4 x 8-1/2"

Hardware

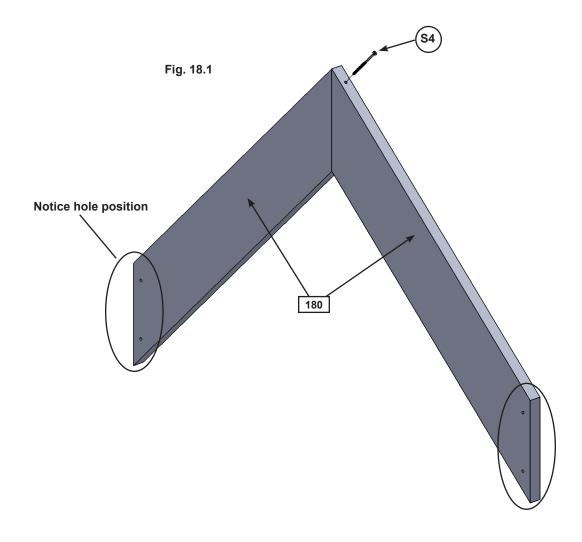
10 x (\$20) #8 x 1-3/8" Wood Screw

Step 18: Roof Spacer Assembly



A: Attach 1 (180) Roof Spacer to another at the peak using 1 (S4) #8 x 3" Wood Screw. Notice the pilot holes are towards the bottom of the board. (fig. 18.1)

B: Make sure the assembly is square.



Wood Parts

2 x 180 Roof Spacer FSC 15/16 x 5-3/8 x 32-1/4"

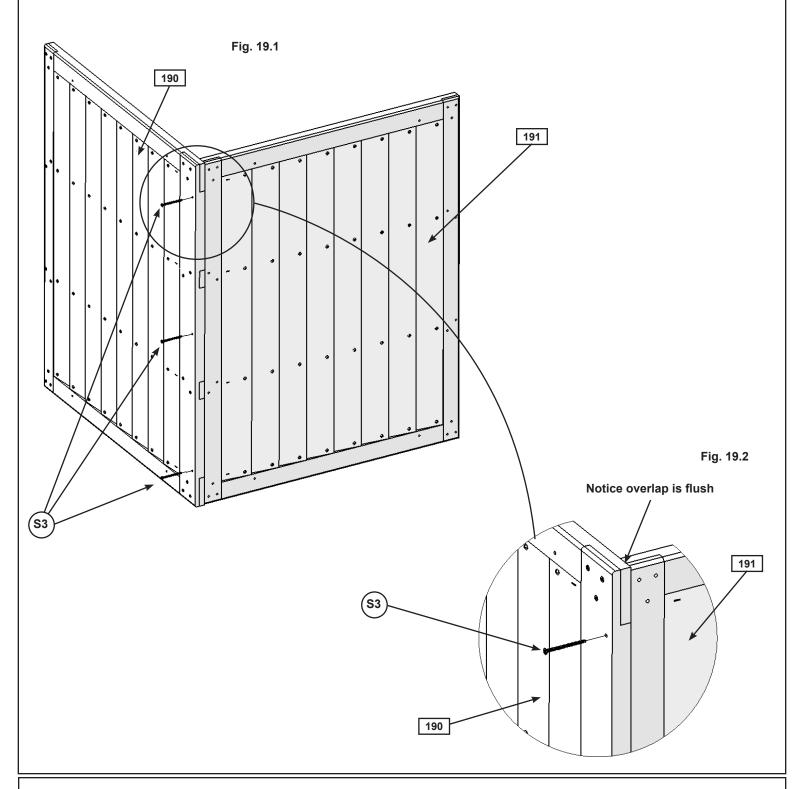
Hardware

1 x (S4) #8 x 3" Wood Screw

Step 19: Small and Large Roof Assemblies Part 1



A: Place (190) Front Large Roof Panel over (191) Back Large Roof Panel so the front panel overlaps the back and the inside angle is square and tight. Attach panels together with 3 (S3) #8 x 2-1/2" Wood Screws. (fig. 19.1 and 19.2)



Wood Parts

1 x 190 Front Large Roof Panel FSC 1-1/8 x 31-3/4 x 40"

1 x 191 Back Large Roof Panel FSC 1-1/8 x 30-5/8 x 40"

<u>Hardware</u>

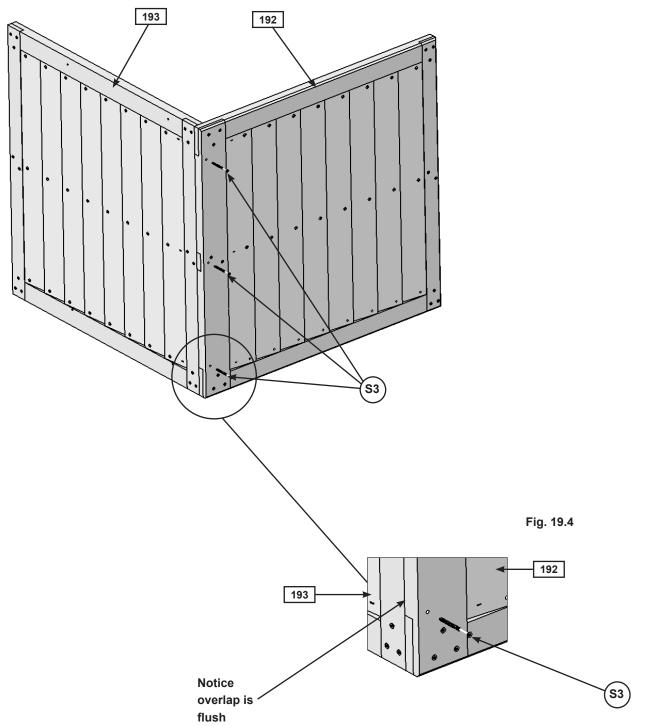
3 x (S3) #8 x 2-1/2" Wood Screw

Step 19: Small and Large Roof Assemblies Part 2



B: Place (192) Small Front Roof Panel over (193) Small Back Roof Panel so the front panel overlaps the back and the inside angle is square and tight. Attach panels together with 3 (S3) #8 x 2-1/2" Wood Screws. (fig. 19.3 and 19.4)

Fig. 19.3



Wood Parts

Hardware

1 x 192 Small Front Roof Panel FSC 1-1/8 x 31-3/4 x 31-1/2"

3 x (S3) #8 x 2-1/2" Wood Screw

1 x 193 Small Back Roof Panel FSC 1-1/8 x 30-5/8 x 31-1/2"

Step 19: Small and Large Roof Assemblies Part 3

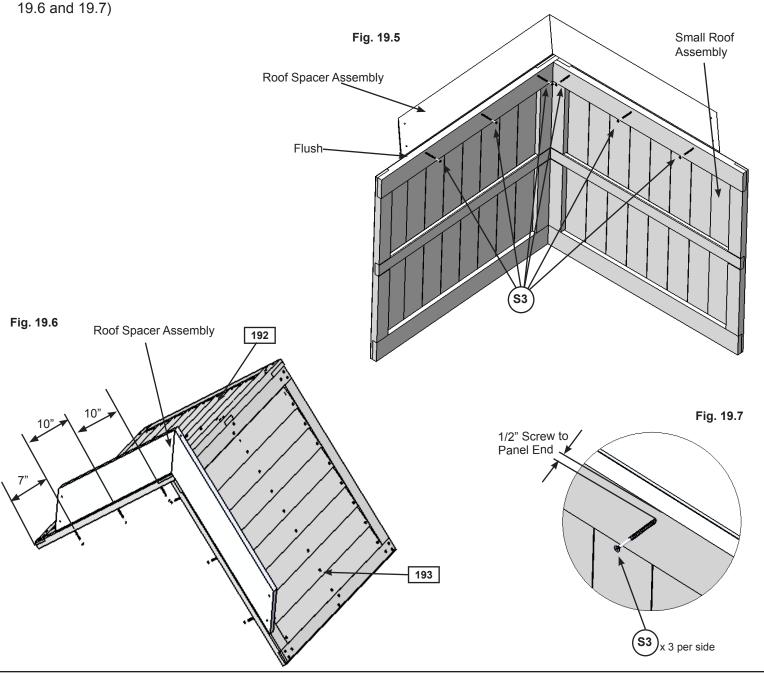




C: Place Roof Spacer Assembly from Step 18, on top of the Small Roof Assembly, flush to the edge as shown in fig. 19.5.

D: Measure 1/2" in from the edge and 7" up from the bottom of each (192) Small Front Roof Panel and (193) Small Back Roof Panel then mark. Follow with 10" up from the first mark and then 10" up from the second mark. Pre-drill with a 1/8" drill bit at all 6 marks. (fig. 19.6 and 19.7)

E: Attach Roof Spacer Assembly to Small Roof Assembly with 3 (S3) #8 x 2-1/2" Wood Screws per side. (fig. 10.6 and 10.7)



Hardware

6 x (S3) #8 x 2-1/2" Wood Screw

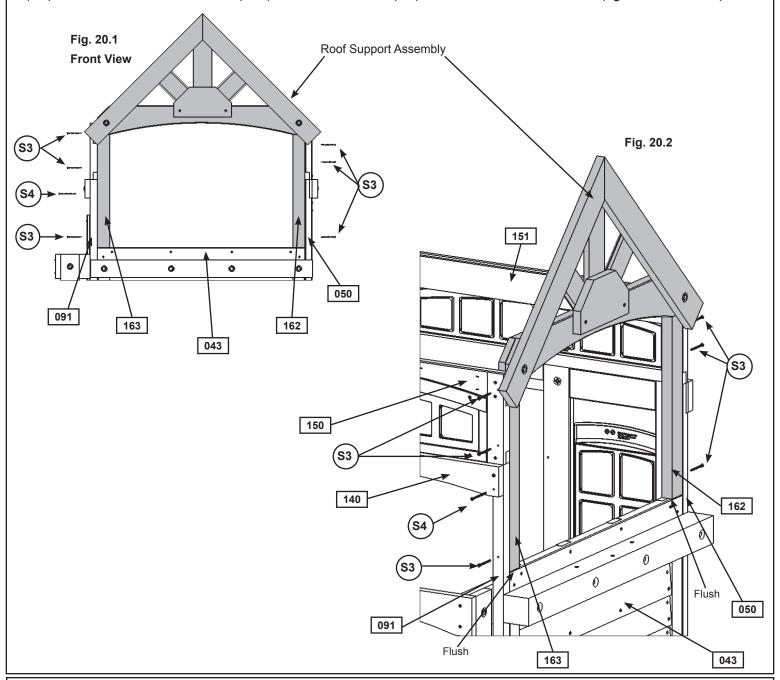
Step 20: Attach Roof Support Assemblies Part 1



A: Place Roof Support Assembly, from Step 16, Part 3, on the top of (043) SW Side Panel, flush to the front. (fig. 20.1 and 20.2)

B: Attach (162) Top Post Right to (050) Narrow Window Panel with 1 (S3) #8 x 2-1/2" Wood Screws and to (151) B Transom with 2 (S3) #8 x 2-1/2" Wood Screws. (fig. 20.1 and 20.2)

C: Attach (163) Top Post Left to (091) SL Post with 1 (S3) #8 x 2-1/2" Wood Screw, to (140) Front Top with 1 (S4) #8 x 3" Wood Screw and to (150) F Transom with 2 (S3) #8 x 2-1/2" Wood Screws. (fig. 20.1 and 20.2)



Hardware

6 x (S3) #8 x 2-1/2" Wood Screw

1 x (S4) #8 x 3" Wood Screw

Step 20: Attach Roof Support Assemblies Part 2







D: Make sure the distance between (040) Cafe Chalkwall Window Panel and (050) Narrow Window Panel is 36". (fig. 20.3 and 20.4)

E: On the Slide Side, attach Gable Angle Support Assembly, from Step 17, Part 3, to the ends of (140) Front Top, (040) Cafe Chalkwall Window Panel, (074) Back Top and (050) Narrow Window Panel with 2 (S4) #8 x 3" Wood Screws per side as shown in fig. 20.4. (170) Right Gable Angle and (171) Left Gable Angle must be flush

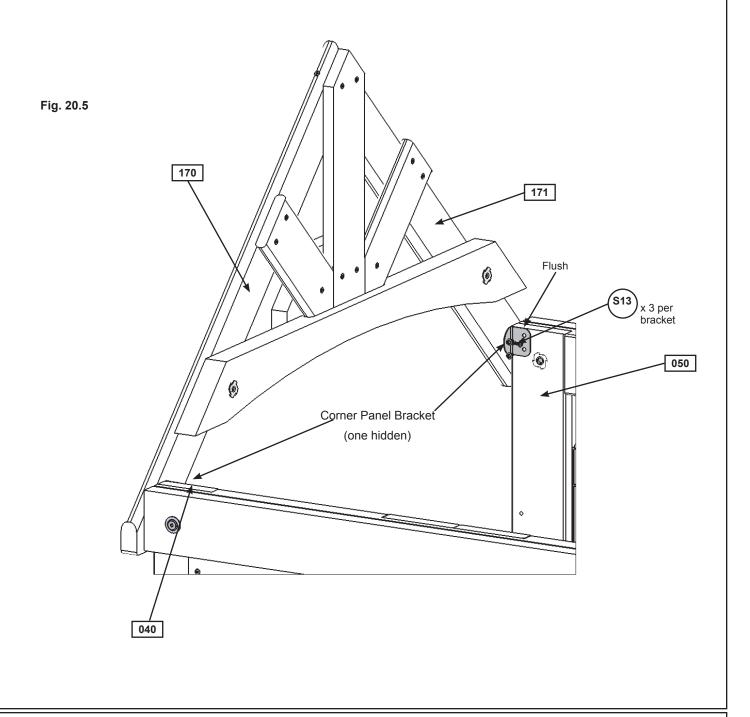
to the tops of (140) Front Top and (074) Back Top. Fig. 20.3 050 Gable Angle Support Assembly Fig. 20.4 Slide Side 040 171 Flush 074 Flush 140 040 36"

Hardware

4 x (S4) #8 x 3" Wood Screw

Step 20: Attach Roof Support Assemblies Part 3

F: From inside the assembly attach (171) Left Gable Angle to (050) Narrow Window Panel and (170) Right Gable Angle to (040) Cafe Chalkwall Window Panel using 1 Corner Panel Bracket with 3 (S13) #6 x 5/8" Pan Screws per side. (fig. 20.5)



Hardware

Other Parts

6 x (§13) #6 x 5/8" Pan Screw

2 x Corner Panel Bracket

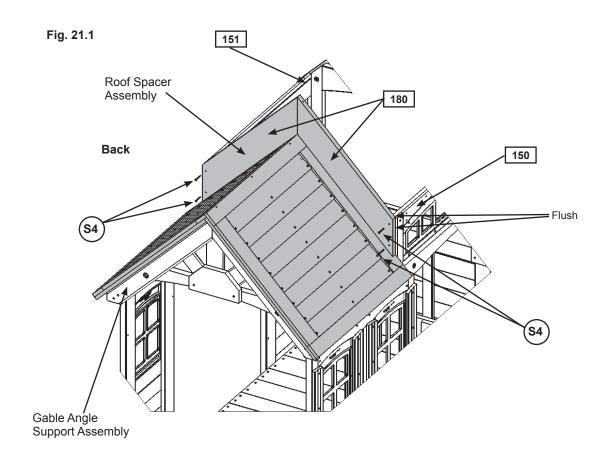
Step 21: Attach Roof Assemblies to Fort Part 1





A: With 2 people on the ground and at least 1 person in the fort, lift the Small Roof Assembly with Roof Spacer Assembly, from Step 19, Part 3, up and over the Back side of the fort. Guide the Roof Assembly onto the fort so the Roof Spacer Assembly sits flush to the top and outside edges of both (150) F Transom and (151) B Transom. (fig. 21.1)

B: Attach each (180) Roof Spacer to (150) F Transom and (151) B Transom with 2 (S4) #8 x 3" Wood Screws per side. (fig. 21.1)



Hardware



4 x (\$4) #8 x 3" Wood Screw

Step 21: Attach Roof Assemblies to Fort Part 2

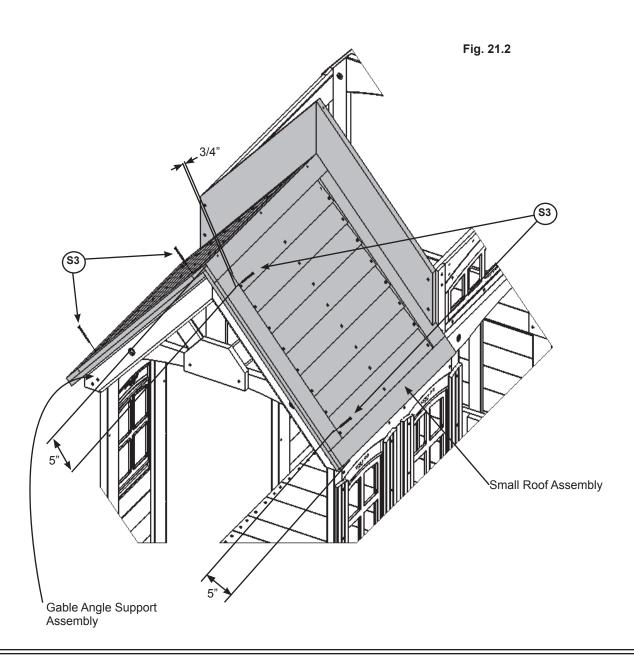






C: Make sure the Small Roof Assembly lays flat on the Gable Angle Support Assembly and it overhangs by 1". (fig. 21.2)

D: Measure 3/4" from the edge, 5" up from the ends of both panels and 5" down from the peak on each panel, pre-drill with a 1/8" drill bit then attach the Small Roof Assembly to the Gable Angle Support Assembly with 2 (S3) #8 x 2-1/2" Wood Screws per side, as shown in fig. 21.2.



Hardware

4 x (S3) #8 x 2-1/2" Wood Screw

Step 21: Attach Roof Assemblies to Fort Part 3



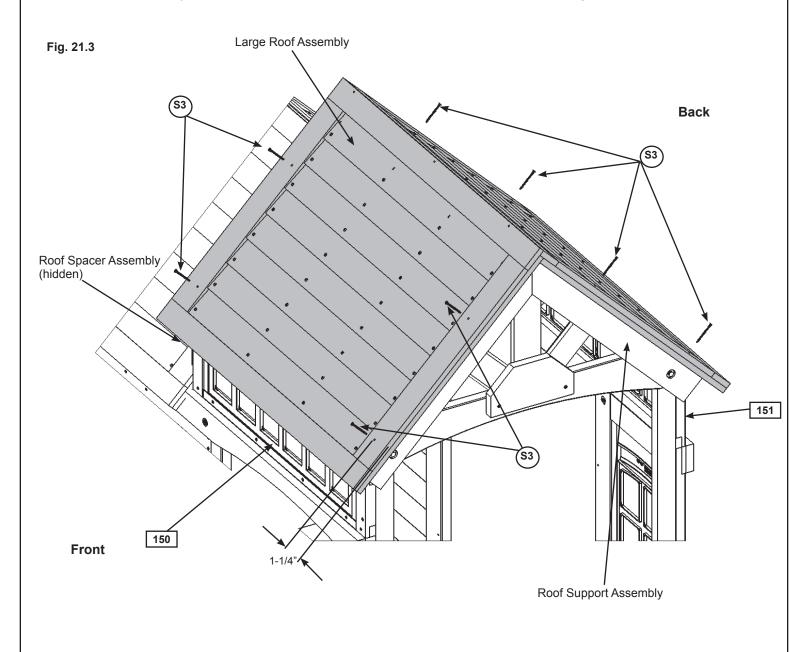




E: With 2 people on the ground and at least 1 person in the fort, lift the Large Roof Assembly, from Step 19, Part 1, up and over the Back side of the fort. Guide the Roof Assembly onto the fort so it sits on top of the Roof Support Assembly, (150) F Transom and (151) B Transom and Roof Spacer Assembly. (fig. 21.3)

F: Make sure the Large Roof Assembly lays flat on the Roof Support Assembly and it overhangs by 1-1/4". (fig. 21.3)

G: Using the factory drilled holes as a guide attach the Large Roof Assembly to the Roof Support Assembly and Roof Spacer Assembly with 4 (S3) #8 x 2-1/2" Wood Screws per side as shown in fig. 21.3.



Hardware

8 x (S3) #8 x 2-1/2" Wood Screw

Step 22: Lower Crowsnest Assembly Part 1

A: Attach 1 (220) Crowsnest Side flush to the inside edge of the panel post on both (050) Narrow Window Panel and (040) Cafe Chalkwall Window Panel using 3 (S15) #8 x 1-3/4" Wood Screws per side. Each (220) Crowsnest Side must sit tight to top of (132) Floor. Notice pilot holes towards bottom of boards. (fig. 22.1 and Fig. 22.1 050 Fig. 22.2 040 **Swing Side** 050 Flush 220 040 220 132 Tight Notice holes at bottom of boards **Hardware Wood Parts** 2 x 220 Crowsnest Side FSC 5/4 x 6 x 18"

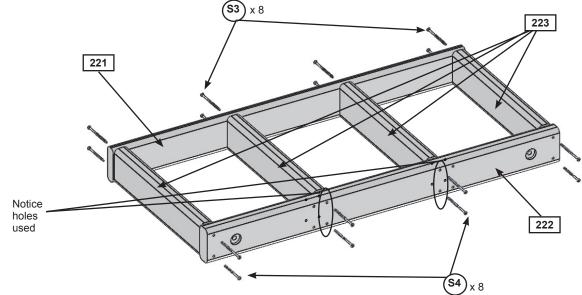
6 x (S15) #8 x 1-3/4" Wood Screw

Step 22: Lower Crowsnest Assembly Part 2

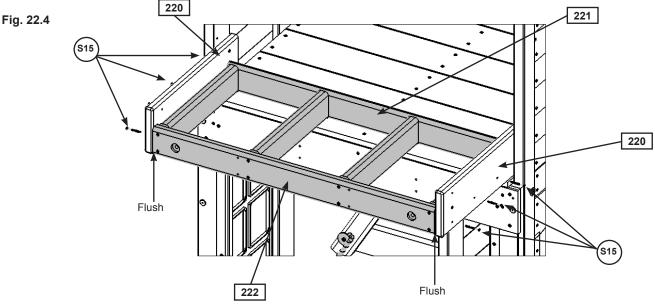
B: Attach 4 (223) Crowsnest Joists to (222) Crowsnest Front using 8 (S4) #8 x 3" Wood Screws and to (221) Crowsnest Back using 8 (S3) #8 x 2-1/2" Wood Screws as shown in fig. 22.3.

C: Flush to the bottom of each (220) Crowsnest Side attach assembly just built using 3 (S15) #8 x 1-3/4" Wood Screws per board. (222) Crowsnest Front is to face out and (221) Crowsnest Back is to face towards the fort. (fig. 22.4)









Wood Parts

- 1 x 221 Crowsnest Back FSC 5/4 x 4 x 33-7/8"
- 1 x 222 Crowsnest Front FSC 2 x 4 x 33-7/8"
- 4 x 223 Crowsnest Joist FSC 2 x 4 x 14-5/16"

Hardware

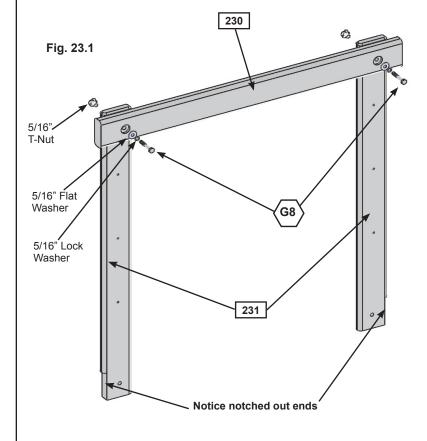
- #8 x 3" Wood Screw
- #8 x 2-1/2" Wood Screw
- 6 x (S15) #8 x 1-3/4" Wood Screw

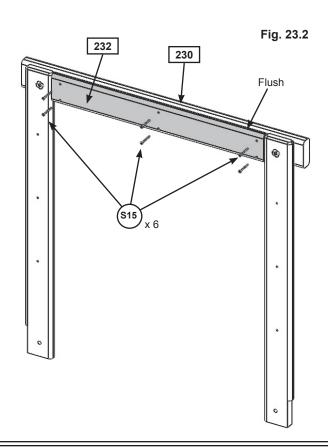
Step 23: Upper Crowsnest Assembly Part 1



A: Attach (230) Crowsnest SL Top to 2 (231) Crowsnest Uprights using 2 (G8) 5/16 x 2" Hex Bolts (with lock washer, flat washer and t-nut), making sure the notched ends are facing out. (fig. 23.1)

B: Attach 1 (232) Crowsnest Short to (230) Crowsnest SL Top using 6 (S15) #8 x 1-3/4" Wood Screws as shown in fig. 23.2.





Wood Parts

- 1 x 230 Crowsnest SL Top FSC 2 x 4 x 33-7/8"
- 2 x 231 Crowsnest Upright FSC 5/4 x 4 x 34-1/4"
- 1 x 232 Crowsnest Short FSC 5/4 x 4 x 25-1/2"

Hardware

- 6 x (S15) #8 x 1-3/4" Wood Screw
- 2 x G8 5/16 x 2" Hex Bolt (5/16" lock washer, 5/16" flat washer, 5/16" t-nut)

Step 23: Upper Crowsnest Assembly Part 2



C: Attach the bottom of each (231) Crowsnest Upright to (222) Crowsnest Front using 2 (G8) 5/16 x 2" Hex Bolts (with lock washer, flat washer and t-nut). (fig. 23.3 and 23.4) Fig. 23.3 Fig. 23.4 231 5/16" T-Nut 231 5/16" Flat Washer 5/16" Lock Washer

Hardware

2 x (G8) 5/16 x 2" Hex Bolt (5/16" lock washer, 5/16" flat washer, 5/16" t-nut)

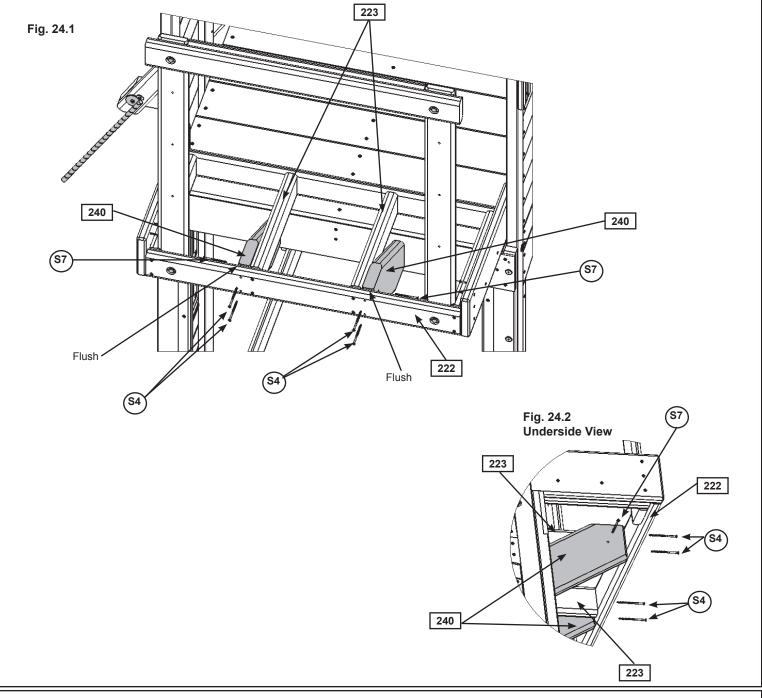
222

Step 24: Crowsnest Floor Assembly Part 1



A: Make sure the frame is level, then attach 1 (240) Crowsnest Gusset flush to the top of (222) Crowsnest Front, to each of the interior (223) Crowsnest Joists on the outside of each joist using 1 (S7) #12 x 2" Pan Screw per gusset. (fig. 24.1 and 24.2)

B: Attach each (240) Crowsnest Gusset to (222) Crowsnest Front in the remaining holes using 2 (S4) #8 x 3" Wood Screws per gusset. (fig. 24.1 and 24.2)



Wood Parts

2 x 240 Crowsnest Gusset FSC 2 x 6 x 15"

Hardware

2 x (S7) #12 x 2" Pan Screw

4 x (\$4) #8 x 3" Wood Screw

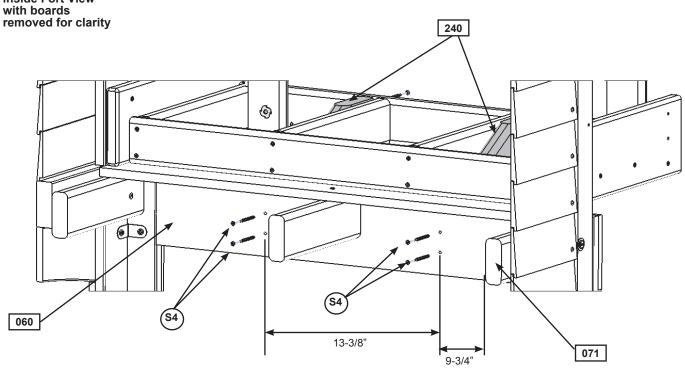
Step 24: Crowsnest Floor Assembly Part 2



C: Measure 9-3/4" from inside edge of (071) Front Floor and attach (060) SL Half Panel to 1 (240) Crowsnest Gusset using 2 (S4) #8 x 3" Wood Screws as shown in fig. 24.3

D: Measure 13-3/8" from screws in Step C and attach (060) SL Half Panel to the second (240) Crowsnest Gusset using 2 (S4) #8 x 3" Wood Screws as shown in fig. 24.3.

Fig. 24.3 **Inside Fort View** with boards



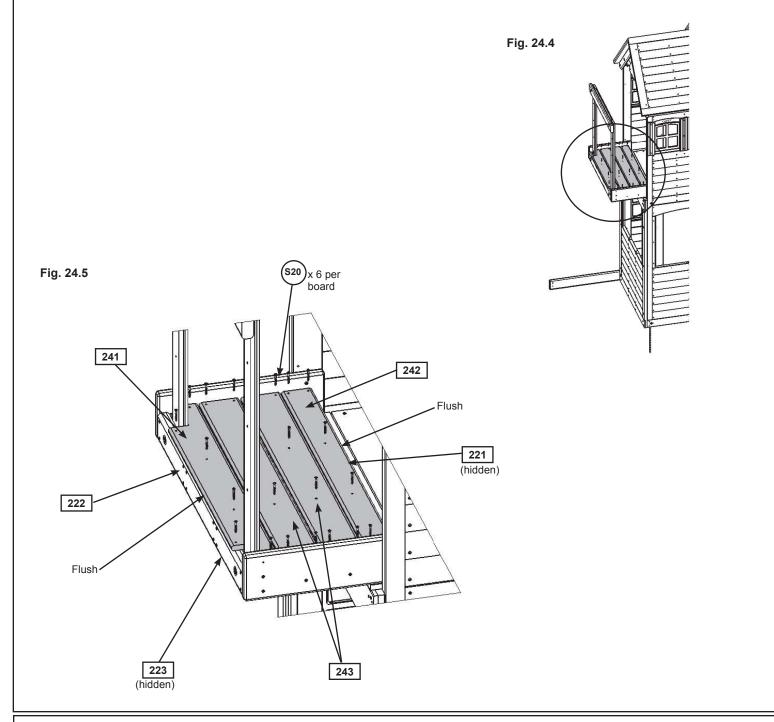
Hardware

4 x (S4) #8 x 3" Wood Screw

Step 24: Crowsnest Floor Assembly Part 3

E: Lay down (241) Crowsnest Gap flush to front of (222) Crowsnest Front and (242) Crowsnest Floor flush to back of (221) Crowsnest Back. In between (241) and (242) place 2 (243) Crowsnest Floor. (fig. 24.4 and 24.5)

F: Attach the floor and gap boards to each (223) Crowsnest Joist using 6 (S20) #8 x 1-3/8" Wood Screws per board. (fig. 24.5)



Wood Parts

1 x 241 Crowsnest Gap FSC 1 x 5 x 33-7/8"

1 x 242 Crowsnest Floor FSC 1 x 4 x 33-7/8"

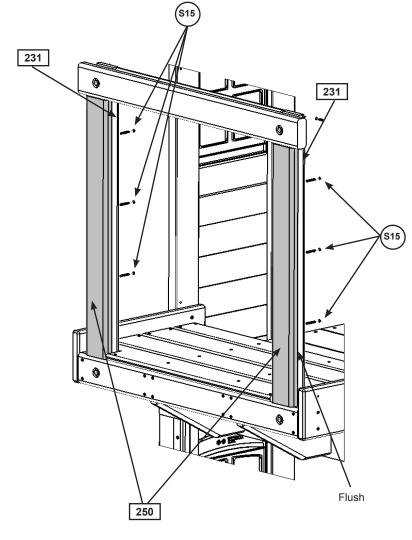
2 x 243 Crowsnest Floor FSC 1 x 5 x 33-7/8"

Hardware

24 x (\$20) #8 x 1-3/8" Wood Screw

A: Place 1 (250) Crowsnest Face on the front of each (231) Crowsnest Upright, flush to the outside edges and attach from inside the fort using 3 (S15) #8 x 1-3/4" Wood Screws per board as shown in fig. 25.1, 25.2 and 25.3.

Fig. 25.2



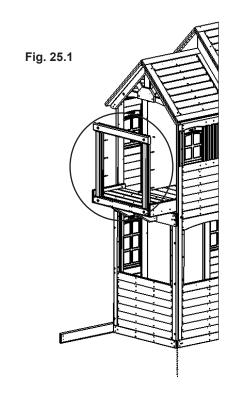
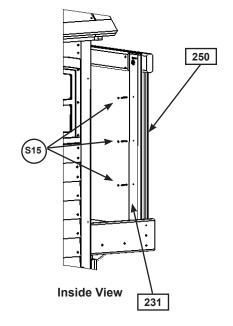


Fig. 25.3



Wood Parts

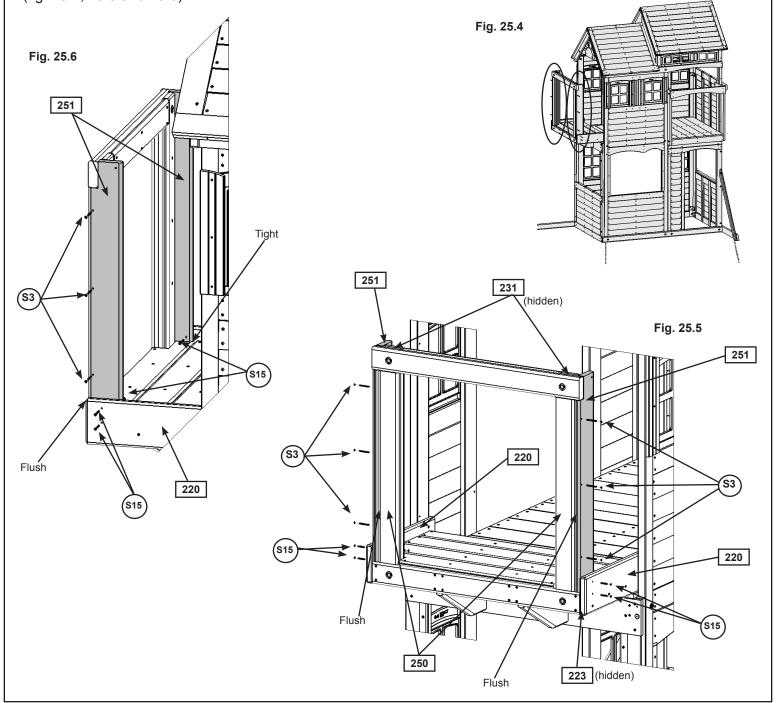
2 x 250 Crowsnest Face FSC 2 x 4 x 27-3/4"

Hardware

6 x (S15) #8 x 1-3/4" Wood Screw

B: Place 1 (251) Crowsnest Wall in between (220) Crowsnest Side and (231) Crowsnest Upright, flush to front of each (250) Crowsnest Face and tight to the floor boards. Attach (220) Crowsnest Sides from outside to (251) Crowsnest Wall in the top hole and to (223) Crowsnest Joist in the bottom hole using 2 (S15) #8 x 1-3/4" Wood Screws per side and from the inside with 1 (S15) #8 x 1-3/4" Wood Screw per side. (fig. 25.4, 25.5 and 25.6)

C: Attach (251) Crowsnest Walls to each (250) Crowsnest Face using 3 (S3) #8 x 2-1/2" Wood Screws per side. (fig. 25.4, 25.5 and 25.6)



Wood Parts

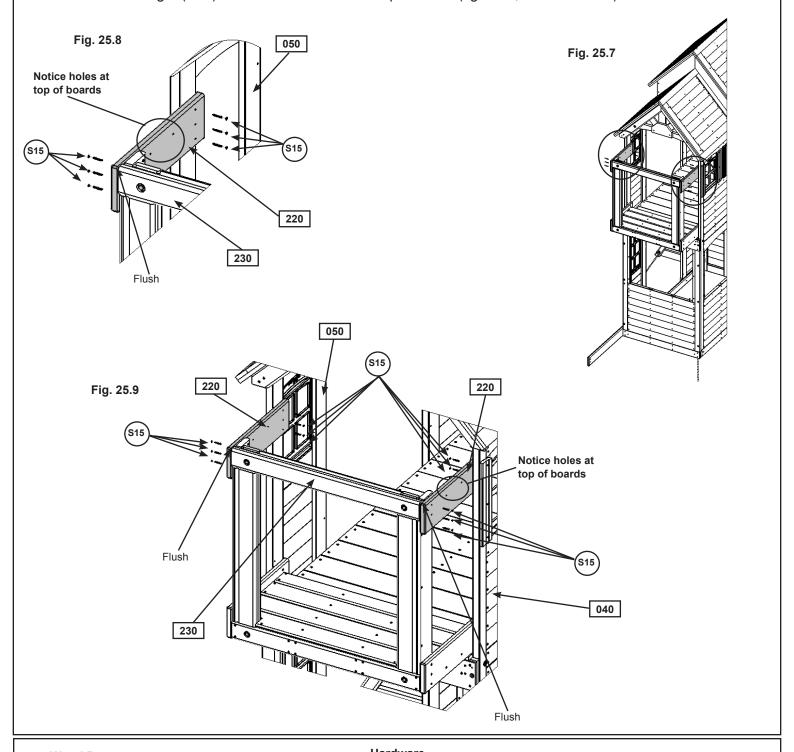
2 x 251 Crowsnest Wall FSC 5/4 x 5 x 31"

Hardware

6 x (S3) #8 x 2-1/2" Wood Screw

D: Flush to the front and top of (230) Crowsnest SL Top attach 1 (220) Crowsnest Side using 3 (S15) Wood Screws per side. Notice the pilot holes are towards the top of the boards. (fig. 25.7, 25.8 and 25.9)

E: Attach the other end of each (220) Crowsnest Side to (050) Narrow Window Panel and (040) Cafe Chalkwall Window Panel using 3 (S15) #8 x 1-3/4" Wood Screws per side. (fig. 25.7, 25.8 and 25.9)



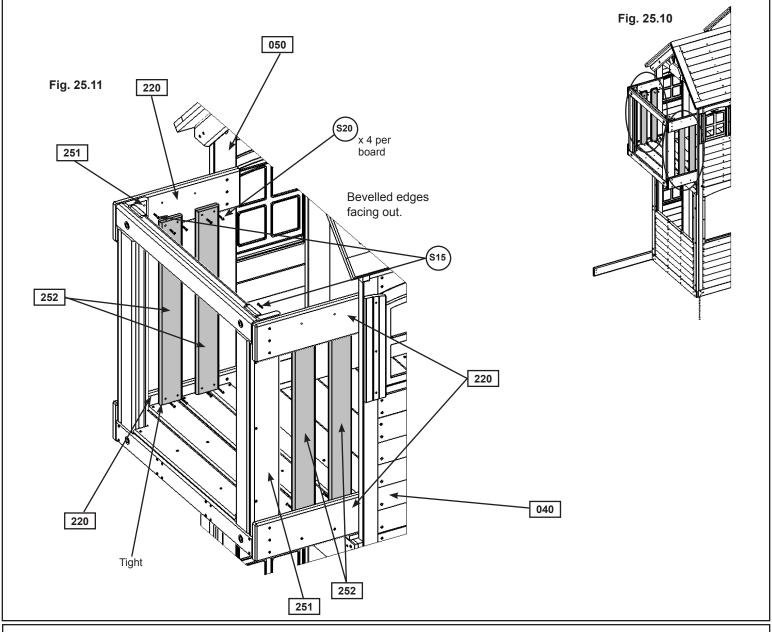
Wood Parts
2 x 220 Crowsnest Side FSC 5/4 x 6 x 18"

<u>Hardware</u>
12 x (\$15) #8 x 1-3/4" Wood Screw

F: In between (251) Crowsnest Wall and (050) Narrow Window Panel evenly space and attach 2 (252) Wall Boards to both (220) Crowsnest Sides using 4 (S20) #8 x 1-3/8" Wood Screws per board. (252) Wall Boards are to be tight to the floor board and bevelled edges at the top and facing out. (fig. 25.10 and 25.11)

G: In between (251) Crowsnest Wall and (040) Cafe Chalkwall Window Panel evenly space and attach 2 (252) Wall Boards to both (220) Crowsnest Sides using 4 (S20) #8 x 1-3/8" Wood Screws per board. (252) Wall Boards are to be tight to the floor board and bevelled edges at the top and facing out. (fig. 25.10 and 25.11)

H: Attach each (251) Crowsnest Wall to each (220) Crowsnest Side with 1 (S15) #8 x 1-3/4" Wood Screw per board. (fig. 25.11)



Wood Parts
4 x 252 Wall Board FSC 1 x 4 x 26-1/2"

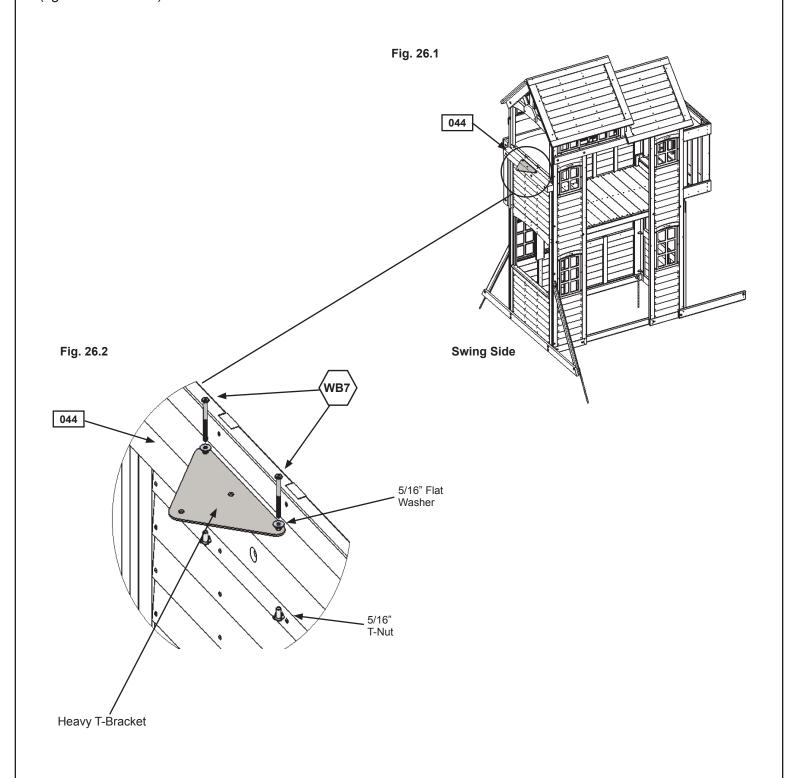
Hardware

16 x (\$20) #8 x 1-3/8" Wood Screw 2 x (\$15) #8 x 1-3/4" Wood Screw

Step 26: Attach Heavy T-Bracket to Fort



A: Attach Heavy T-Bracket to (044) SW Wall using 2 (WB7) 5/16 x 3" Wafer Bolts (with flat washer and t-nut). (fig. 26.1 and 26.2)

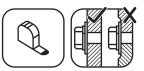


Hardware

2 x (WB7) 5/16 x 3" Wafer Bolt (5/16" flat washer, 5/16" t-nut)

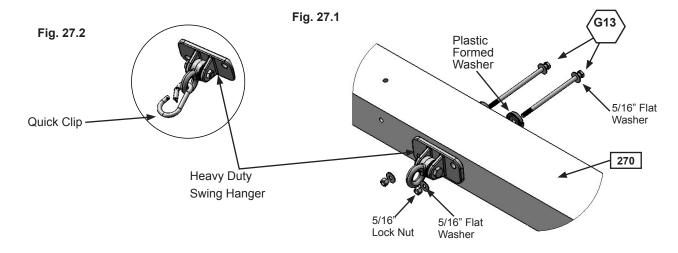
Other Parts
1 x Heavy T-Bracket

Step 27: Swing Beam Assembly



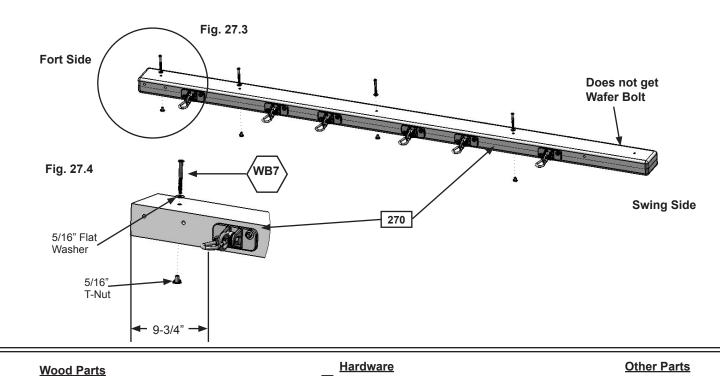
A: Attach 6 Heavy Duty Swing Hangers to (270) Engineered SW Beam using 2 (G13) 5/16 x 6-1/8" Hex Bolt (with 2 flat washers, plastic formed washer and lock nut) per swing hanger, as shown in fig. 27.1.

B: Attach 1 Quick Clip to each Heavy Duty Swing Hanger. (fig. 27.2)



C: Install 4 (WB7) 5/16 x 3" Wafer Bolts (with flat washer and t-nut) in (270) Engineered SW Beam, as shown in fig. 27.3 and 27.4. A Wafer Bolt does not get installed on the Swing Side of the beam.

IMPORTANT! MAKE SURE ALL 4 BOLTS ARE ATTACHED. THEY WILL MINIMIZE CHECKING OF WOOD.



1 x 270 Engineered SW Beam FSC 3 x 5-1/4 x 110"

Hardware 12 x (G13) 5/16 x 6-1/8" Hex Bolt (5/16" flat washer x 2, 5/16" lock nut & plastic formed washer)

6 x Heavy Duty Swing Hangers 6 x Quick Clips

Step 28: Swing Post Assembly Part 1

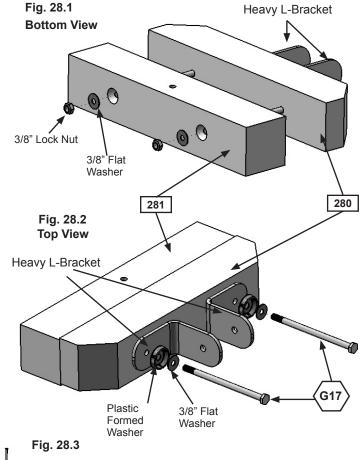


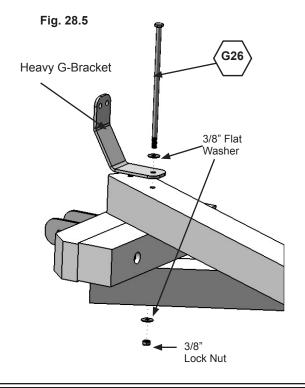
Note: Keep all bolts from Step 28 series loose until start of Step 30

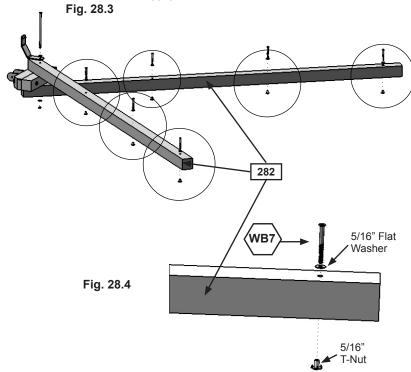
A: Place (280) SW Block Angle on top of (281) Block SW and attach 2 Heavy L-Brackets on top of (280) SW Block Angle feeding 2 (G17) 3/8 x 6" Hex Bolts (with 2 flat washers, plastic formed washer and lock nut) through both boards as shown in fig. 28.1 and 28.2.

B: Attach 3 (WB7) 5/16 x 3" Wafer Bolts (with flat washer and t-nut) to all three holes in each (282) SW Post as shown in fig. 28.3 and 28.4. **IMPORTANT! MAKE SURE ALL 6 BOLTS ARE ATTACHED TO MINIMIZE CHECKING OF WOOD.**

C: Place (280) SW Block Angle and (281) Block SW assembly in between 2 (282) SW Post (Heavy L-Brackets towards the outside). Place 1 Heavy G-Bracket on the top (282) SW Post and attach with (G26) 3/8 x 9-1/4" Hex Bolt (with 2 flat washers and 1 lock nut), as shown in fig. 28.5.







Wood Parts

1 x 280 SW Block Angle FSC 2-1/2 x 3 x 15"

1 x 281 Block SW FSC 2-1/2 x 3 x 15"

2 x 282 SW Post FSC 4 x 4 x 105"

317 3/8 x 6" Hex Bolt (3/8" flat washer x 2, plastic formed washer & 3/8" lock nut)

1 x (G26) 3/8 x 9-1/4" Hex Bolt

(3/8" flat washer x 2 & 3/8" lock nut)

6 x $\langle WB7 \rangle$ 5/16 x 3" Wafer Bolt

(5/16" flat washer & 5/16" t-nut)

Other Parts

2 x Heavy L-Bracket

1 x Heavy G-Bracket

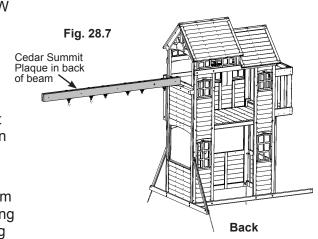
Step 28: Swing Post Assembly Part 2

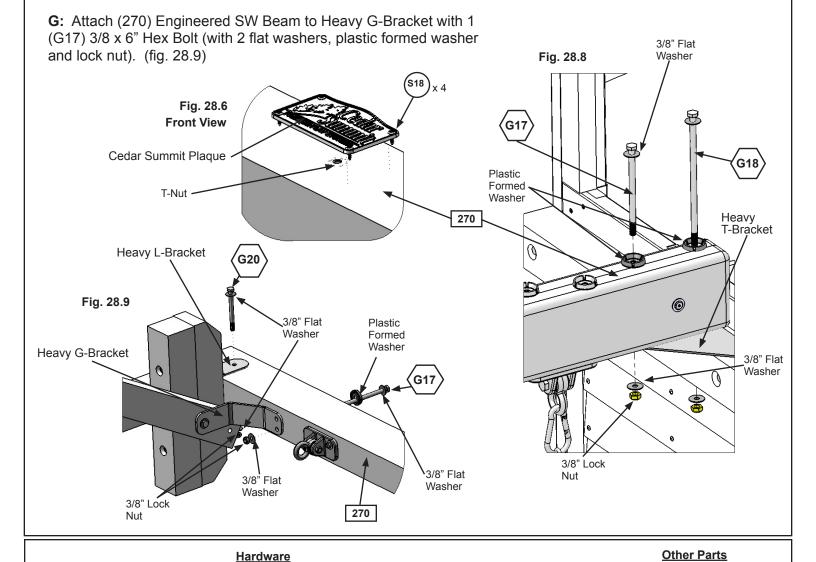


D: Attach Cedar Summit plaque to centre of (270) Engineered SW Beam (over top of t-nut) using 4 (S18) #6 x 1" Wood Screws. (fig. 28.6)

E: Place (270) Engineered SW Beam on Heavy T-Bracket and attach to fort with 1 (G17) 3/8 x 6" Hex Bolt (with 2 flat washers, plastic formed washer and lock nut) and 1 (G18) 3/8 x 9" Hex Bolt (with 2 flat washers, plastic formed washer and lock nut) as shown in fig. 28.7 and 28.8.

F: Place (270) Engineered SW Beam (end without Wafer Bolt from Step 27) in between Heavy L-Brackets assembled in Step A making sure holes are lined up then attach Swing Post Assembly to Swing Beam Assembly using 1 (G20) 3/8 x 4" Hex Bolt (with 2 flat washers and lock nut) through Heavy L-Bracket. (fig. 28.9)





3/8 x 6" Hex Bolt

3/8 x 9" Hex Bolt

80

(3/8" flat washer x 2, plastic formed washer & 3/8" lock nut)

(3/8" flat washer x 2, plastic formed washer & 3/8" lock nut)

#6 x 1" Wood Screw

(3/8" flat washer x 2 & 3/8" lock nut)

3/8 x 4" Hex Bolt

1 x Cedar Summit Plaque

Step 29: Attach Cross Support







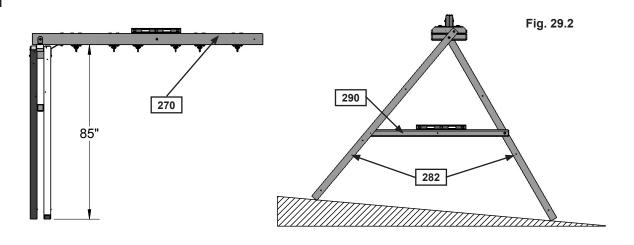


Pre-drill all holes using a 3/16" drill bit before installing the lag screws.

A: Check to make sure the (270) Engineered SW Beam is level and the bottom of the beam to the ground measures 85". (fig. 29.1)

B: To adjust for uneven ground, raise or lower the (290) Support Cross on the (282) SW Post. Make sure the Support Cross is level prior to attaching with the lag screws. (fig. 29.2)

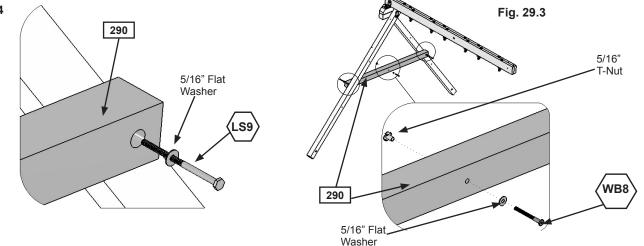
Fig. 29.1



C: Place (290) Support Cross between (282) SW Post at the previously determined spot and fasten with 1 (LS9) 5/16 x 4-3/4" Lag Screw (with flat washer) per side. (fig. 29.3 and 29.4) Notice one side is fastened on the outside and one on the inside. It is important that each side is positioned exactly the same as the diagram. (fig. 29.3) Tighten the lag screw when you are sure (290) Support Cross is level.

D: Attach 1 (WB8) 5/16 x 2-3/8" Wafer Bolt (with flat washer and t-nut) to (290) Support Cross through the middle hole. (fig. 29.3) **IMPORTANT! MAKE SURE THE BOLT IS ATTACHED TO MINIMIZE CHECKING OF WOOD.**

Fig. 29.4



Wood Parts

1 x 290 Support Cross FSC 2-1/2 x 3 x 64"

Hardware

2 x (LS9) 5/16 x 4-3/4" Lag Screw (5/16" flat washer)

1 x \(\sqrt{WB8} \) 5/16 x 2-3/8" Wafer Bolt (5/16" flat washer, 5/16" t-nut)

Step 30: Final Swing Post Assembly





Pre-drill all holes using a 3/16" drill bit before installing the lag screws.

Note: Tighten all bolts from Step 28 series before installing lag screws.

A: Attach 1 (LS9) 5/16 x 4-3/4" Lag Screw (with flat washer) into each (282) SW Post, as shown in fig. 30.1.

B: Attach 1 (LS9) 5/16 x 4-3/4" Lag Screw (with flat washer) into remaining hole of the Heavy G-Bracket into (270) Engineered SW Beam. (fig. 30.1)

Fig. 30.1 Heavy G-Bracket 270 282 5/16" Flat Washer 5/16" Flat Washer 282



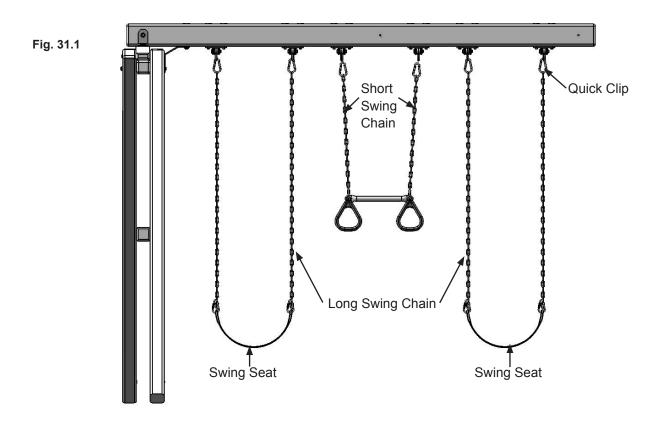
5/16 x 4-3/4" Lag Screw (5/16" flat washer)

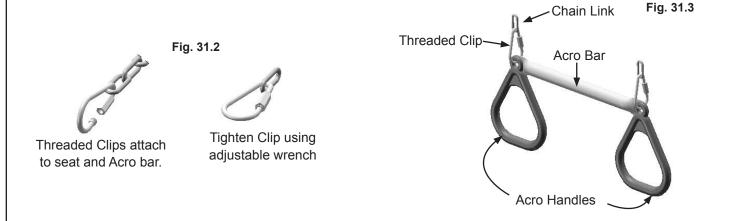
Step 31: Attach Swings

A: Using 1 Threaded Clip per chain, join 1 Long Swing Chain to each side of the swing belt seat. Make sure to close the Threaded Clip tightly using an adjustable wrench. (fig. 31.1 and 31.2).

B: Using 1 Threaded Clip per chain, join the Short Swing Chain to the Acro Bar and Acro Handle. Make sure to close the Threaded Clip tightly using an adjustable wrench. (fig. 31.2 and 31.3)

C: Attach the other end of the swing chains to the Quick Clips attached to the swing hangers. (fig. 31.1)





Other Parts

- 1 x Acro Bar
- 2 x Acro Handle
- 2 x Swing Belt Seat
- 2 x Short Swing Chain
- 4 x Long Swing Chain
- 6 x Threaded Clips

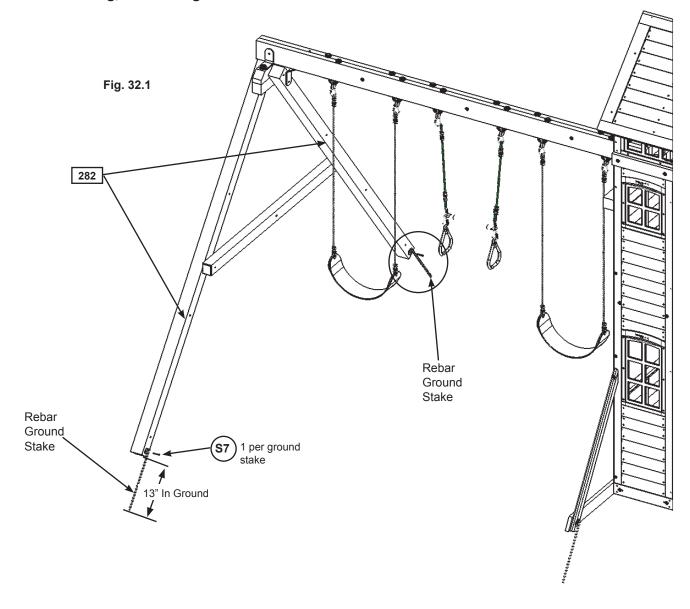
Step 32: Attach Swing End Ground Stakes

A: In the 2 places shown in fig. 32.1 drive the Rebar Ground Stakes 13" into the ground against the boards. Be careful not to hit the washer while hammering stakes into the ground as this could cause the washer to break off.

B: Attach ground stakes to (282) SW Posts using 1 (S7) #12 x 2" Pan Screw per ground stake as shown in fig. 32.1.

C: After driving stakes into the ground, check for sharp edges caused by the impact of the hammer. Smooth any sharp edges from impact area and touch up with outdoor paint.

AWarning! To prevent tipping and avoid potential injury, stakes must be driven 13" into ground. Digging or driving stakes can be dangerous if you do not check first for under-ground wiring, cables or gas lines.



Hardware
2 x (S7) #12 x 2" Pan Screw

Other Parts
2 x Rebar Ground Stake

Step 33: Attach Access Ladder Rockwall Assembly

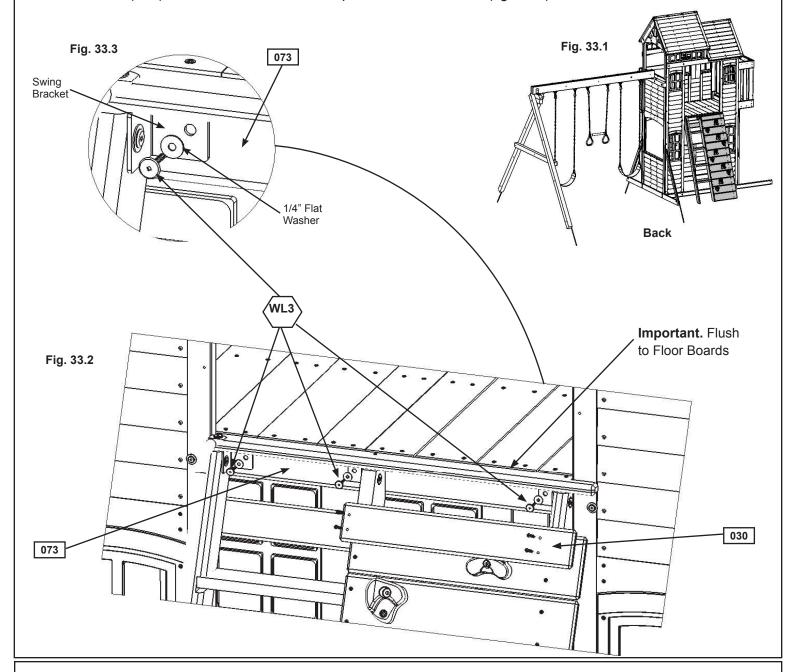


Pre-drill all holes using a 1/8" drill bit before installing the Wafer Lags

A: Remove (030) Board Access from the Access Ladder Rockwall, previously assembled in Step 3. Set the board and screws aside, they will be re-attached. (fig. 33.2)

B: Place the Access Ladder Rockwall on the Back side of the fort and attach to (073) Back Floor with 1 (WL3) 1/4 x 1-3/8" Wafer Lag Screw (with flat washer) in each Swing Bracket. (fig. 33.1, 33.2 and 33.3).

C: Re-attach (030) Board Access to the same place it was removed. (fig. 33.2)



Hardware

3 x (WL3) 1/4 x 1-3/8" Wafer Lag
(1/4" flat washer)

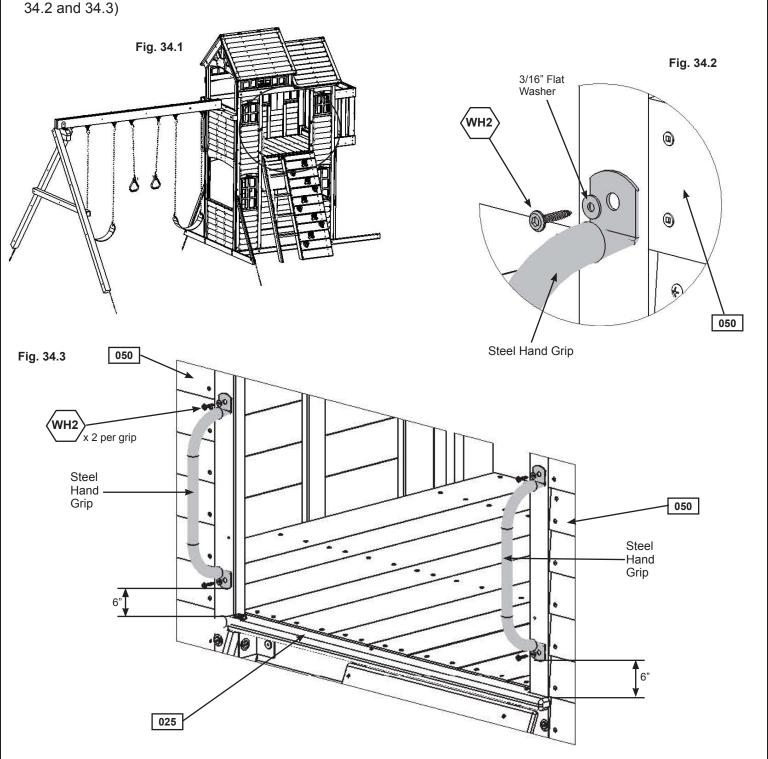
Step 34: Attach Steel Hand Grips to Fort





Pre-drill all holes using a 1/8" drill bit before installing the Wafer Lags

A: Measure 6" from the top of (025) Top Ladder on each (050) Narrow Window Panel and attach 1 Steel Hand Grip per panel with 2 (WH2) #12 x 1" Wafer Screw (with flat washer) per Steel Hand Grip. (fig. 34.1, 34.2 and 34.3)



Hardware

4 x WH2 #12 x 1" Wafer Head Screw
(3/16" flat washer)

Other Parts
2 x Steel Hand Grip

Step 35: Attach Middle Arch to Fort



A: Measure 23-3/4" from the top of (025) Top Ladder on each (050) Narrow Window Panel and attach (350) Middle Arch with 4 (S15) #8 x 1-3/4" Wood Screws. (fig. 35.1 and 35.2) Fig. 35.1 Fig. 35.2 050 050 350 23-3/4" 025

 Wood Parts
 Hardware

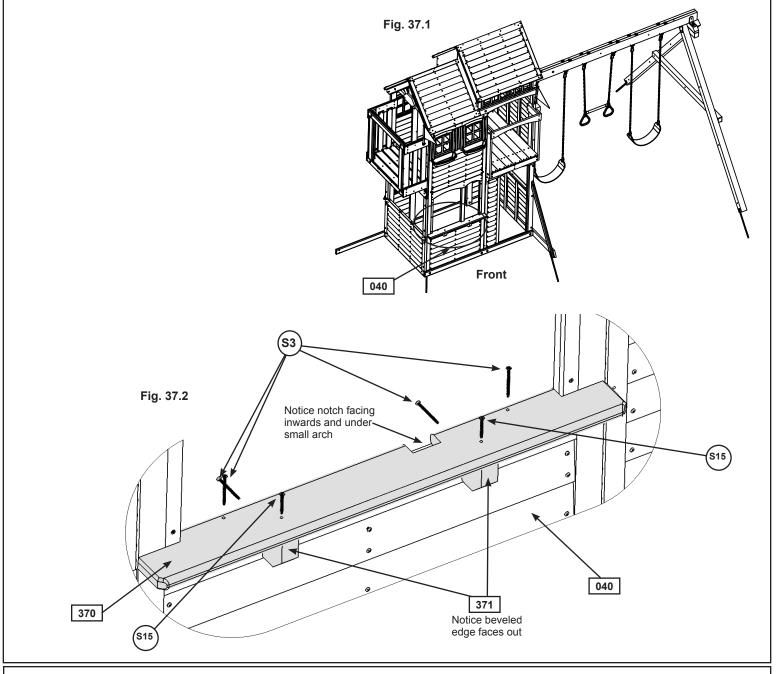
 1 x 350 Middle Arch FSC 5/4 x 5 x 36-1/4"
 4 x (\$15) #8 x 1-3/4" Wood Screw

Step 36: Attach Flower Boxes and Flags

A: On the front of the assembly place 1 Flower Box under each window and attach to (040) Cafe Chalkwall Window Panel with 2 (S13) #6 x 5/8" Pan Screws per Flower Box. (fig. 36.1, 36.2 and 36.3) B: Attach 1 Flag on (220) Crowsnest Side and 1 Flag on (091) SL Post with 2 (S10) #8 x 1" Pan Screws per flag. (fig. 36.1 and 36.4). Fig. 36.1 220 Flag 091 **Front** 040 Fig. 36.3 Flower Box Fig. 36.2 040 **Hardware Other Parts** (S13) #6 x 5/8" Pan Screw 2 x Flower Box #8 x 1" Pan Screw 2 x Flag

A: On the outside of the assembly place (370) Table Top in the opening of (040) Cafe Chalkwall Window Panel, tight to the bottom half of the opening and tight to the corner of the panels, as shown in fig. 37.1 and 37.2. Notice the notch is towards the inside. From the top of the assembly attach (370) Table Top to (040) Cafe Chalkwall Window Panel with 2 (S3) #8 x 2-1/2" Wood Screws as shown in fig. 37.2.

B: On the outside of the assembly place 2 (371) Table Gussets tight to the bottom of (370) Table Top and tight to (040) Cafe Chalkwall Window Panel so they are centered over the pilot holes and attach from inside the assembly with 2 (S3) #8 x 2-1/2" Wood Screws and to (370) Table Top with 2 (S15) #8 x 1-3/4" Wood Screws as shown in fig. 37.2.



Wood Parts

1 x 370 Table Top FSC 5/4 x 5 x 35-1/2"

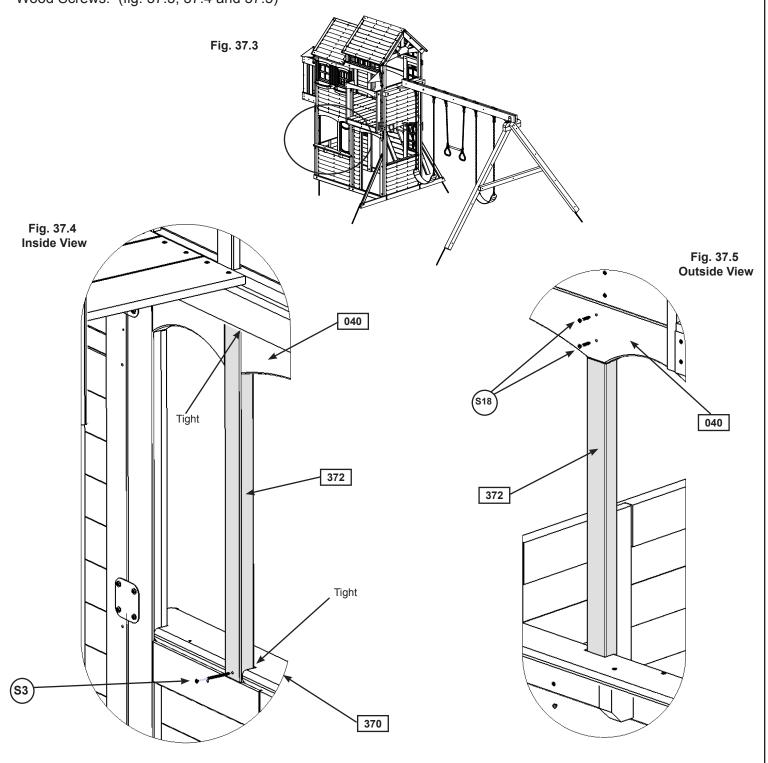
2 x 371 Table Gusset FSC 2 x 3 x 3"

Hardware

2 x (s₁₅) #8 x 1-3/4" Wood Screw

4 x (S3) #8 x 2-1/2" Wood Screw

C: Place (372) Chalkwall Divide in notched openings of (040) Cafe Chalkwall Window Panel and (370) Table Top so it fits snug. Then from inside the assembly attach (372) Chalkwall Divide to (370) Table Top with 1 (S3) #8 x 2-1/2" Wood Screw and from outside the assembly to (040) Cafe Chalkwall Window Panel with 2 (S18) #6 x 1" Wood Screws. (fig. 37.3, 37.4 and 37.5)



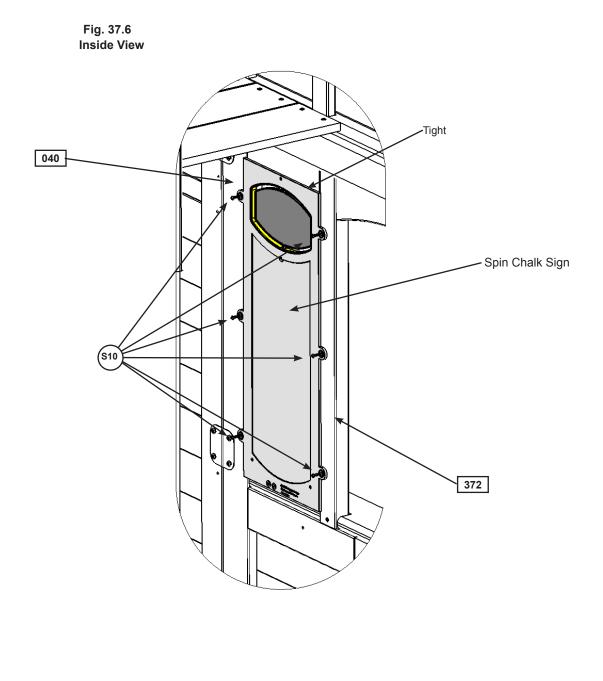
Wood Parts

1 x 372 Chalkwall Divide FSC 1-1/4 x 2 x 28-1/8"

Hardware

- 2 x (s18) #6 x 1" Wood Screw
- 1 x (S3) #8 x 2-1/2" Wood Screw

D: From inside the assembly place Spin Chalk Sign in smaller opening between (040) Cafe Chalkwall Window Panel and (372) Chalkwall Divide then attach with 6 (S10) #8 x 1" Pan Screws. Spin Chalk Sign should fit tight in the opening. (fig. 37.6)



Other Parts
1 x Spin Chalk Sign

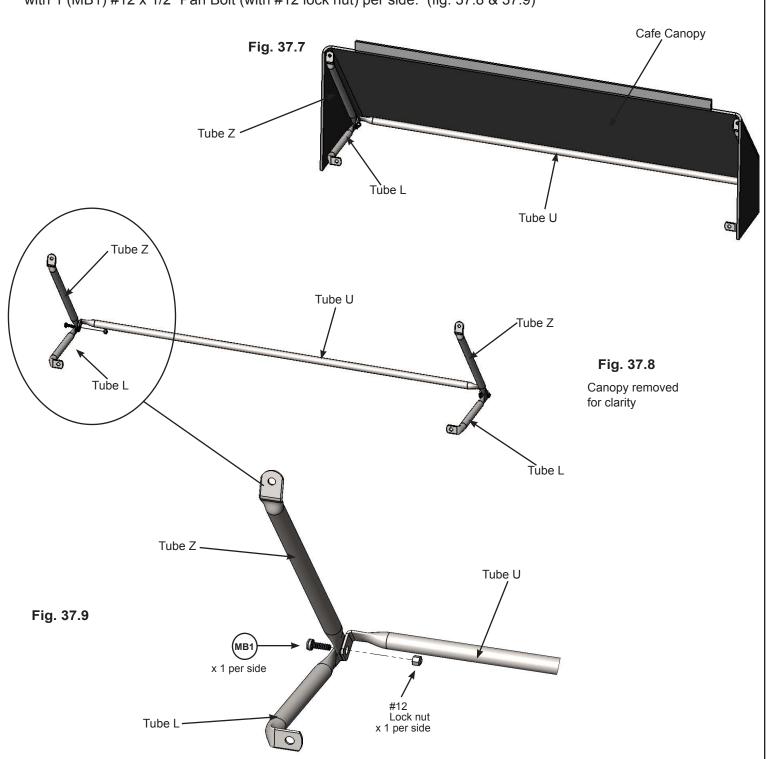
Hardware

6 x (\$10) #8 x 1" Pan Screw



E: Feed all canopy frames through the pockets of the canopy. (fig. 37.7)

F: Place the frames together so Tube U is inside, then Tube Z and lastly Tube L on the outside and then attach with 1 (MB1) #12 x 1/2" Pan Bolt (with #12 lock nut) per side. (fig. 37.8 & 37.9)



Hardware
2 x (MB1) #12 x 1/2" Pan Bolt (#12 lock nut)

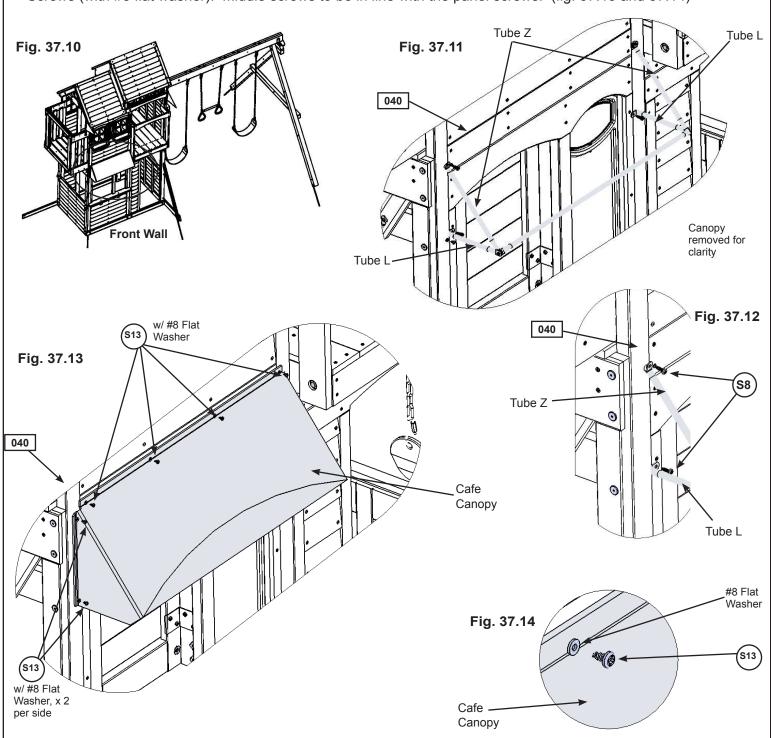
Other Parts

1 x Cafe Canopy
with Tube Frame



G: At the front of the fort, attach the 2 Tube Zs and the 2 Tube Ls to (040) Cafe Chalkwall Window Panel with 1 (S8) #12 x 3/4" Pan Screw per tube. (fig. 37.10, 37.11 and 37.12)

H: Attach top and sides of Cafe Canopy to (040) Cafe Chalkwall Window Panel with 8 (S13) #6 x 5/8" Pan Screws (with #8 flat washer). Middle screws to be in line with the panel screws. (fig. 37.13 and 37.14)



<u>Hardware</u>

4 x (S8) #12 x 3/4" Pan Screw

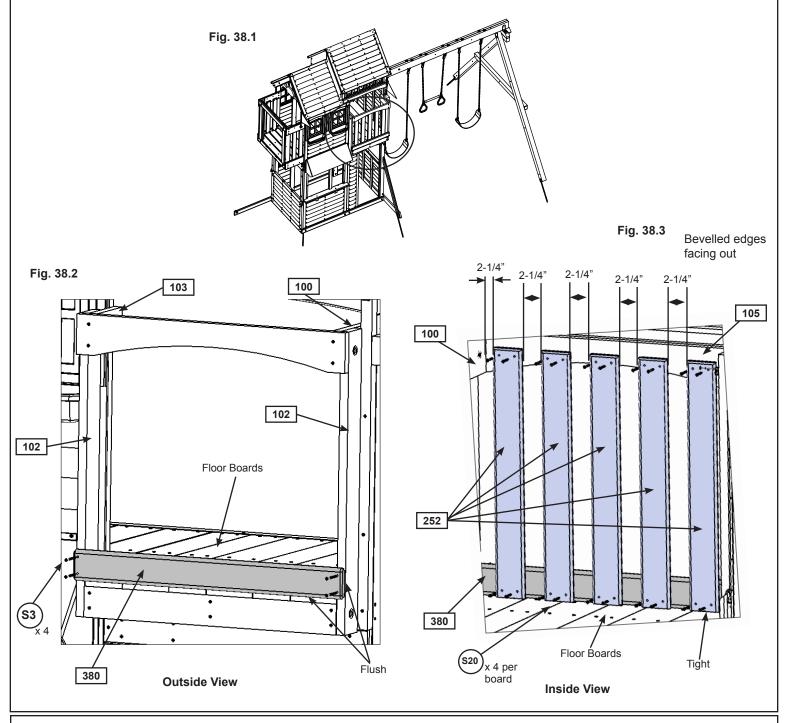
8 x (s13) #6 x 5/8" Pan Screw (#8 flat washers)

Step 38: Attach Wall Boards



A: Attach (380) Bottom Board flush to the outside edges of both (102) Posts using 4 (S3) #8 x 2-1/2" Wood Screws. (380) Bottom Board should be flush to the top of the floor boards. (fig. 38.1 and 38.2)

B: From inside the assembly starting at (100) SL Top Left measure 2-1/4" then place 1 (252) Wall Board tight to floor boards with bevelled edge at the top and facing out then attach to (380) Bottom Board and (105) SL Top with 4 (S20) #8 x 1-3/8" Wood Screws. Follow with 4 more (252) Wall Boards, 2-1/4" apart. (fig. 38.1 and 38.3)



Wood Parts

1 x 380 Bottom Board FSC 5/4 x 4 x 30-5/8"

5 x 252 Wall Board FSC 1 x 4 x 26-1/2"

Hardware

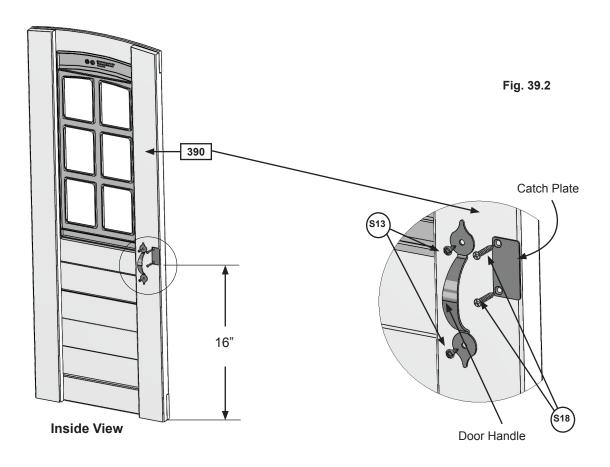
20 x (\$20) #8 x 1-3/8" Wood Screw 4 x (\$3) #8 x 2-1/2" Wood Screw



A: On the inside of (390) Door Panel, measure 16" up from the bottom and attach Catch Plate using 2 (S18) #6 x 1" Wood Screws. (fig. 39.1 and 39.2)

B: On the inside of (390) Door Panel next to the Catch Plate attach 1 Door Handle using 2 (S13) #6 x 5/8" Pan Screws. (fig. 39.1 and 39.2)

Fig. 39.1



Wood Parts
1 x 390 Door Panel FSC 1-1/4 x 16-3/4 x 44-7/16"

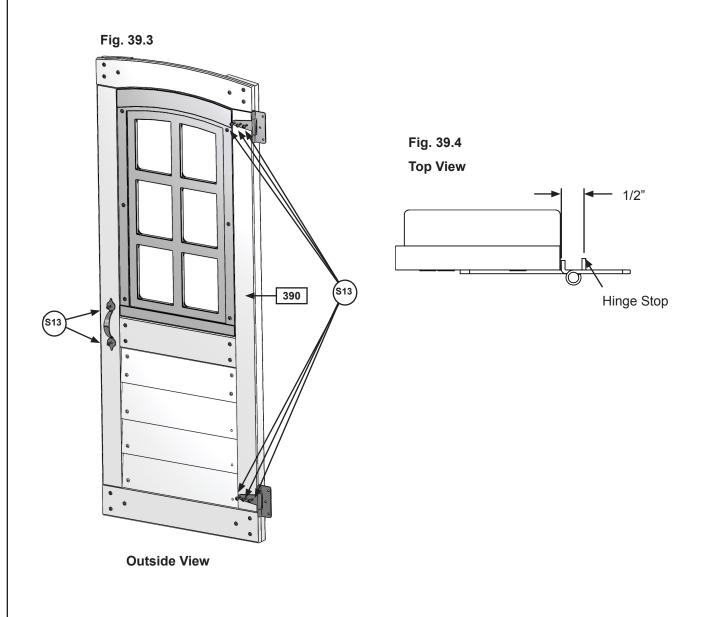
Hardware
2 x (\$18) #6 x 1" Wood Screw
2 x (\$13) #6 x 5/8" Pan Screw

Other Parts
1 x Door Handle
1 x Catch Plate

C: On the outside of the (390) Door Panel attach the second Door Handle at approximately the same place as the one on the inside. Use 2 (S13) #6 x 5/8" Pan Screws. (fig. 39.3)

D: Attach 2 Door Hinges on the outside of the (390) Door Window Panel on the opposite side from the Door Handle. Judge spacing based on fig. 39.3. Use 3 (S13) # 6 x 5/8" Pan Screws per Hinge.

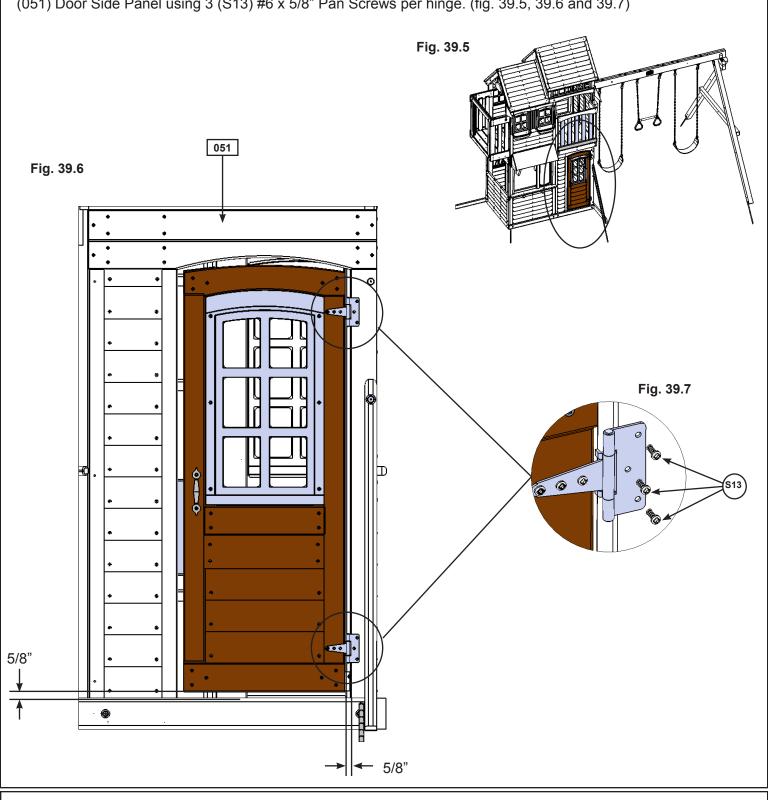
Note: Hinge stops must be tight to (390) Door Window Panel. (fig. 39.4)

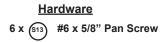


Hardware 8 x (S13) #6 x 5/8" Pan Screw Other Parts
1 x Door Handle
2 x Door Hinge



E: In the opening for the door, measure 5/8" from the top of (051) Door Side Panel bottom and maximum 5/8" from right side of the opening which would be the Door Hinge side and attach the remaining side of the hinges to (051) Door Side Panel using 3 (S13) #6 x 5/8" Pan Screws per hinge. (fig. 39.5, 39.6 and 39.7)

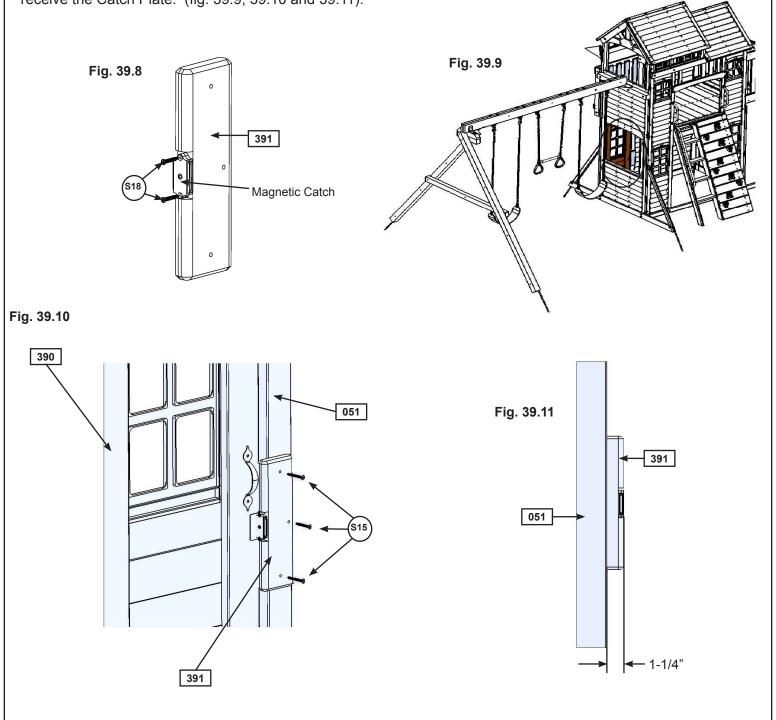






F: In the notched out opening of (391) Door Stop attach the Magnetic Catch using 2 (S18) #6 x 1" Wood Screws. (fig. 39.8) **Important:** Use a hand held screw driver and DO NOT over tighten.

G: On the inside of the assembly, attach (391) Door Stop to (051) Door Side Panel with 3 (S15) #8 x 1-3/4" Wood Screws, making sure (391) Door Stop overhangs (051) Door Side Panel by 1-1/4" and is in position to receive the Catch Plate. (fig. 39.9, 39.10 and 39.11).



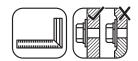
Wood Parts
1 x 391 Door Stop FSC 5/4 x 4 x 10"

Hardware
2 x (S18) #6 x 1" Wood Screw

3 x (S15) #8 x 1-3/4" Wood Screw

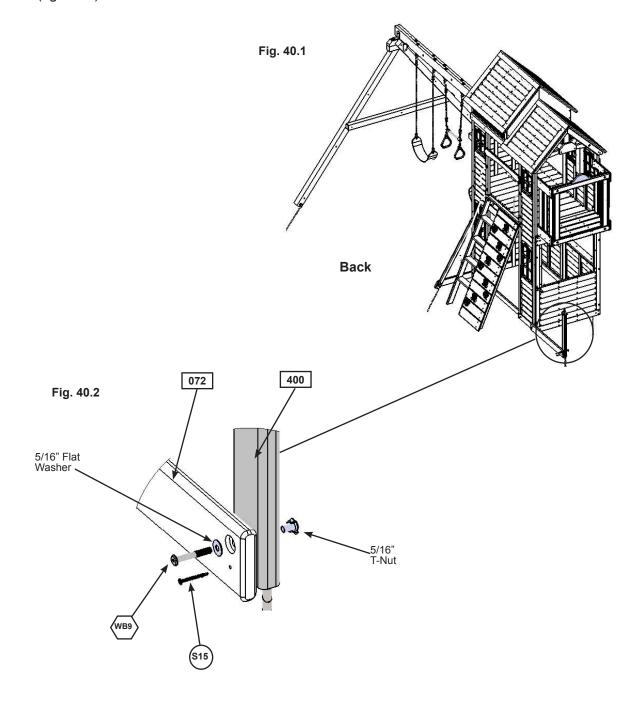
Other Parts
1 x Magnetic Catch

Step 40: Attach SL Support to Fort



A: Attach (400) SL Support to extended end of (072) Back Ground with 1 (WB9) 5/16 x 2-1/8" Wafer Bolt (with flat washer and t-nut) in the top hole. (fig. 40.1 and 40.2)

B: Make sure (072) Back Ground and (400) SL Support are square then attach with 1 (S15) #8 x 1-3/4" Wood Screw. (fig. 40.2)



Wood Parts

1 x 400 SL Support FSC 2 x 4 x 26-1/4"

<u>Hardware</u>

1 x (WB9) 5/16 x 2-1/8" Wafer Bolt (5/16" flat washer, 5/16" t-nut)

1 x (s15) #8 x 1-3/4" Wood Screw

Step 41: Slide Section Assemblies Part 1

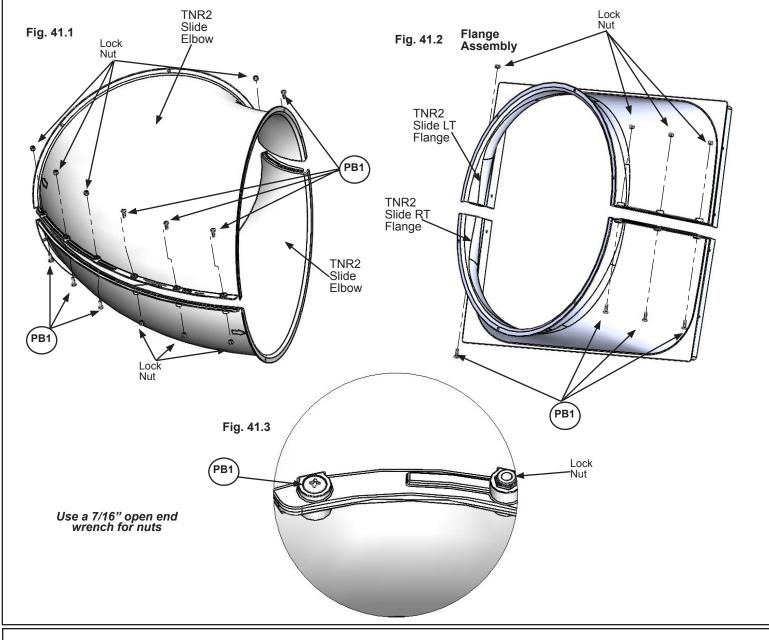


Note: When installing Pan Bolts make sure to look at holes so bolts go through the side with the round recess and the lock nuts go through the side with the hexagonal recess. (fig. 41.3)

A: Fit 2 TNR2 Slide Elbows together and attach with 8 (PB1) 1/4 x 3/4" Pan Bolts (with lock nut) as shown in fig. 41.1. It is very important to attach bolts as indicated.

B: Repeat Step A 3 more times to create 4 Elbow Sections in total.

C: Attach TNR2 Slide RT Flange and TNR2 Slide LT Flange together using 4 (PB1) 1/4 x 3/4" Pan Bolts (with lock nut) as shown in fig. 41.2. This creates the Flange Assembly.



<u>Hardware</u>

36 x (PB1) 1/4 x 3/4" Pan Bolt (1/4" lock nut)

Other Parts

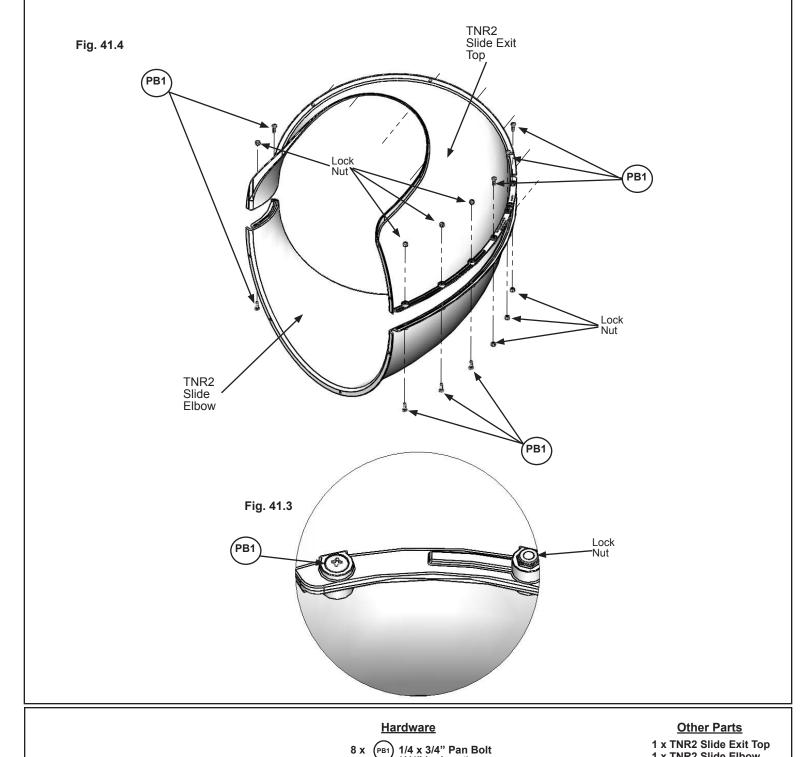
1 x TNR2 Slide LT Flange 1 x TNR2 Slide RT Flange

8 x TNR2 Slide Elbow

Step 41: Slide Section Assemblies Part 2

Note: When installing Pan Bolts make sure to look at holes so bolts go through the side with the round recess and the lock nuts go through the side with the hexagonal recess. (fig. 41.3)

D: Attach TNR2 Slide Exit Top and the remaining TNR2 Slide Elbow together using 8 (PB1) 1/4 x 3/4" Pan Bolts (with lock nut) as shown in fig. 41.4. It is very important to attach bolts as indicated. This creates the Exit Elbow Assembly.



(1/4" lock nut)

1 x TNR2 Slide Elbow

Step 42: Attach Flange Assembly to Fort

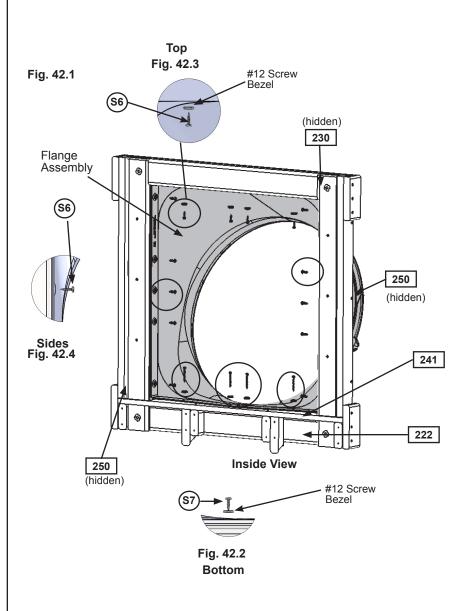


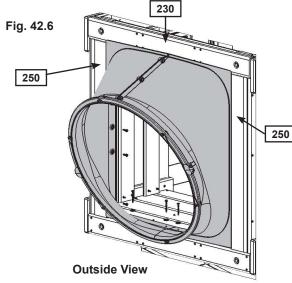


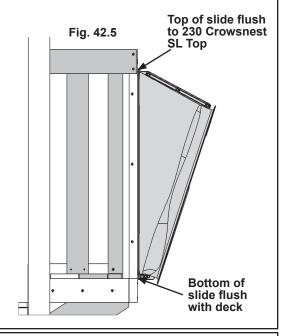
A: With a helper place the Flange Assembly flush to the Crowsnest on the fort as shown in fig. 42.1, then pre-drill 1/8" pilot holes in the bottom 4 mounting locations on (241) Crowsnest Gap (approximate spots where circles are on figure), making sure the pre-drilled holes are a minimum of 1" deep.

B: Attach Flange Assembly to the Crowsnest through (241) Crowsnest Gap and into (222) Crowsnest Front using 4 (S7) #12 x 2" Pan Screws (with #12 Screw Bezel) in the pre-drilled holes. (fig. 42.1 and 42.2) Make sure the flat surfaces of the Flange Assembly are flush to the Crowsnest as shown in fig. 42.5.

C: Attach the Flange Assembly flush to (230) Crowsnest SL Top using 4 (S6) #12 x 1" Pan Screws (with #12 Screw Bezel) as shown in fig. 42.1 and 42.3 and to both (250) Crowsnest Faces using 5 (S6) #12 x 1" Pan Screw per board. (fig. 42.1 and 42.4)







Hardware

14 x (s6) #12 x 1" Pan Screw

4 x (S7) #12 x 2" Pan Screw

8 x #12 Screw Bezel

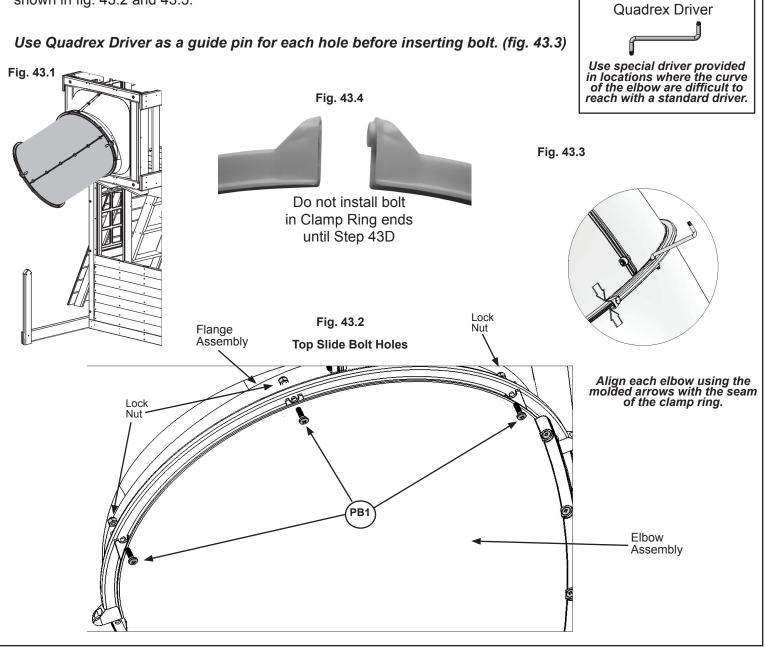
Step 43: Attach Elbow Assembly to Flange Assembly Part 1



Note: When installing Pan Bolts make sure to look at holes so bolts go through the side with the round recess and the lock nuts go through the side with the hexagonal recess. Keep all bolts loose until further step.

A: Fit one of the Elbow Assemblies to the Flange Assembly by lining up the arrows on each assembly. (fig. 43.2 and 43.3)

B: Attach 1 TNR2 Slide Clamp Ring to the top of the joined Assemblies using 3 (PB1) 1/4 x 3/4" Pan Bolts (with lock nut), making sure to match the arrows up with the end of the clamp ring (where a seam will be) as shown in fig. 43.2 and 43.3.



103

Hardware

1/4 x 3/4" Pan Bolt

(1/4" lock nut)

Other Parts

1 x TNR2 Slide Clamp Ring

1 x Quadrex Driver

Step 43: Attach Elbow Assembly to Flange Assembly Part 2



Note: When installing Pan Bolts make sure to look at holes so bolts go through the side with the round recess and the lock nuts go Fig. 43.5 through the side with the hexagonal recess. Keep all bolts loose until further step. C: Attach 1 TNR2 Slide Clamp Ring to the bottom of the joined Assemblies using 2 (PB1) 1/4 x 3/4" Pan Bolts (with lock nut) on one side and 1 (PB1) 1/4 x 3/4" Pan Bolt (with lock nut) in the other side, making sure to match the arrows up with the end of the clamp ring (where a seam will be) as shown in fig. 43.5, 43.6 and 43.7. **D:** Connect the 2 TNR2 Slide Clamp Rings together in 2 spots using 1 (PB1) 1/4 x 3/4" Pan Bolt (with lock nut) per hole. Make sure seams and arrows line up and then tighten all bolts. (fig. 43.8 and 43.9). Fig. 43.6 Fig. 43.7 (Side not shown) Lock Nut PB1 **Bottom Slide Bolt Holes** PB1 Fig. 43.8 Make sure Fig. 43.9 arrows are aligned Lock After the clamp rings are attached to the elbows, fasten them end to end with two pan bolts and lock nuts Lock Nut

Hardware

5 x (PB1) 1/4 x 3/4" Pan Bolt (1/4" lock nut)

Other Parts
1 x TNR2 Slide Clamp Ring

Step 44: Attach Elbow Assembly to Elbow Assembly Part 1



Note: When installing Pan Bolts make sure to look at holes so bolts go through the side with the round recess and the lock nuts go through the side with the hexagonal recess. Keep all bolts loose until further step.

A: Fit a second Elbow Assembly to the first Elbow Assembly by lining up the arrows on each assembly. Notice the elbow orientation. (fig. 44.1)

B: Attach 1 TNR2 Slide Clamp Ring to the top of the joined Assemblies using 3 (PB1) $1/4 \times 3/4$ " Pan Bolts (with lock nut), making sure to match the arrows up with the end of the clamp ring (where a seam will be) as shown in fig. 44.2 and 44.3.

Use Quadrex Driver as a guide pin for each hole before inserting bolt.

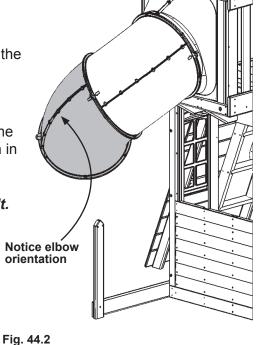
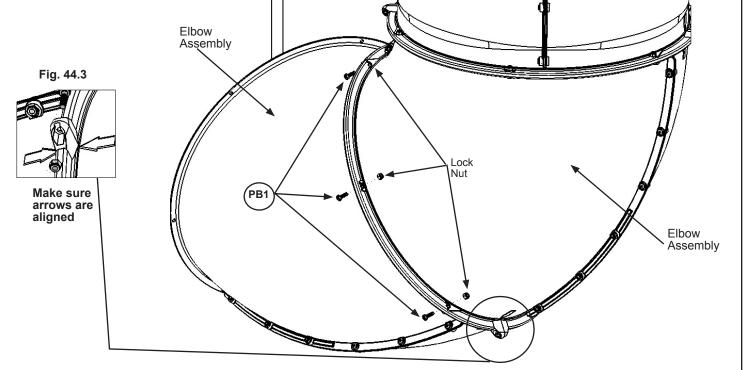


Fig. 44.1

Do not install bolt
in Clamp Ring ends

Clamp Ring ends Fig. 44.2
until Step 44D Top Slide Bolt Holes



Hardware

3 x (PB1) 1/4 x 3/4" Pan Bolt (1/4" lock nut)

Other Parts

1 x TNR2 Slide Clamp Ring

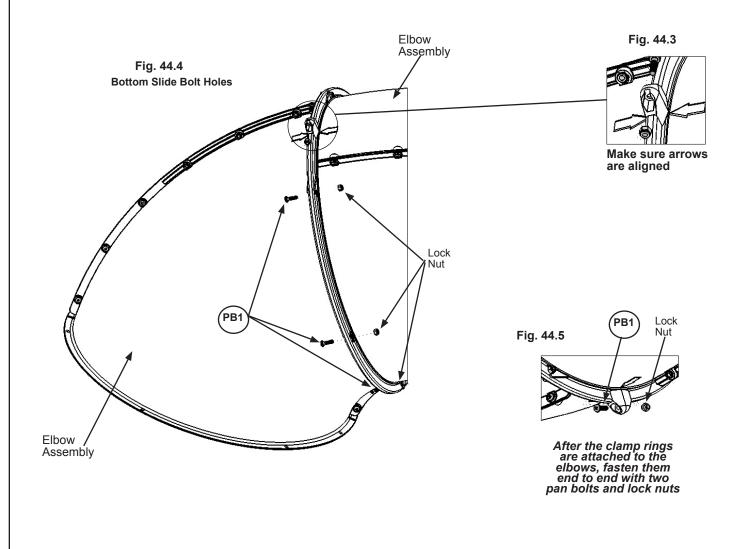
Step 44: Attach Elbow Assembly to Elbow Assembly Part 2



Note: When installing Pan Bolts make sure to look at holes so bolts go through the side with the round recess and the lock nuts go through the side with the hexagonal recess. Keep all bolts loose until further step.

C: Attach 1 TNR2 Slide Clamp Ring to the bottom of the joined Assemblies using 3 (PB1) 1/4 x 3/4" Pan Bolts (with lock nut), making sure to match the arrows up with the end of the clamp ring (where a seam will be) as shown in fig. 44.3 and 44.4.

D: Connect the 2 TNR2 Slide Clamp Rings together in 2 spots using 1 (PB1) 1/4 x 3/4" Pan Bolt (with lock nut) per hole. Make sure seams and arrows line up and then tighten all bolts. (fig. 44.3 and 44.5).



Hardware

5 x (PB1) 1/4 x 3/4" Pan Bolt (1/4" lock nut)

Other Parts
1 x TNR2 Slide Clamp Ring

Step 45: Attach Elbow Assemblies and TNR2 Slide Support

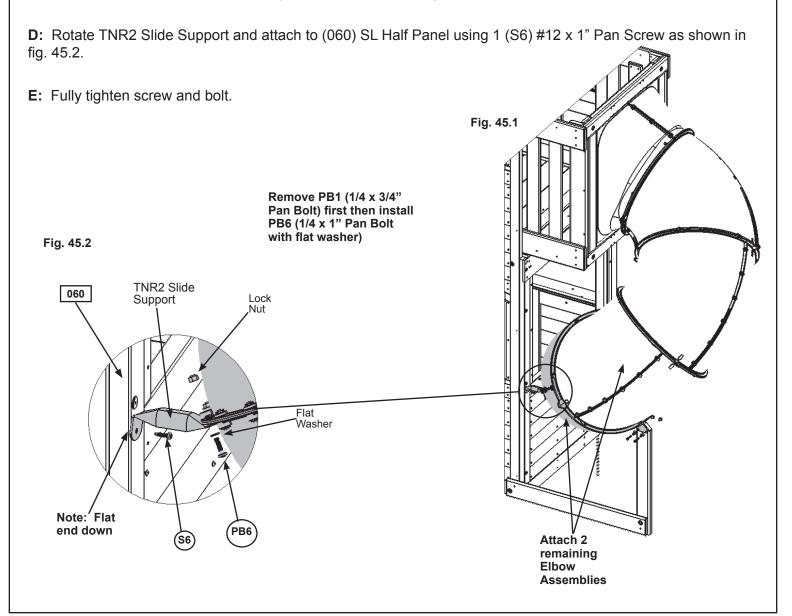


Note: When installing Pan Bolts make sure to look at holes so bolts go through the side with the round recess and the lock nuts go through the side with the hexagonal recess. Keep all bolts loose until further step.

A: Attach the two remaining Elbow Assemblies as instructed in Steps 43 and 44.

B: On the fourth Elbow Assembly attached remove the pan bolt and nut which is facing the fort (installed in Step 41). (fig. 45.1) The bolt will no longer be needed, but keep the lock nut.

C: Loosely attach TNR2 Slide Support (at the slightly bent end) to the Clamp Ring using 1 (PB6) 1/4 x 1" Pan Bolt (with flat washer and the previously removed lock nut). (fig. 45.2)



1 x TNR2 Slide Support #12 x 1" Pan Screw 4 x TNR2 Slide Clamp Ring 1/4 x 1" Pan Bolt

(1/4" flat washer & 1/4" lock nut - previously removed)

1/4 x 3/4" Pan Bolt (1/4" lock nut) 16 x (PB1)

Hardware

Other Parts

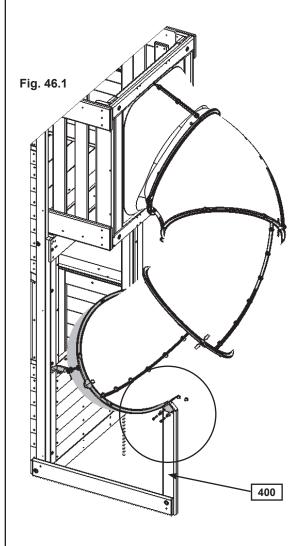
Step 46: Attach SL Support to Ground Back

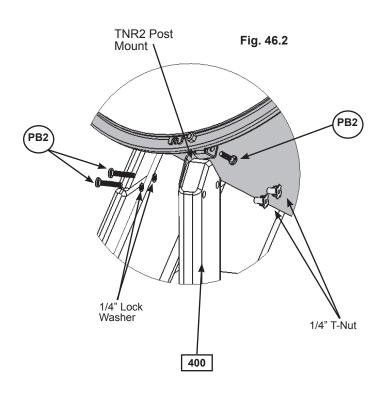


A: Insert TNR2 Post Mount on (400) SL Support and attach with 2 (PB2) 1/4 x 1-1/4" Pan Bolts (with lock washer and t-nut). **Keep these bolts loose.** (fig. 46.1 and 46.2)

B: Use (400) SL Support as a guide to judge the proper bolt location, remove the bottom pan bolt and nut. *The bolt will no longer be needed, but keep the lock nut.* (fig. 46.2)

C: Attach the top of the TNR2 Post Mount to TNR2 Slide Clamp Ring using 1 (PB2) 1/4 x 1-1/4" Pan Bolt (with the previously removed lock nut). (fig. 46.2)





Remove PB1 (1/4 x 3/4" Pan Bolt) first then install PB2 (1/4 x 1-1/4" Pan Bolt with previously removed lock nut)

Hardware

3 x (PB2) 1/4 x 1-1/4" Pan Bolt 2 - (1/4" lock washer & 1/4" t-nut) 1 - (1/4" lock nut - previously removed) Other Parts

1 x TNR2 Post Mount

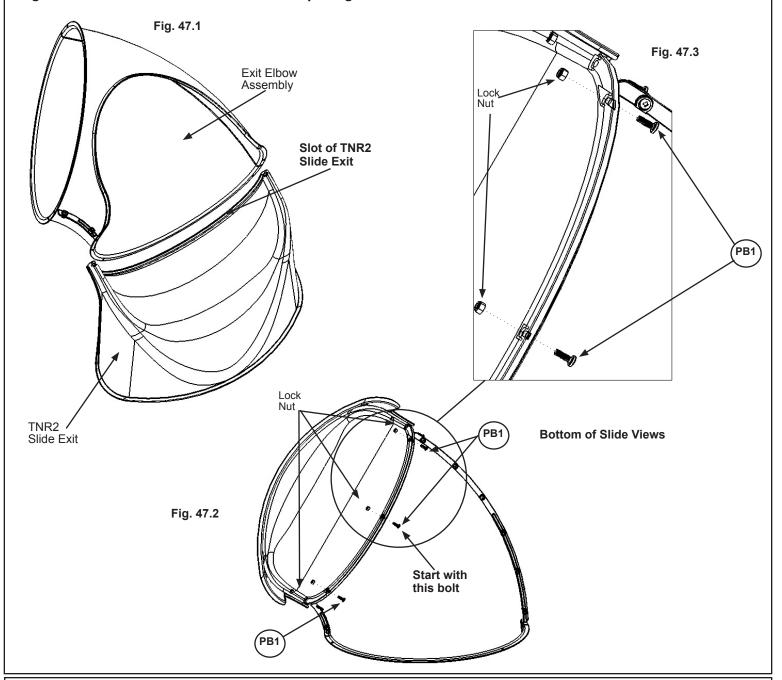
Step 47: Attach TNR2 Slide Exit to Exit Elbow Assembly



A: Insert flange of Exit Elbow Assembly (slide elbow) into the slots on TNR2 Slide Exit. (fig. 47.1)

B: Rotate Slide Exit and use Quadrex Driver as a guide pin so the holes are aligned and attach with 5 (PB1) 1/4 x 3/4" Pan Bolts (with lock nuts) starting with the bottom middle hole and working up each side. (fig. 47.2 and 47.3)

C: At this point make sure all the slide bolts are tight. Use a 7/16" open end wrench to hold nut and then tighten bolt with Quadrex Driver on Clamp Rings.



Hardware

5 x (PB1) 1/4 x 3/4" Pan Bolt (1/4" lock nut)

Other Parts
1 x TNR2 Slide Exit

Step 48: Attach Exit End Assembly to Fort



Note: When installing Pan Bolts make sure to look at holes so bolts go through the side with the round recess and the lock nuts go through the side with the hexagonal recess. Keep all bolts loose until further step.

A: Fit the Exit End Assembly to the last Elbow Assembly by lining up the arrows on each assembly. Notice the elbow orientation. (fig. 48.1)

B: Attach 1 TNR2 Slide Clamp Ring to the top of the joined Assemblies using 3 (PB1) 1/4 x 3/4" Pan Bolts (with lock nut), making sure to match the arrows up with the end of the clamp ring (where a seam will be) as shown in fig. 48.1.

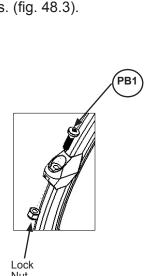
Use Quadrex Driver as a guide pin for each hole before inserting bolt.

C: Attach 1 TNR2 Slide Clamp Ring to the bottom of the joined Assemblies using 3 (PB1) 1/4 x 3/4" Pan Bolts (with lock nut), making sure to match the arrows up with the end of the clamp ring (where a seam will be) as shown in fig. 48.2.

D: Connect the 2 TNR2 Slide Clamp Rings together in 2 spots using 1 (PB1) 1/4 x 3/4" Pan Bolt (with lock nut) per hole. Make sure seams and arrows line up and then tighten all bolts. (fig. 48.3).

Fig. 48.3

After the clamp rings are attached to the elbows, fasten them end to end with two pan bolts and lock nuts



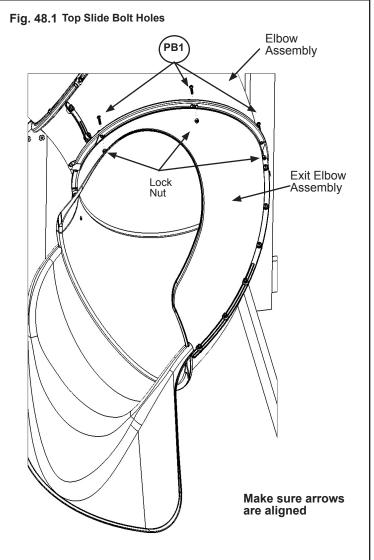
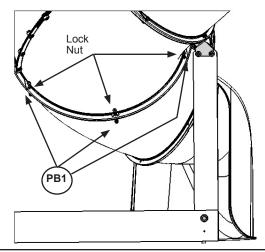


Fig. 48.2 Bottom Slide Bolt Holes



Hardware

8 x (PB1) 1/4 x 3/4" Pan Bolt (1/4" lock nut)

Other Parts
2 x TNR2 Slide Clamp Ring

Step 49: Attach Ground Stake to SL Support

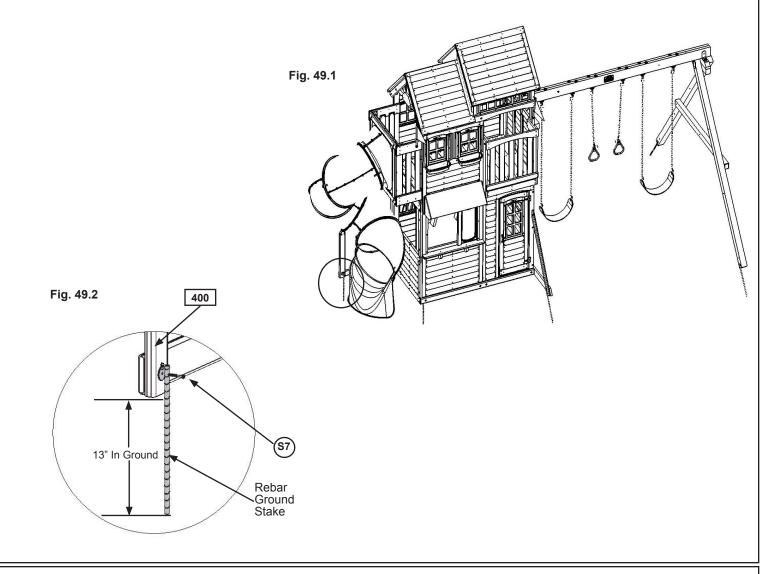
A: In the spot shown in fig. 49.1 drive 1 Rebar Ground Stake 13" into the ground against the (400) SL Support. Be careful not to hit the washer while hammering stake into the ground as this could cause the washer to break off.

B: Attach the ground stake to (400) SL Support using 1 (S7) #12 x 2" Pan Screw as shown in fig. 49.2.

C: After driving stakes into the ground, check for sharp edges caused by the impact of the hammer. Smooth any sharp edges from impact area and touch up with outdoor paint.



Warning! To prevent tipping and avoid potential injury, stakes must be driven 13" into ground. Digging or driving stakes can be dangerous if you do not check first for under-ground wiring, cables or gas lines.



Hardware

(S7) #12 x 2" Pan Screw

Other Parts
1 x Rebar Ground Stakes

Step 50: Attach Telescope



A: On the front, outer corner of the Crowsnest pre-drill with a 1/8" drill bit then attach Telescope to (230) Crowsnest SL Top and (220) Crowsnest Side with 2 (S15) #8 x 1-3/4" Wood Screws. (fig. 50.1 and 50.2) Fig. 50.1 **Front** Fig. 50.2 Telescope 230 220

 Hardware
 Other Parts

 2 x (\$15) #8 x 1-3/4" Wood Screw
 1 x Telescope

Step 51: Attach Steering Wheel Dash and SW Table Top

A: Centre (511) Steering Wheel Dash on top of (230) Crowsnest SL Top attach with 2 (S3) #8 x 2-1/2" Wood Screws. (fig. 51.1 and 51.2) Fig. 51.1 Fig. 51.2 230 511



1 x 511 Steering Wheel Dash FSC 5/4 x 5 x 12-1/8"

Hardware

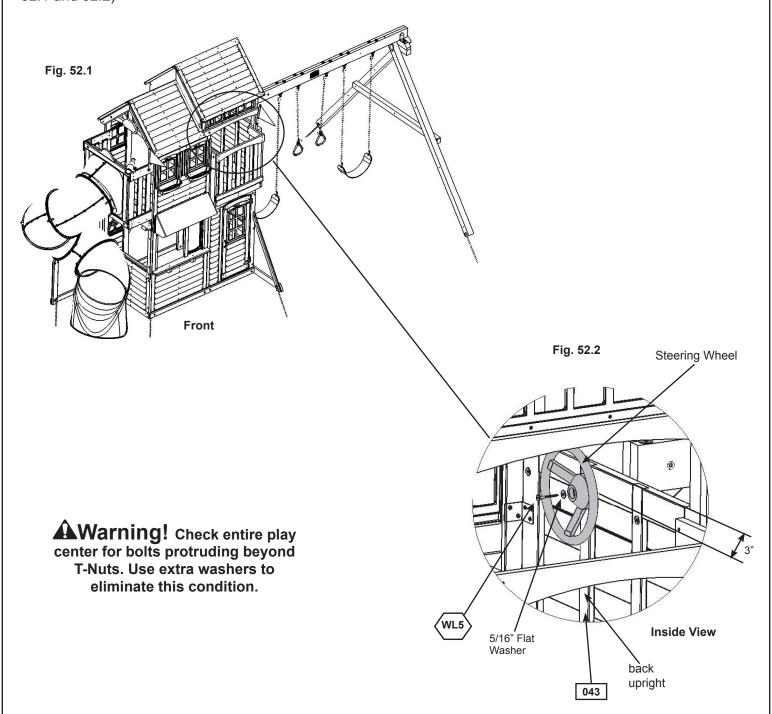
2 x (S3) #8 x 2-1/2" Wood Screw

Step 52: Attach Steering Wheel





A: On the back upright of (043) SW Side Panel measure 3" down from the top then pre-drill with a 1/8" drill bit and attach Steering Wheel to (043) SW Side Panel with 1 (WL5) 1/4 x 2-1/2" Wafer Lag (with flat washer). (fig. 52.1 and 52.2)



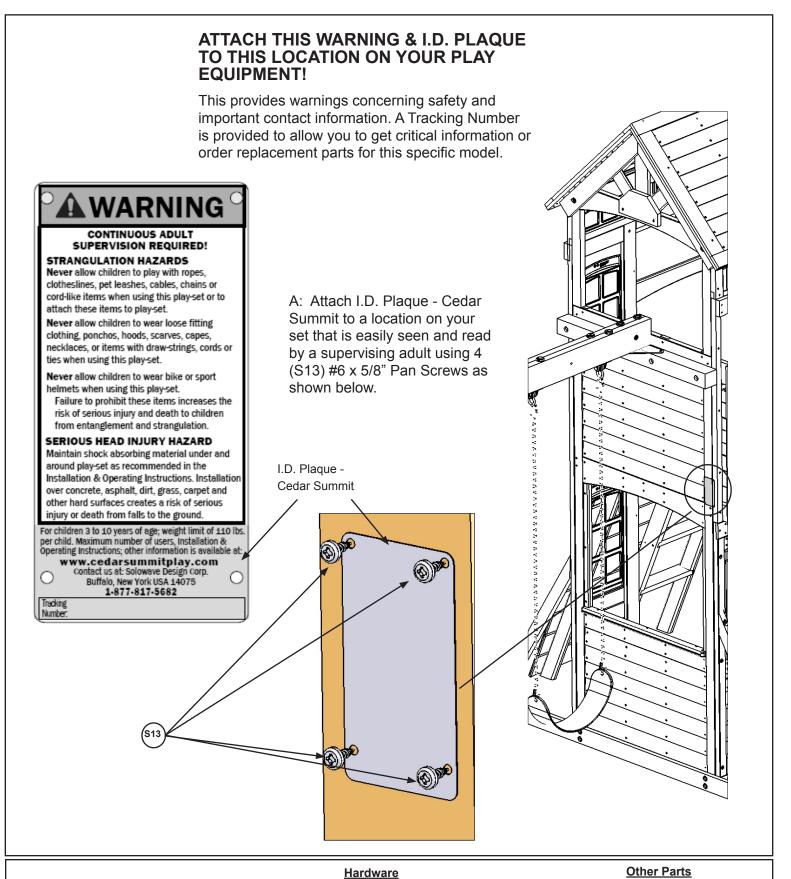
Hardware

I X WL5

1/4 x 2-1/2" Wafer Lag (5/16" flat washer) Other Parts

1 x Steering Wheel

Final Step: Attach I.D. Plaque



4 x (s₁₃) #6 x 5/8" Pan Screw

1 x I.D. Plaque - Cedar Summit

NOTES

NOTES

CEDAR SUMMIT Consumer Registration Card

First Name	Initial	Last Name				
Street		Apt. No.				
City		State/Province ZIP/Postal Code				
Country Telephone Number						
E-Mail Address						
Model Name		Model Number (Box Labels)				
Serial Number (on ID Plaque)						
Date Purchase Purchased From						
MM/DD/YY						
How would you rate this product for quality? □ Excellent □ Very Good	☐ Av	erage 🔲 Below Average 🔲 Poor				
How would you rate this product for ease of assembly?						
☐ Excellent ☐ Very Good	Av	erage				
How would you rate our instructions? ☐ Excellent ☐ Very Good	☐ Av	erage 🔲 Below Average 🔲 Poor				
How would you rate the quality of packaging? Excellent Very Good	☐ Av	erage 🔲 Below Average 🔲 Poor				
Would you recommend the purchase of our products to friends and family? ☐ Yes ☐ No						
Comments:						

MAIL TO:

Solowave Design™ 375 Sligo Road W. Mount Forest, Ontario, Canada N0G 2L1

NOG ZLI

Attention: Customer Service



Fill out your registration card online at www.cedarsummitplay.com/registration

Cedar Summit would like to say Thank You for your time and feedback.

